

Hydro power

Machine bay design

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A. CALCULATION ASSUMPTIONS

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2. System 001 : Results

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1. GENERAL/MEASUREMENTS

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1.1 STRUCTURAL TYPE

This reports handles the design of the concrete structure surrounding the power production unit. The structure is located deep below earth surface in excavated rock.

The structure is exposed to the loads mentioned bellow.

- Dead load (concrete structure / spiral case)
- Water load (runaway pressure)
- Head cover including water pressure
- Stator / rotor / upper bracket : upper cantilever
- Lower bracket : lower cantilever

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1.2 PRODUCTION SCHEME

The production scheme assumes that the structure is cast-in situ.

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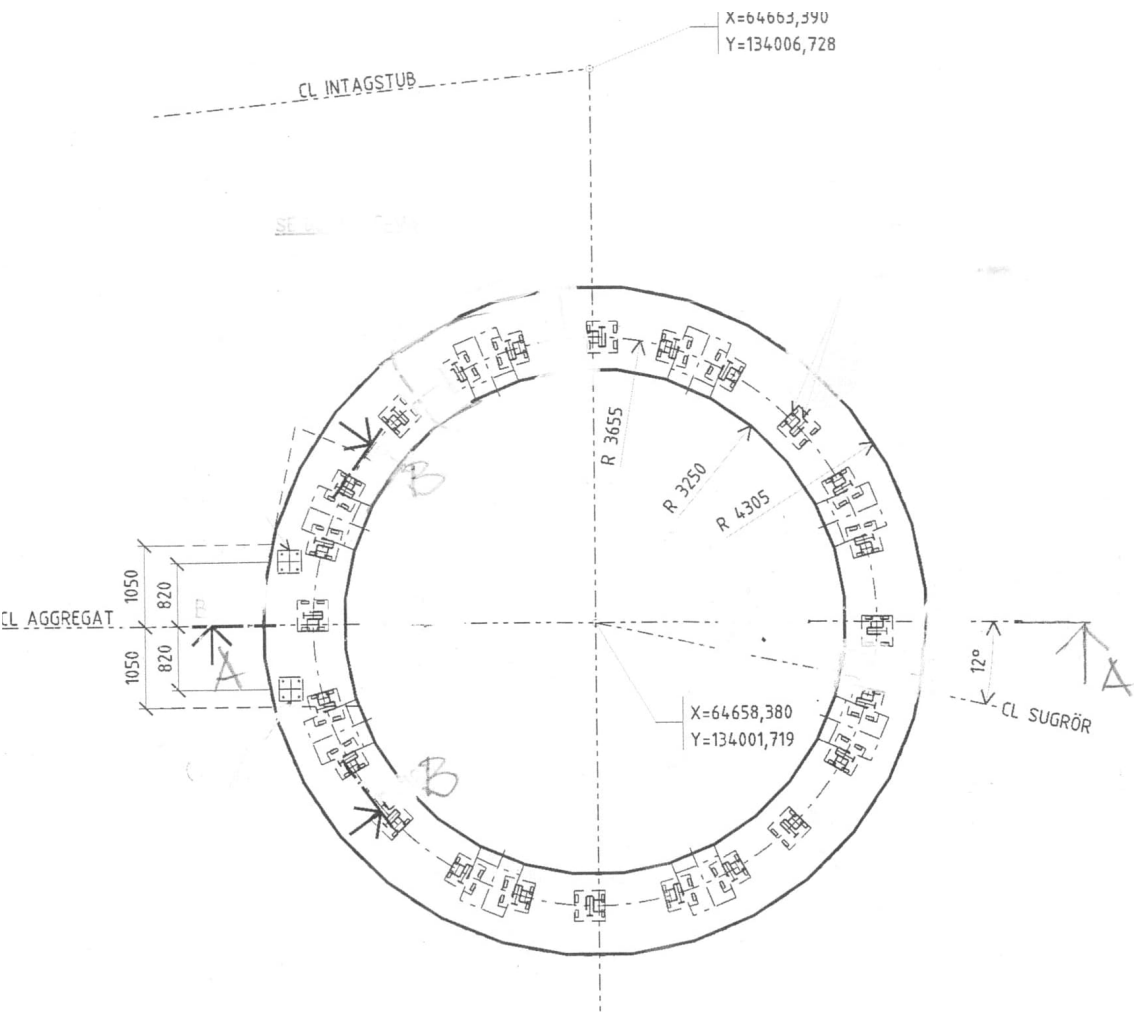
1.3 TECHNICAL SPECIFICATION AND BUILDNING CODE

See sepeate specification.

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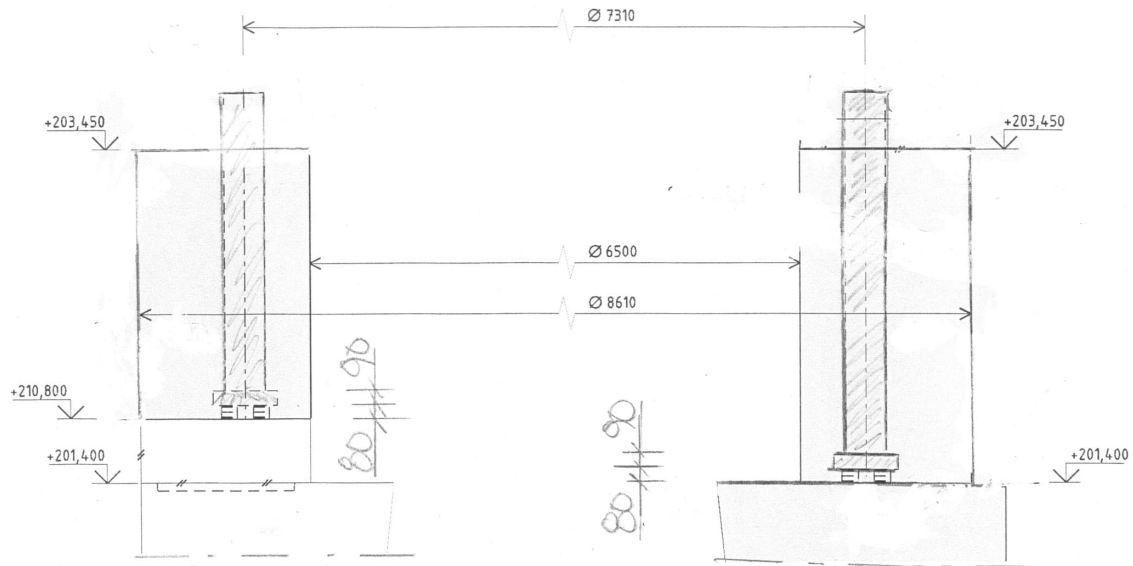
1.4 MEASUREMENTS

1.4.1 Concrete stay ring beam



PLAN

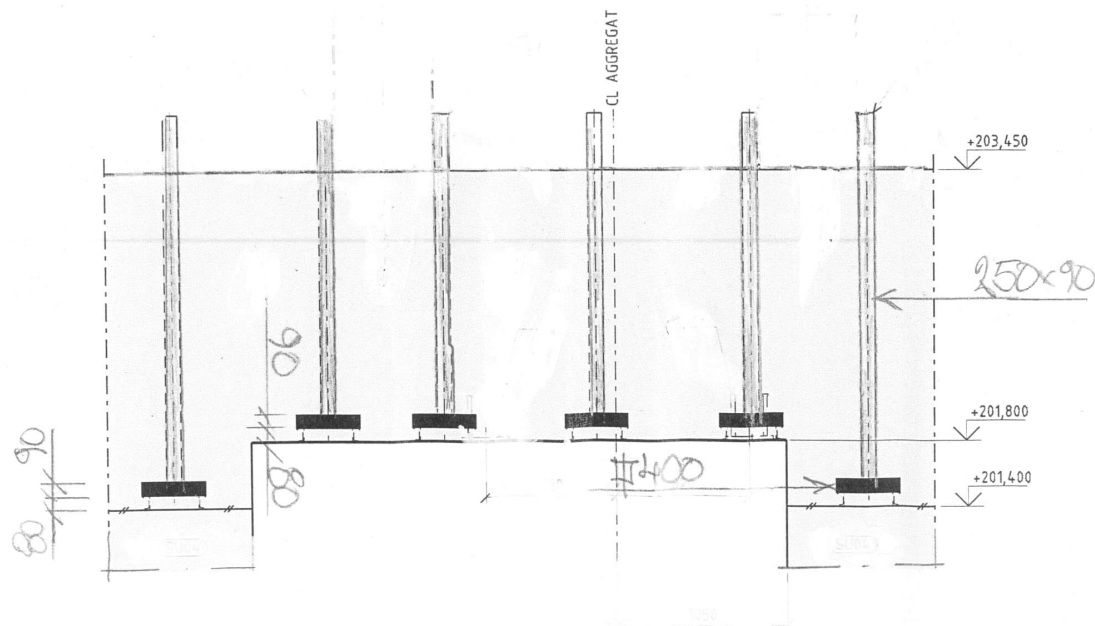
	Machine bay design	Status :	Page : A1:6
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SECTION A-A

Radial direction

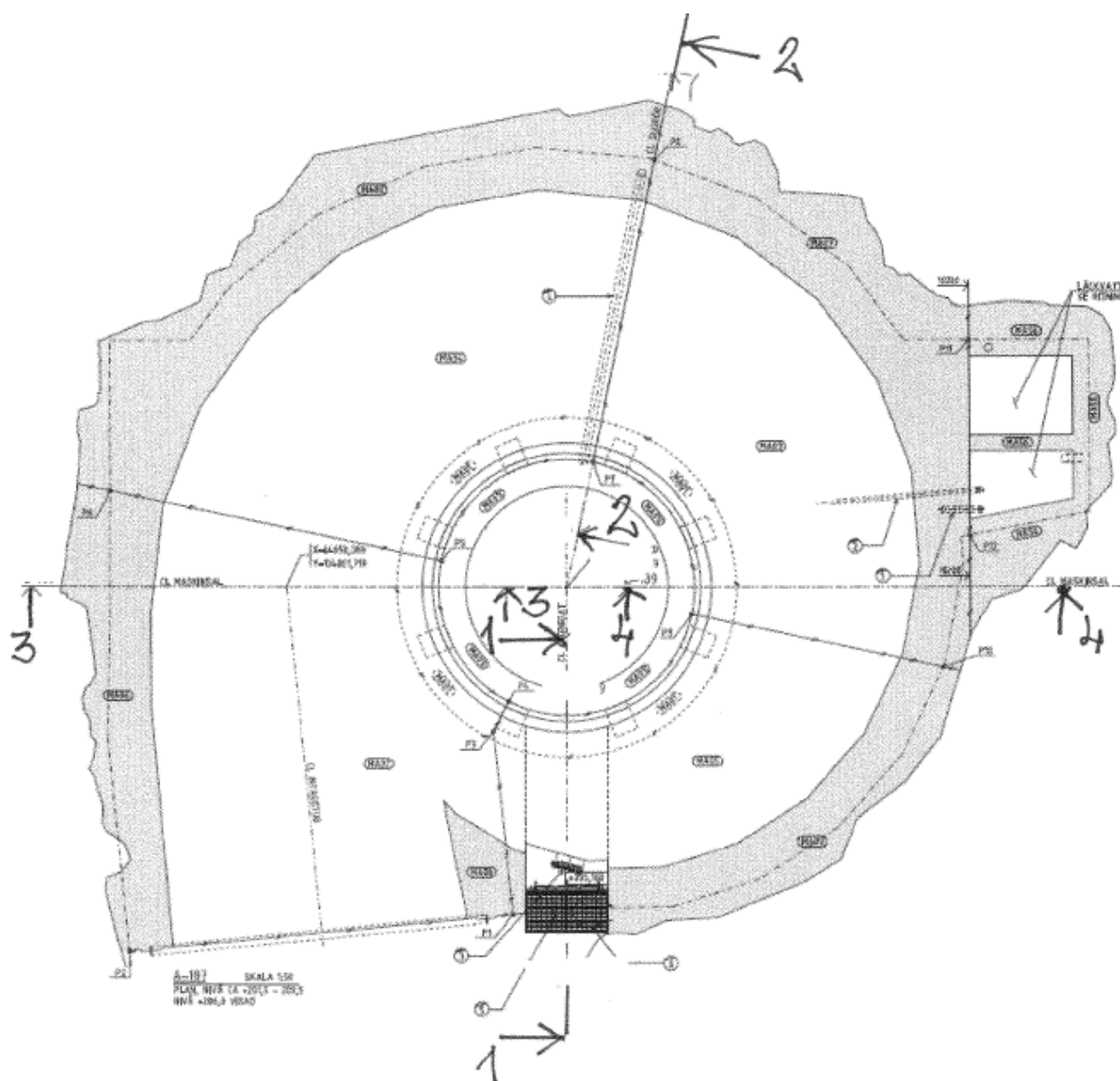
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SECTION B-B
Tangential direction

	Machine bay design	Status :	Page : A1:8
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1.4.2 Machine station



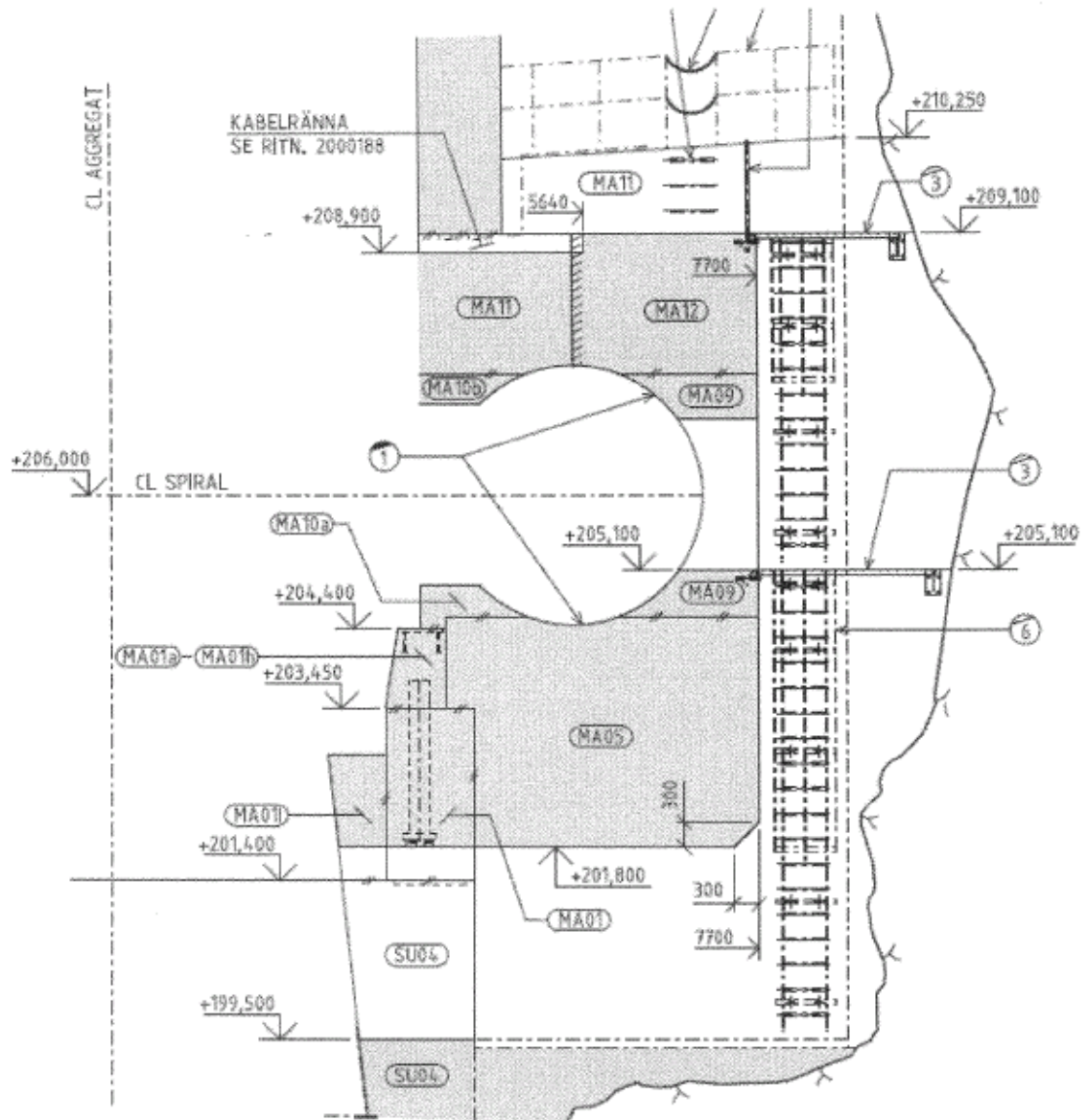
PLAN, LEVEL ~ +206

	Machine bay design	Status :	Page : A1:10
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PUNKT NR	X-KOORD	Y-KOORD	HÖJD
P1	64668,984	133999,947	+210,250
P2	64665,404	134004,759	+209,995
P3	64663,769	134006,458	+209,895
P4	64662,361	134007,693	+209,815
P5	64660,665	134008,480	+209,737
P6	64658,835	134008,809	+209,690
P7	64656,990	134008,657	+209,665
P8	64655,260	134008,023	+209,645
P9	64653,744	134006,990	+209,625
P10	64652,569	134005,590	+209,600
P11	64651,818	134003,936	+209,500
P12	64651,546	134002,157	+209,400
P13	64651,771	134000,394	+209,300
P14	64652,454	133998,785	+209,195
P15	64653,519	133997,443	+209,095
P16	64654,868	133996,445	+209,100
P17	64656,396	133995,847	+209,100
P18	64657,993	133995,677	+209,100
P19	64659,535	133995,927	+209,100
P20	64660,932	133996,563	+209,100
P21	64662,070	133997,523	+209,100
P22	64662,840	133998,747	+209,100
P23	64663,045	133999,507	+209,100
P24	64662,694	133999,967	+210,057
P25	64665,498	133996,461	+210,250
P26	64672,413	134003,377	+210,250
P27	64663,697	134012,692	+209,700
P28	64659,795	134008,790	+209,700
P29	64656,435	134012,149	+209,668
P30	64659,380	134006,275	+209,700
P31	64654,504	134004,314	+209,600
P32	64650,947	134006,659	+209,600
P33	64655,842	133997,805	+209,100
P34	64652,750	133993,490	+209,100
P35	64645,723	134000,021	+209,350
P36	64650,361	133995,384	+209,095
P37	64647,775	133993,656	+209,445

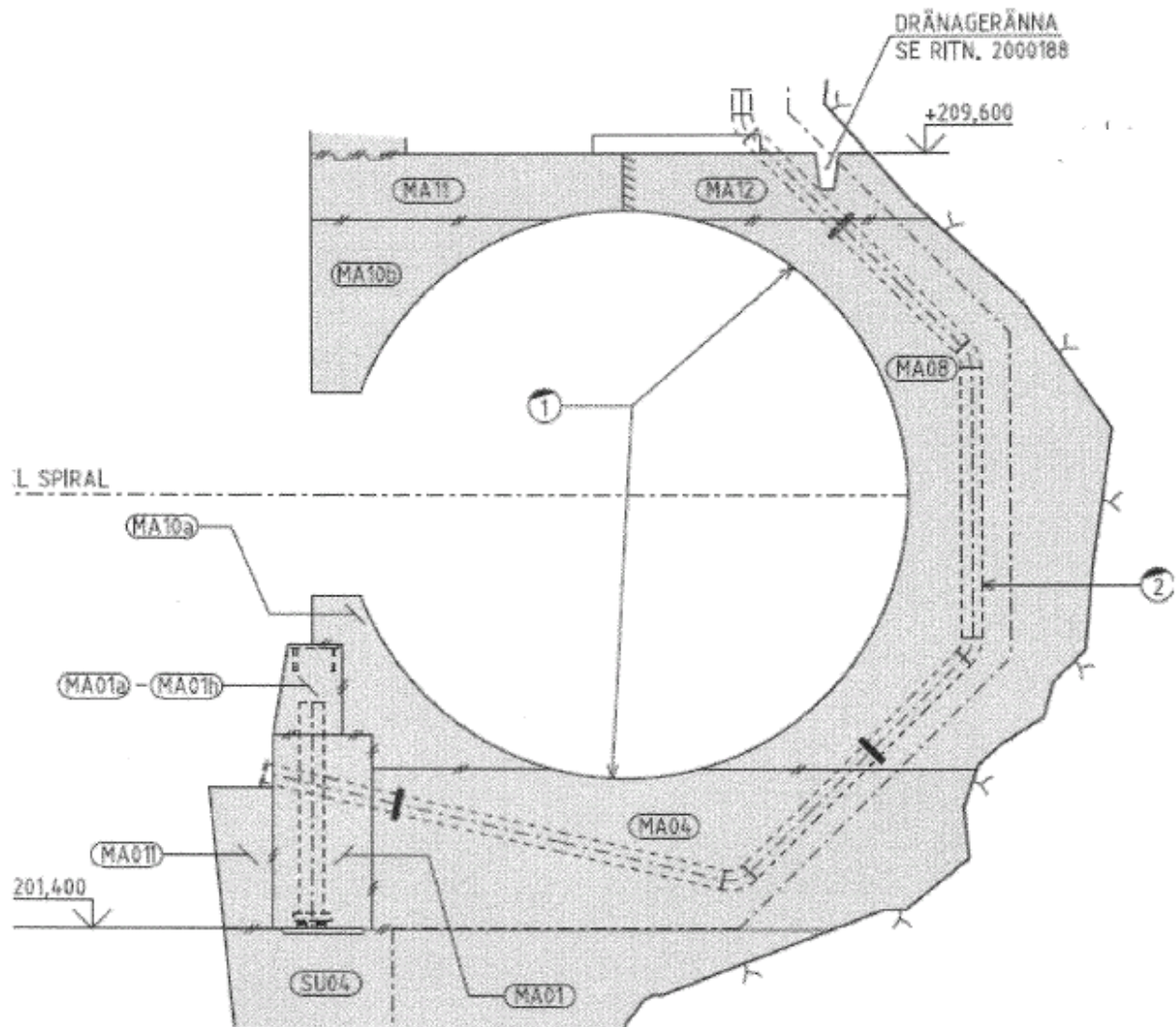
TABLE

	Machine bay design	Status :	Page : A1:11
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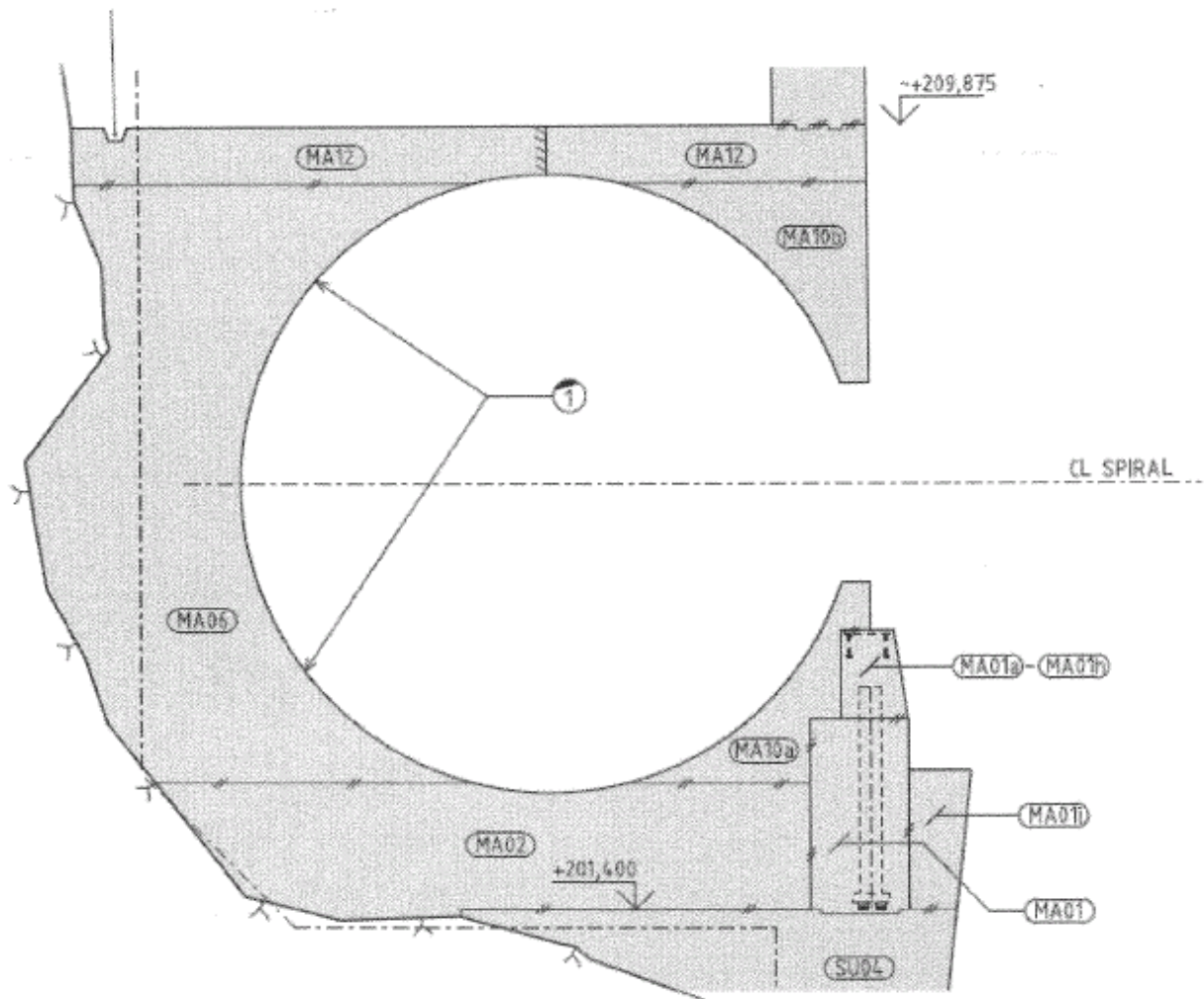
SECTION 1-1

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		Date :	Created :



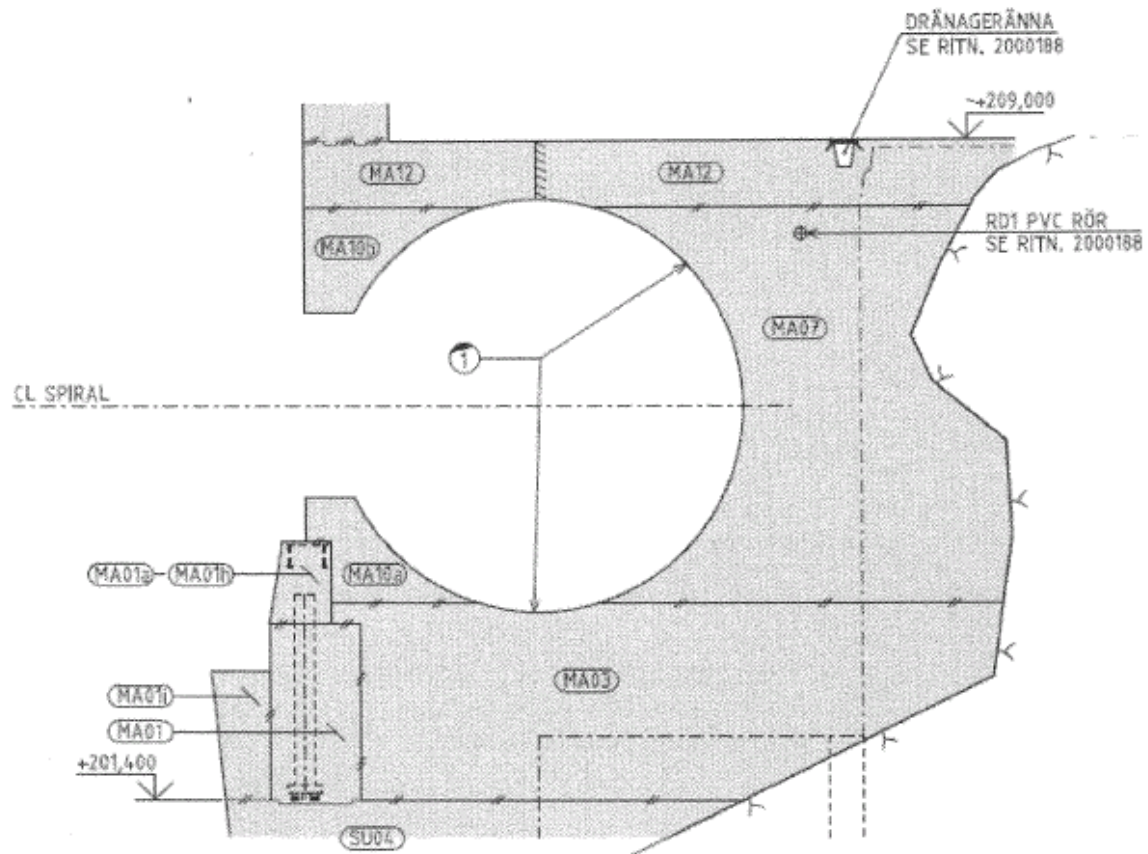
SECTION 2-2

	Machine bay design	Status :	Page : A1:13
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SECTION 3-3

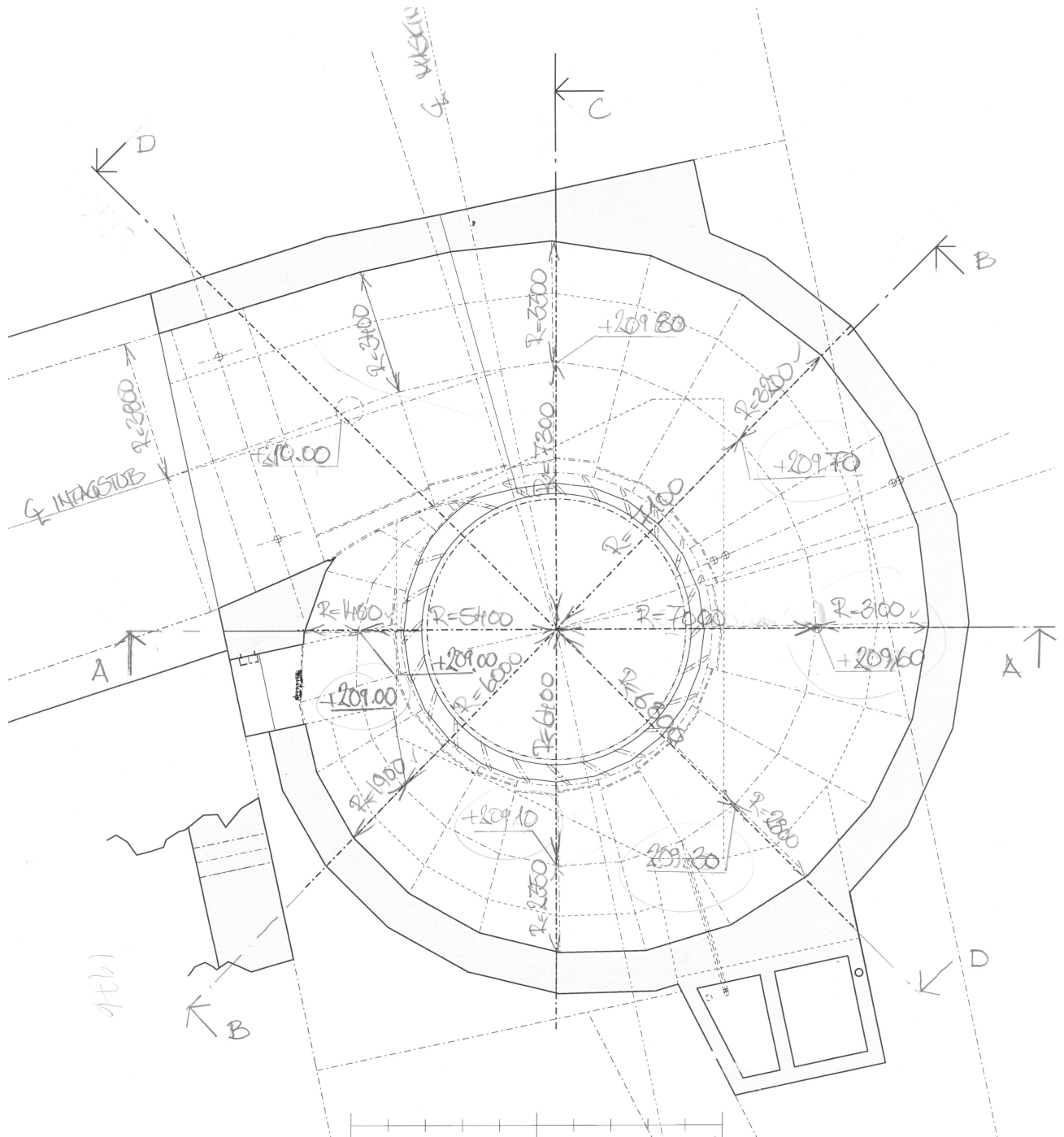
	Machine bay design	Status :	Page : A1:14
		Date :	Created :



SECTION 4-4

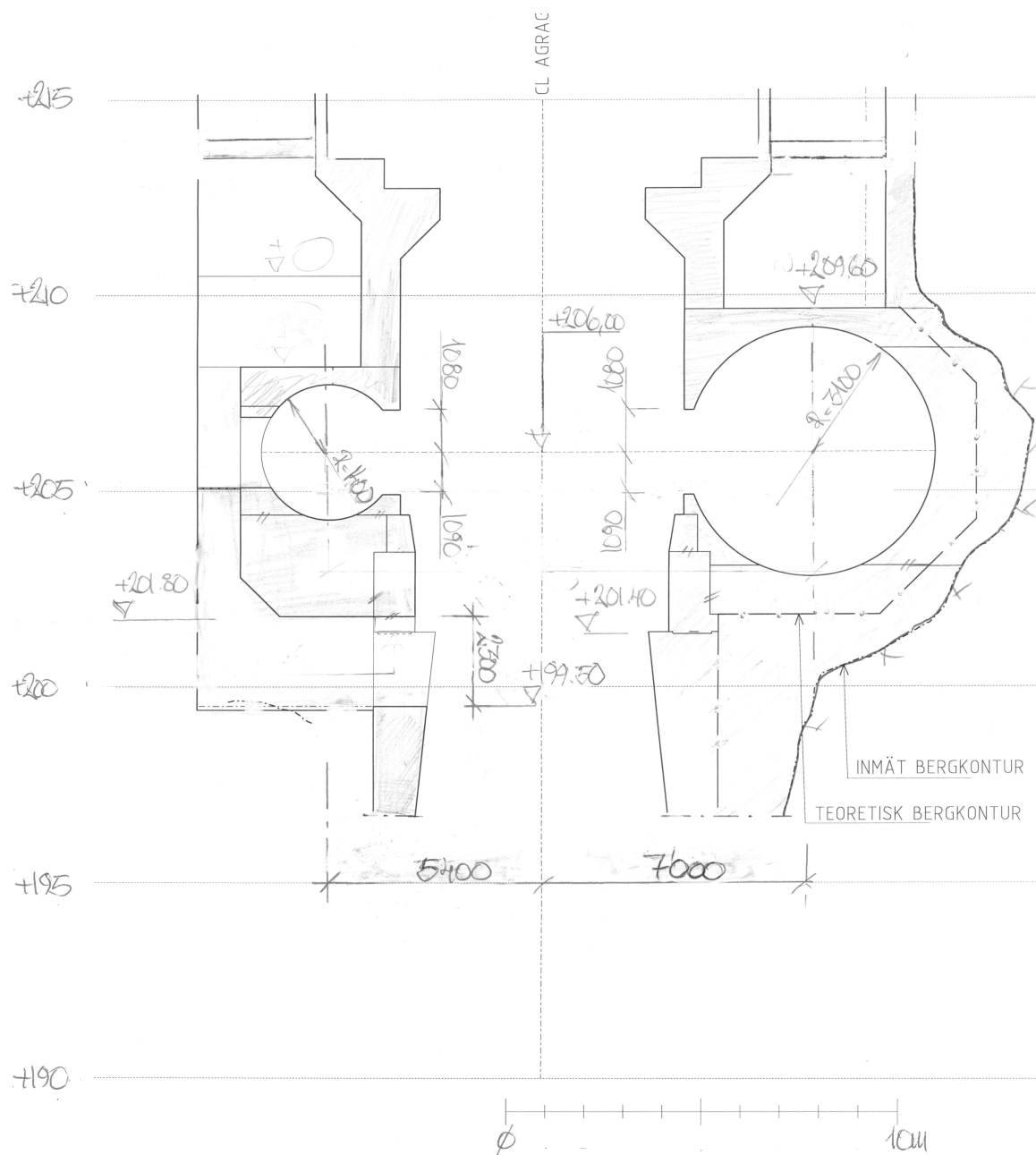
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		Date :	Created :

Overview.:



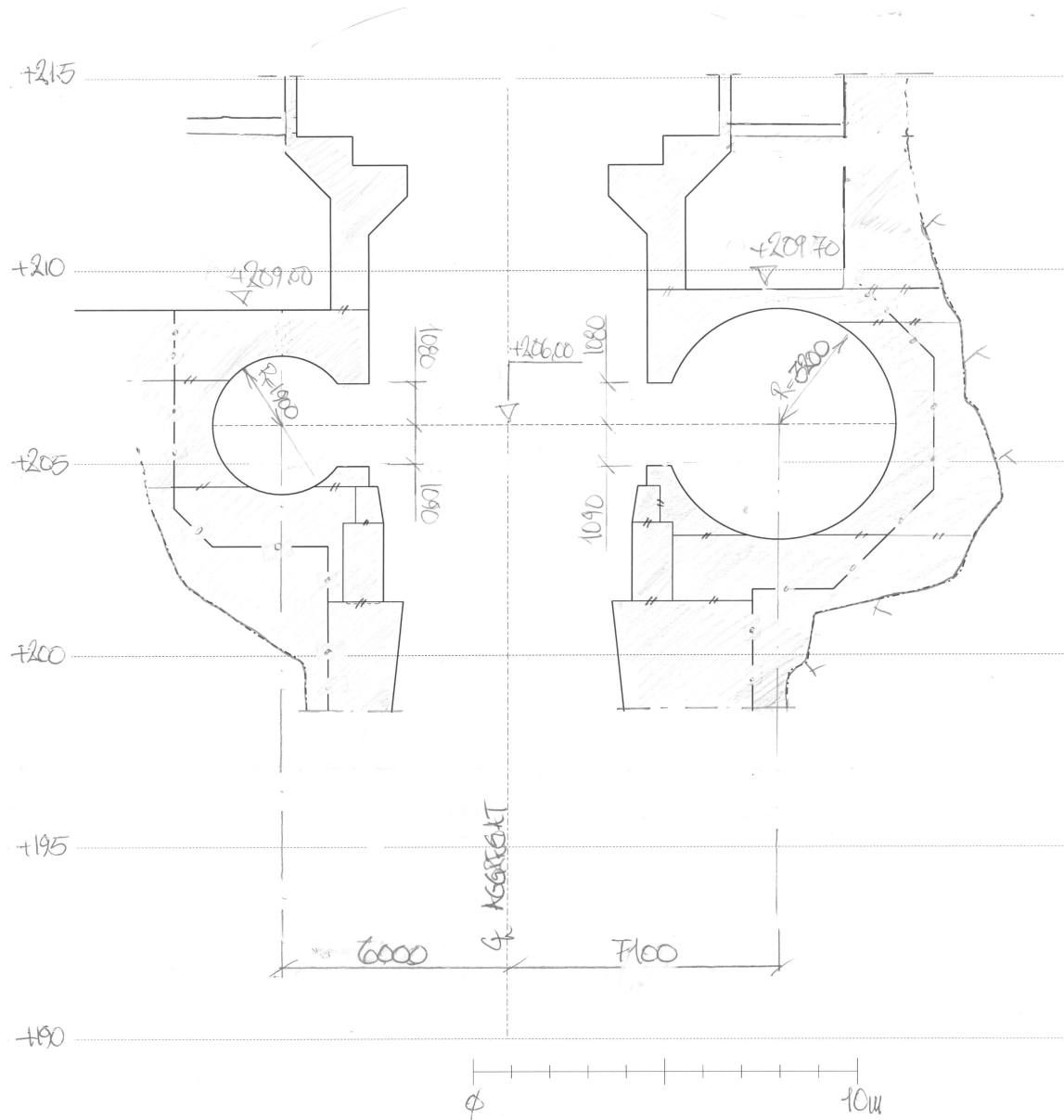
PLAN

	Machine bay design	Status :	Page : A1:16
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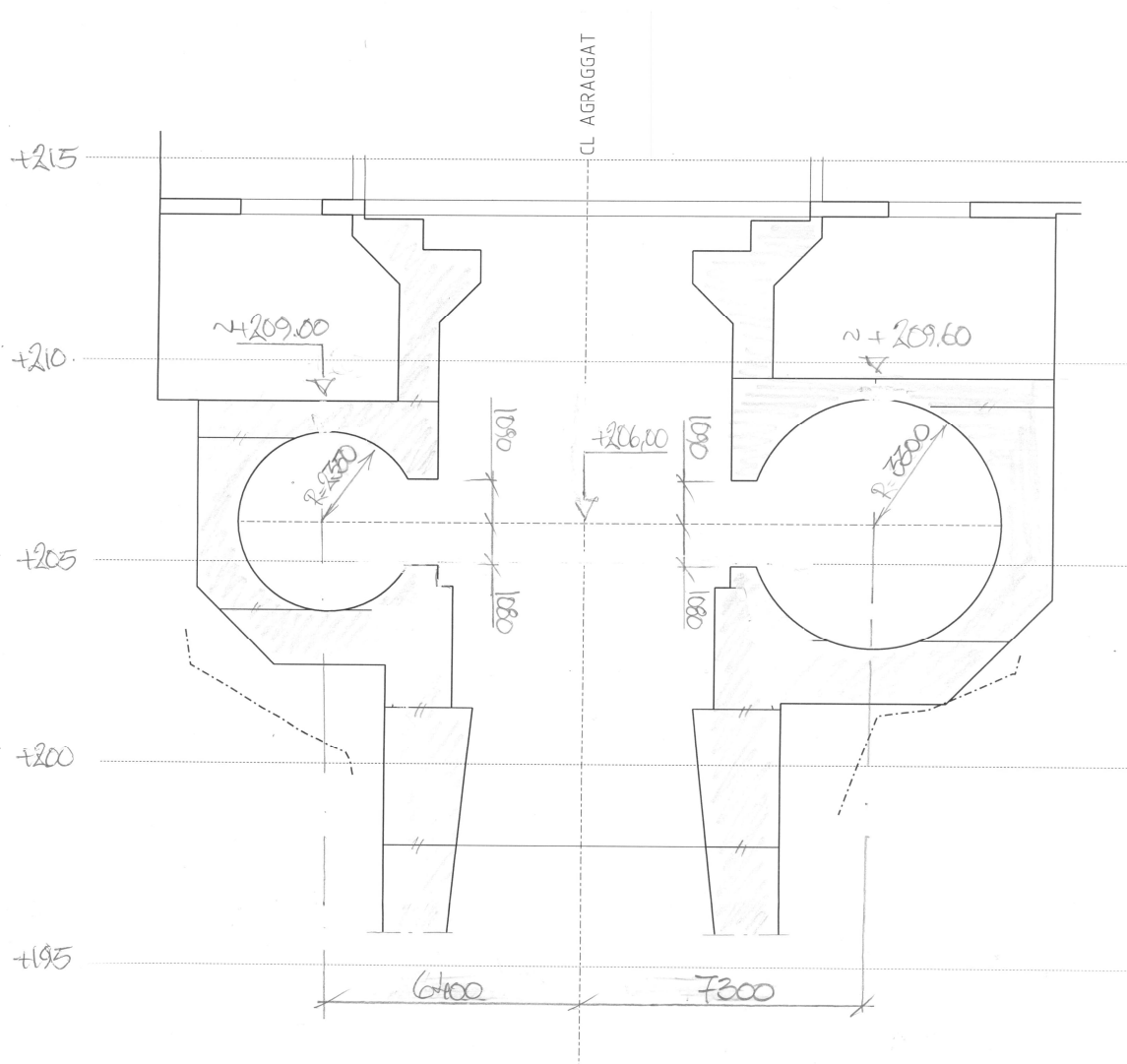
SECTION A-A

	Machine bay design	Status :	Page : A1:17
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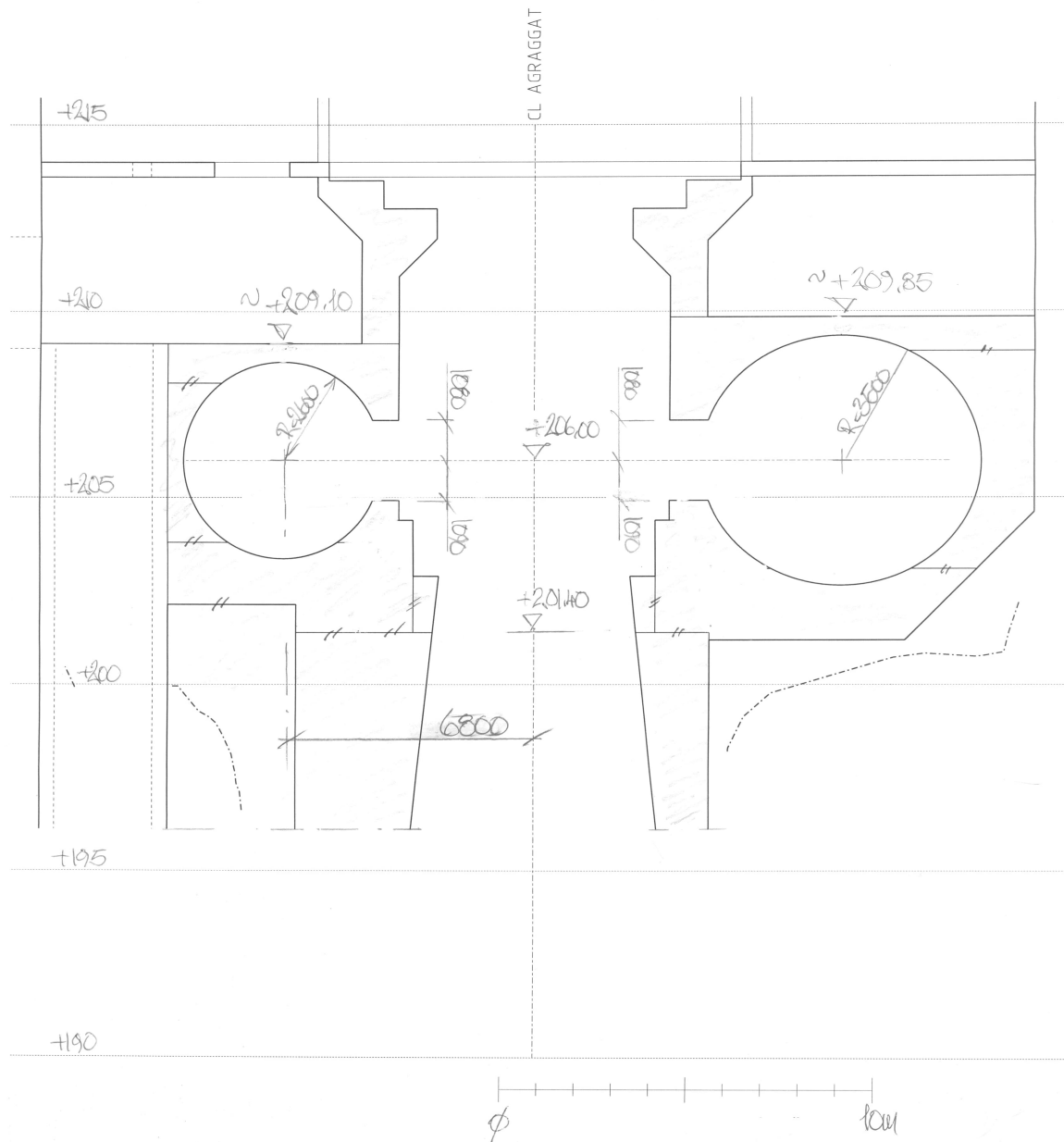
SECTION B-B

	Machine bay design	Status :	Page : A1:18
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SECTION C-C

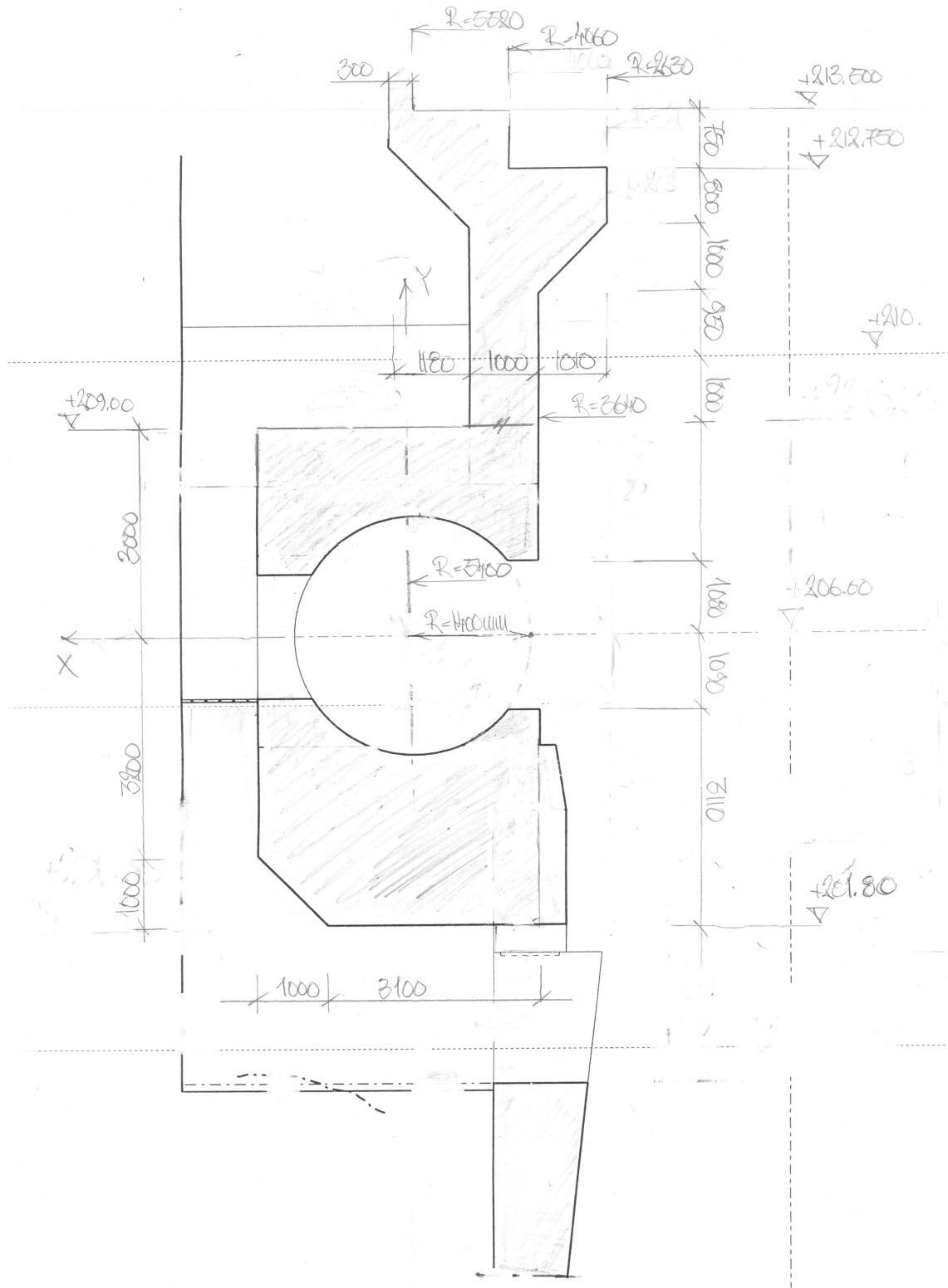
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		Date :	Created :



SECTION D-D

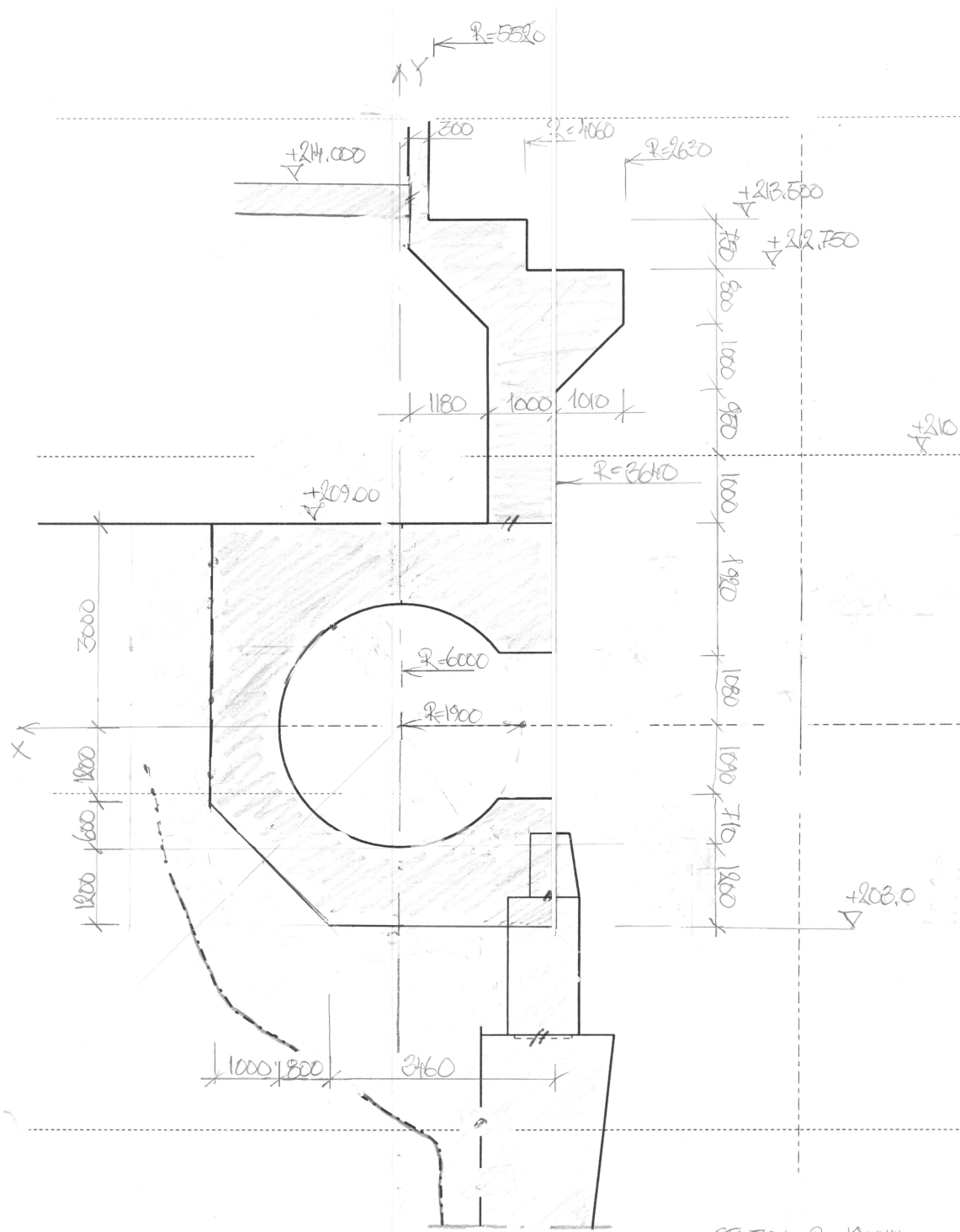
	Machine bay design	Status :	Page : A1:20
		Date :	Created :

Details of various radial sections.:



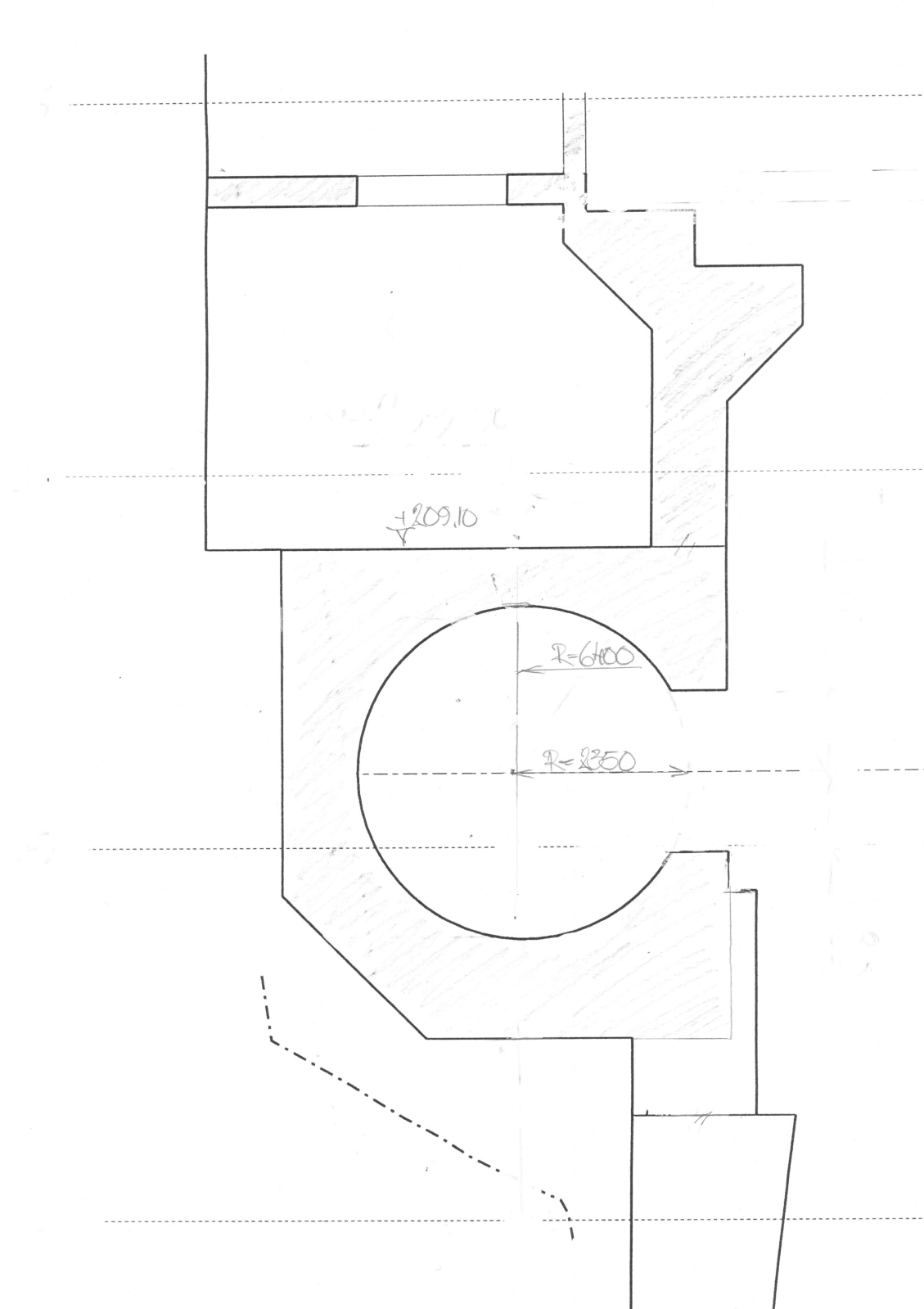
SECTION 1 – R = 1400 mm

	Machine bay design	Status :	Page : A1:21
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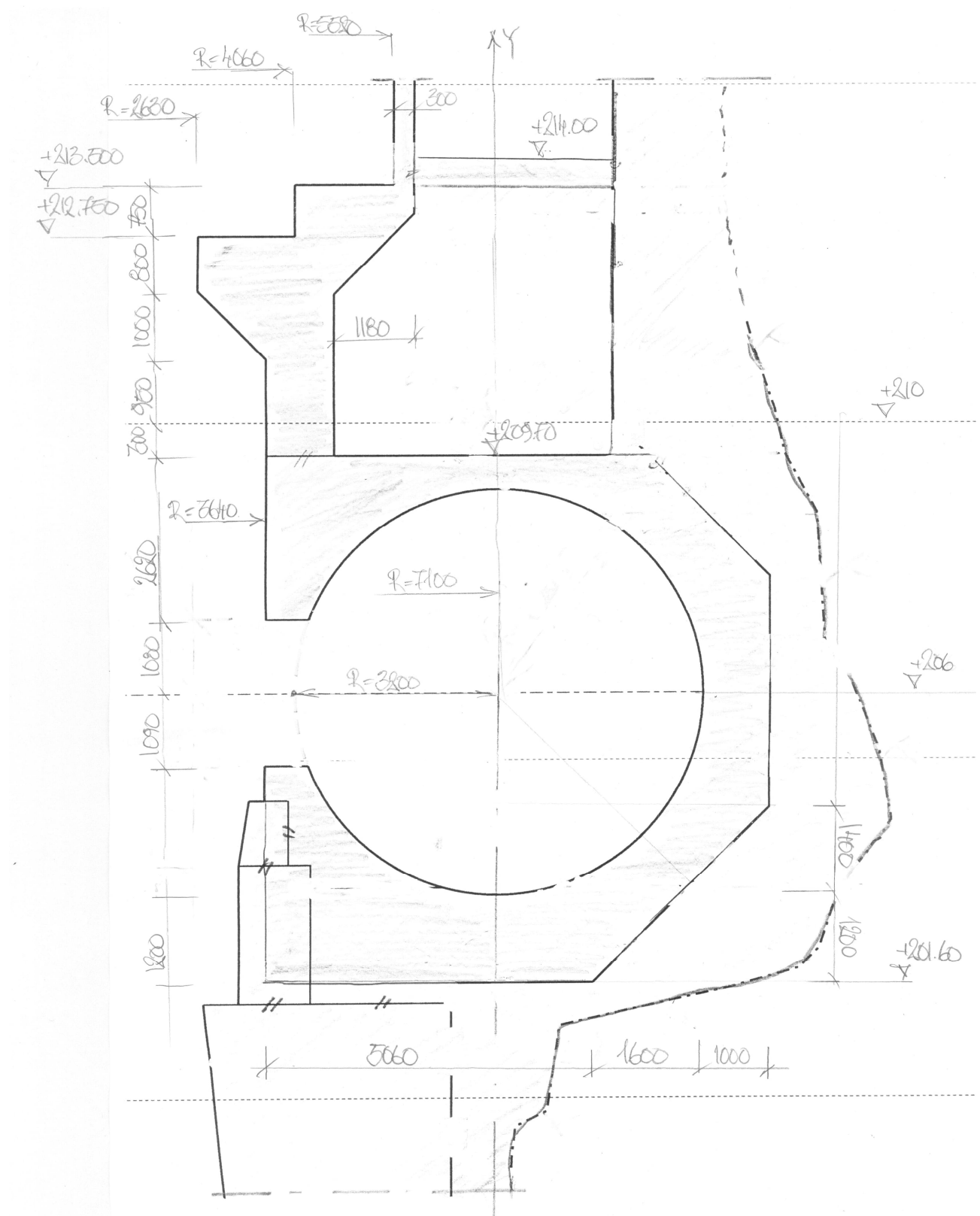
SECTION 2 – R = 1900 mm

	Machine bay design	Status :	Page : A1:22
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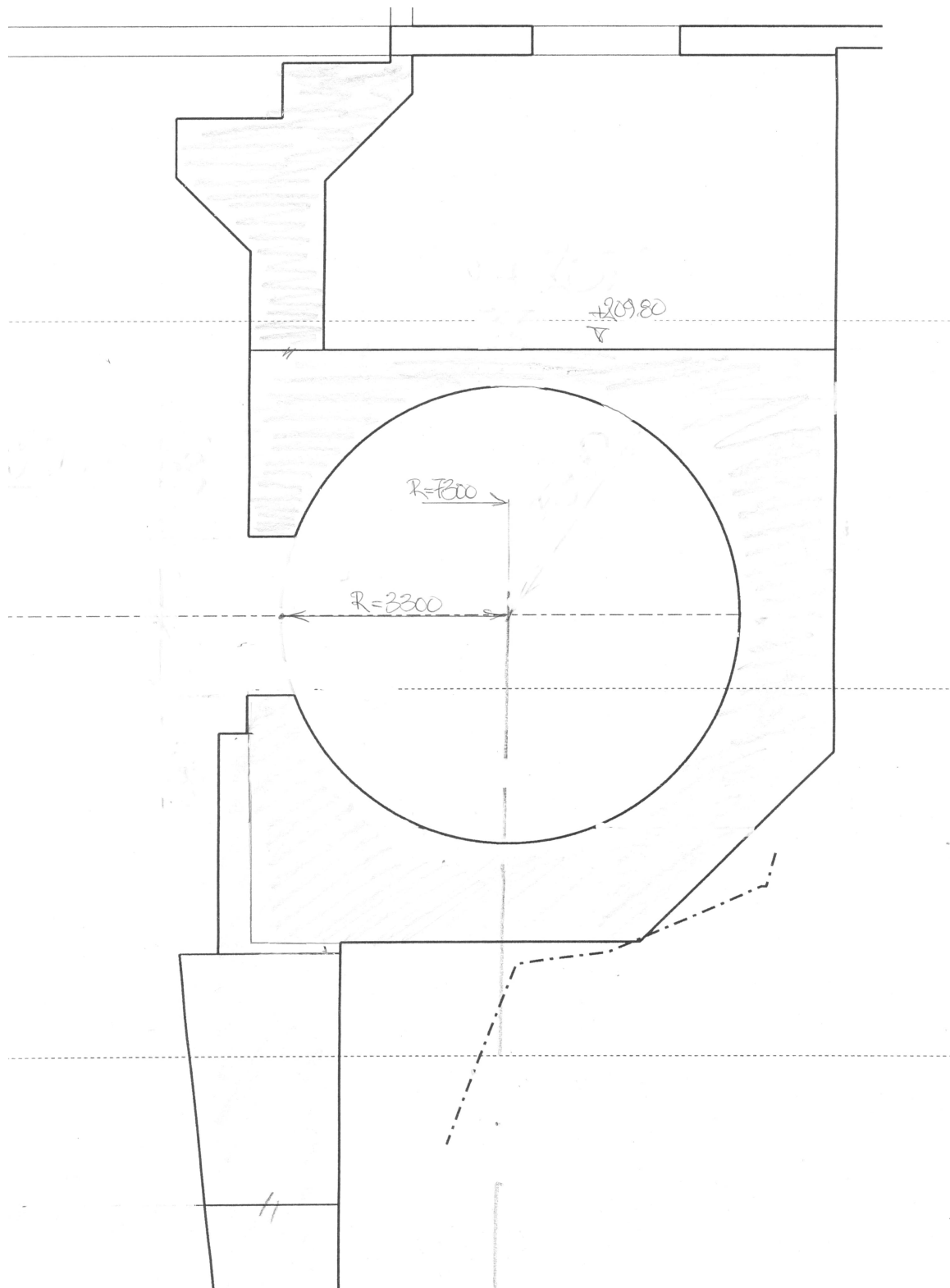
SECTION 3 – R = 2350 mm

	Machine bay design	Status :	Page : A1:24
		Date :	Created :



SECTION 5 – R = 3200 mm

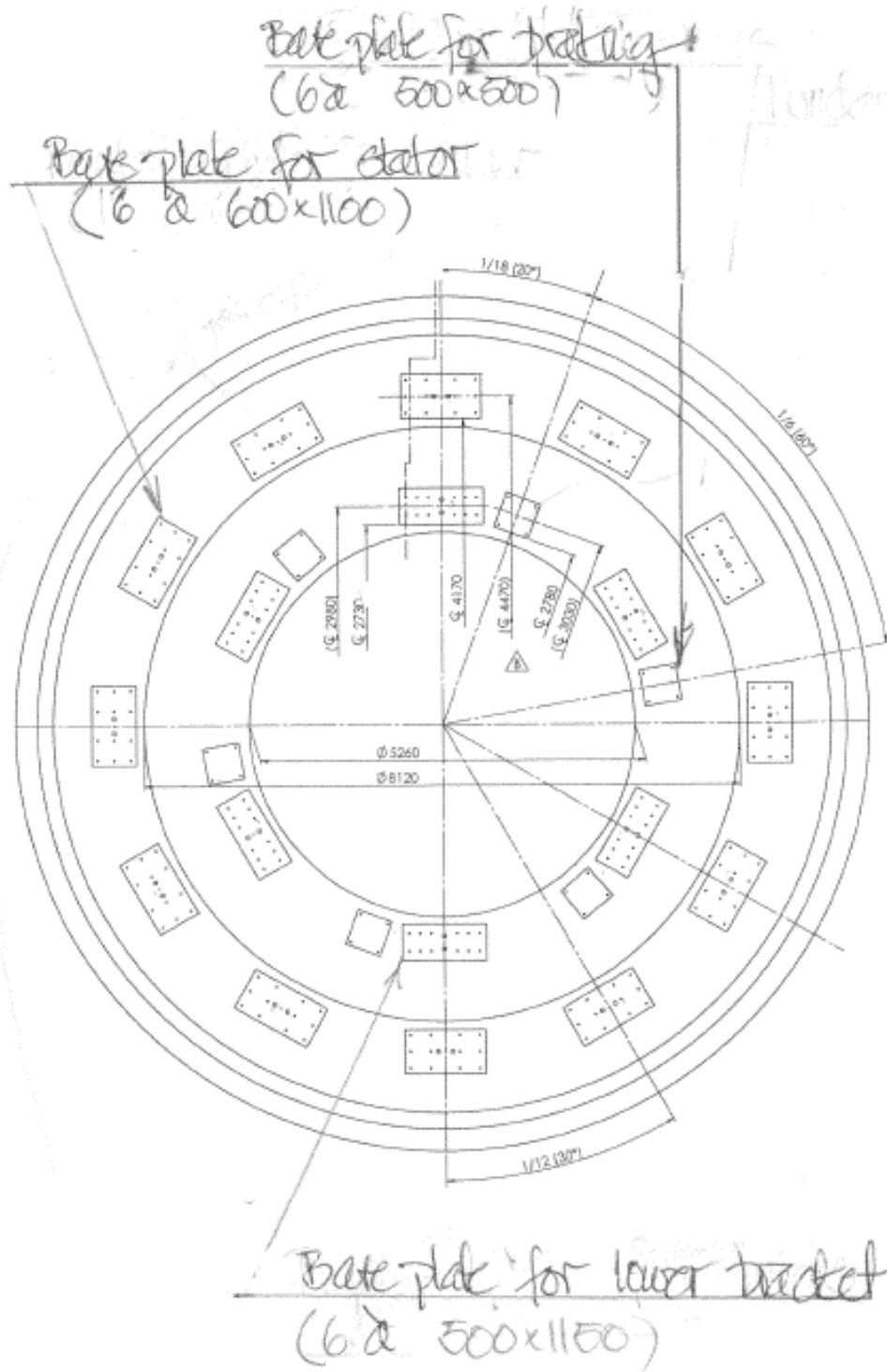
	Machine bay design	Status :	Page : A1:25
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SECTION 6 – R = 3300 mm

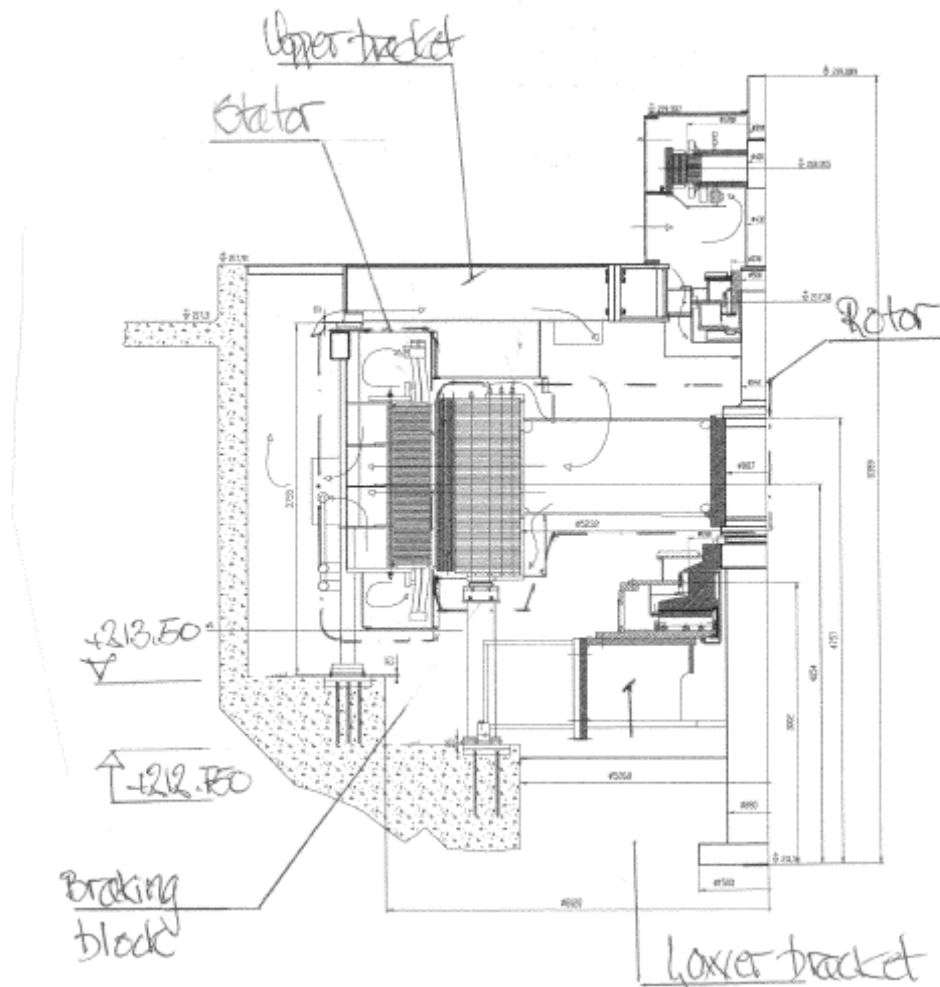
	Machine bay design	Status :	Page : A1:26
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1.4.3 Generator foundation



PLAN

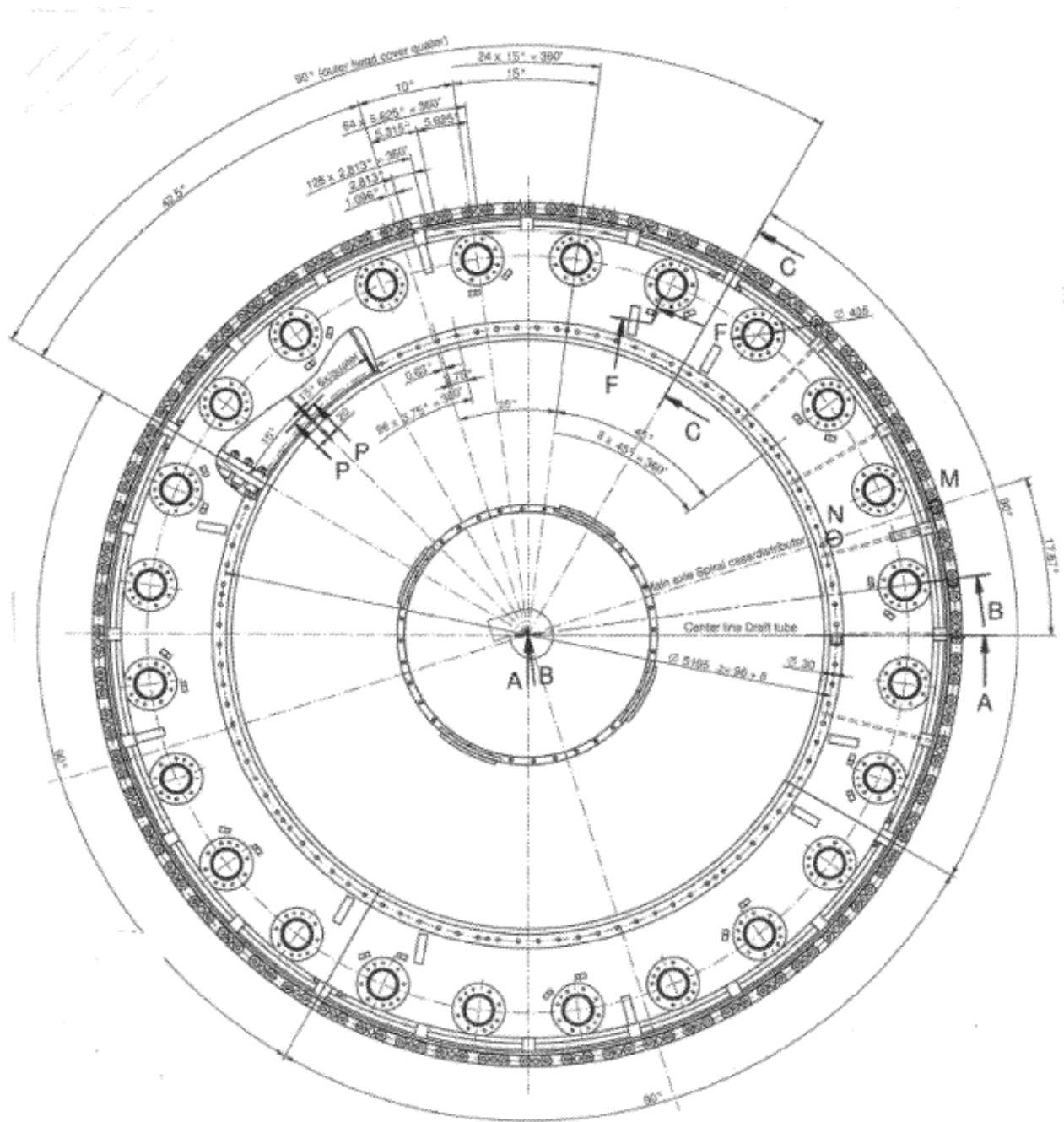
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		Date :	Created :



SECTION AXIAL

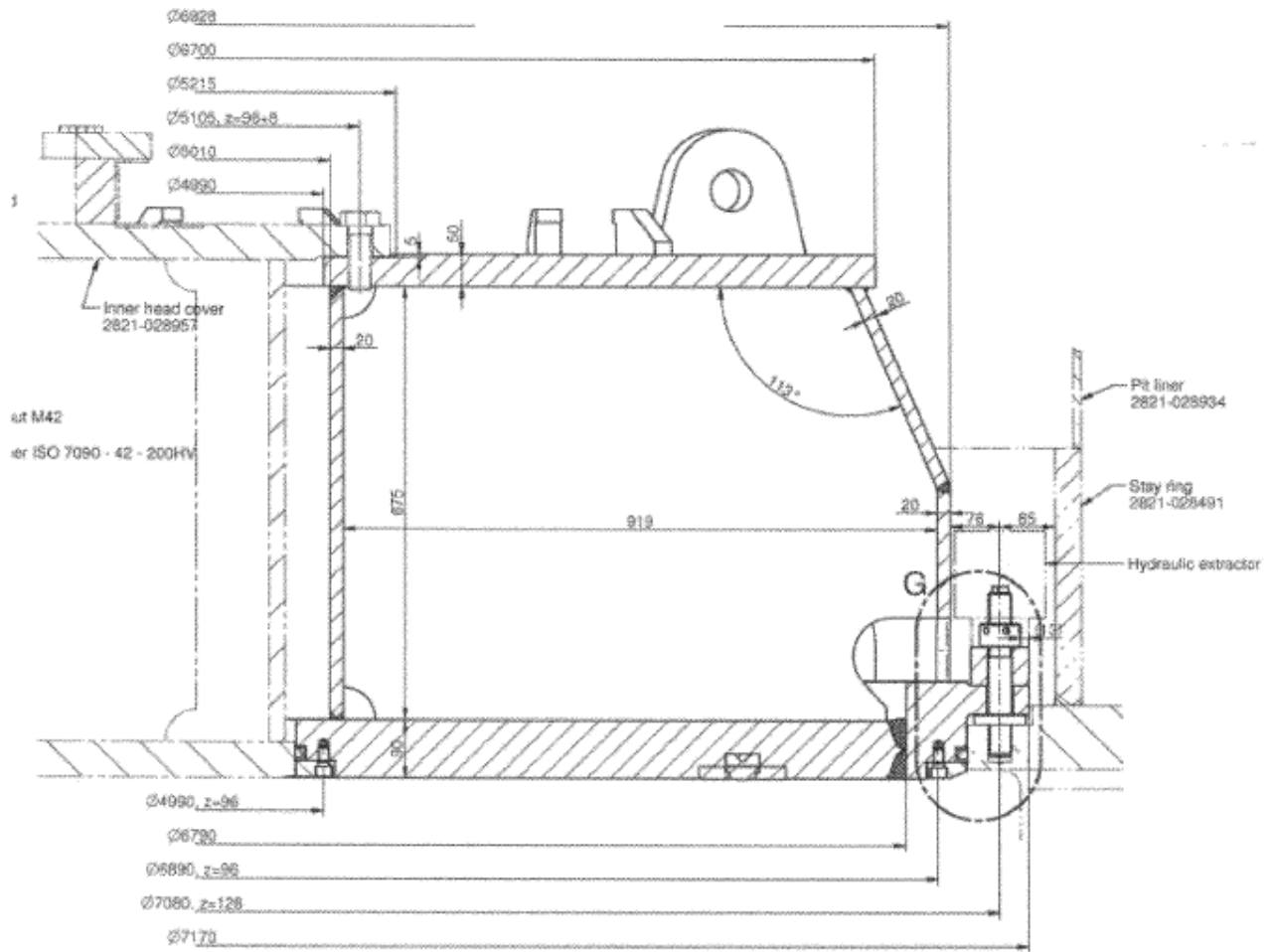
	Machine bay design	Status :	Page : A1:29
		Date :	Created :

1.4.4 Head cover



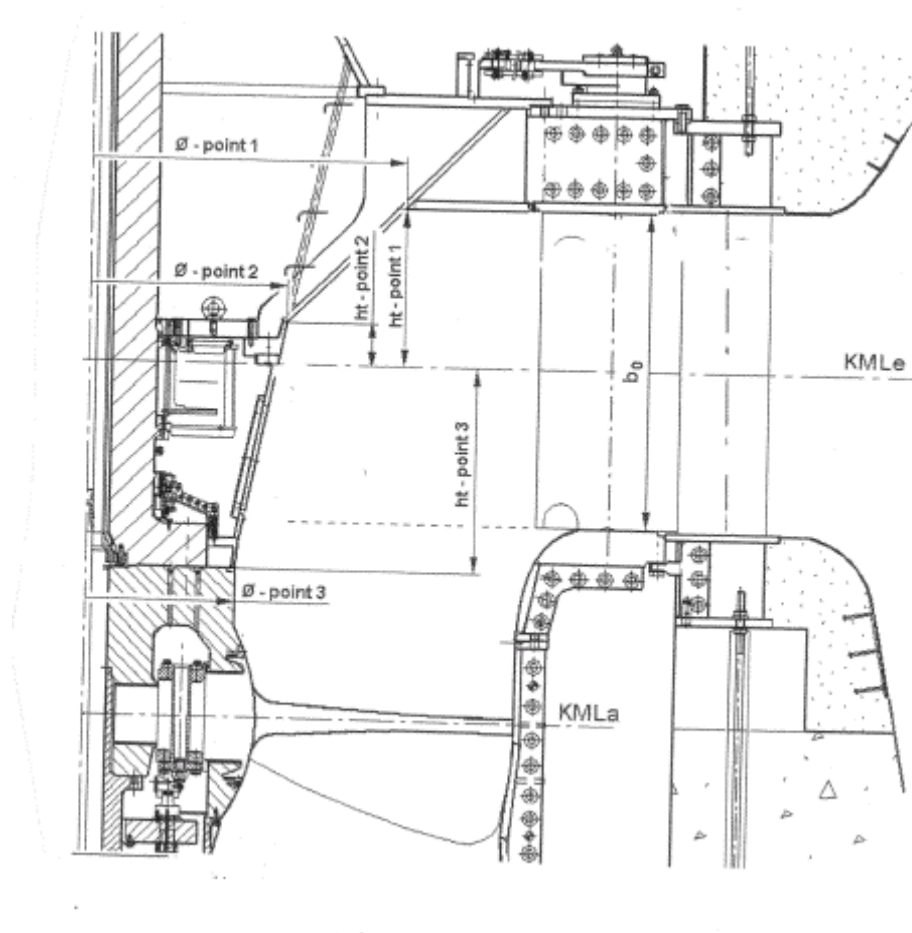
PLAN

	Machine bay design	Status :	Page : A1:30
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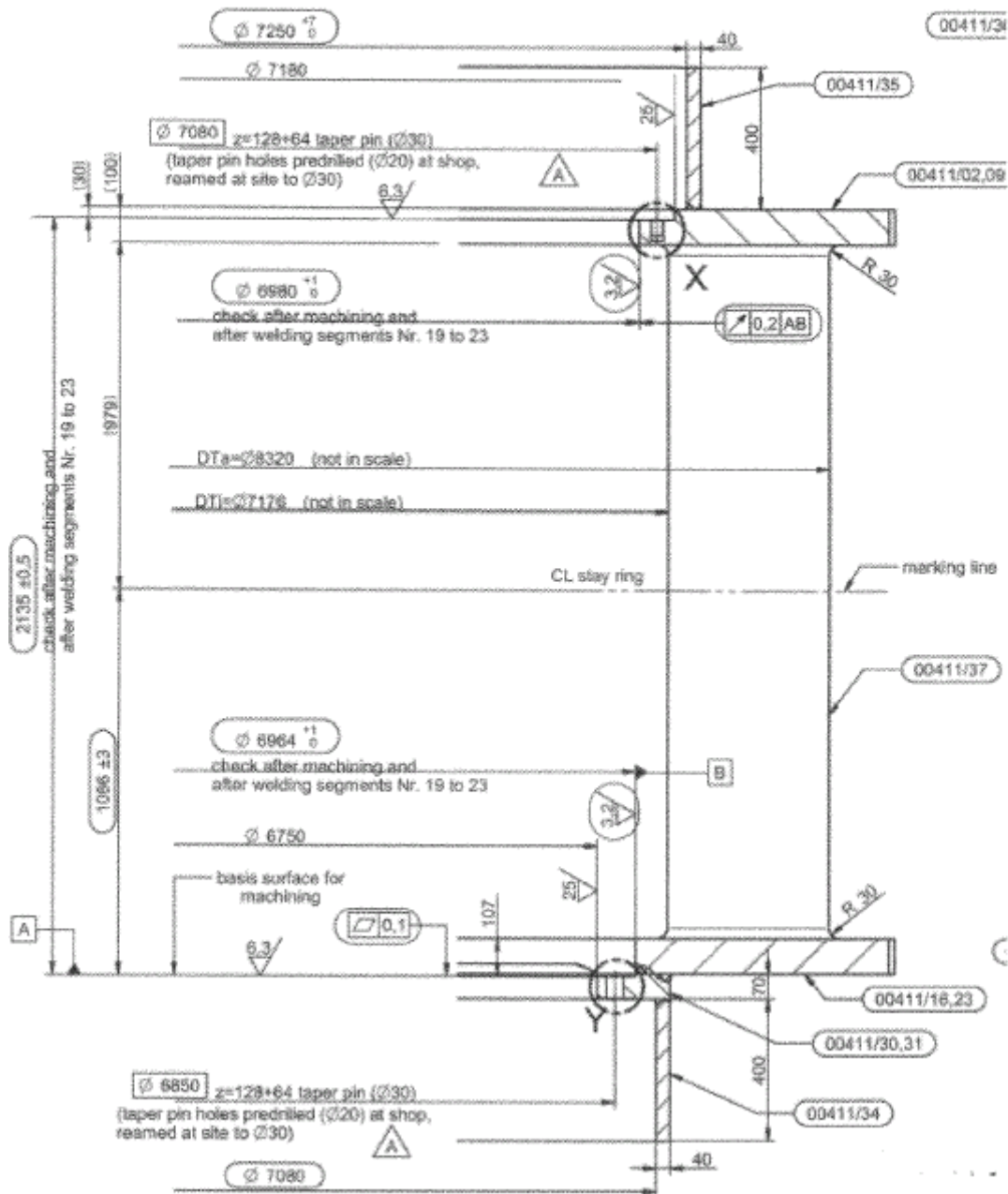
SECTION A-A

	Machine bay design	Status :	Page : A1:31
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SECTION AXIAL

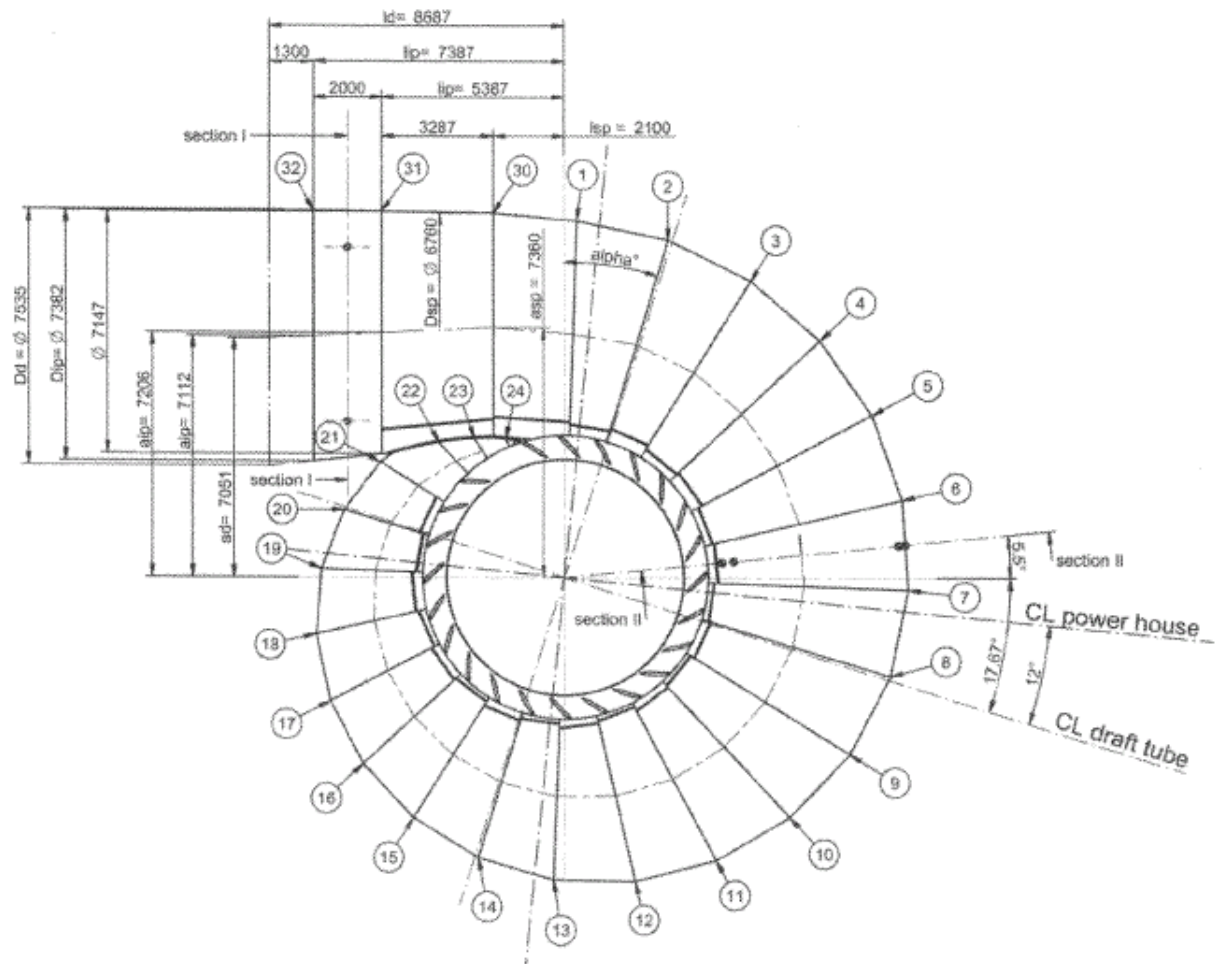
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SECTION A-A

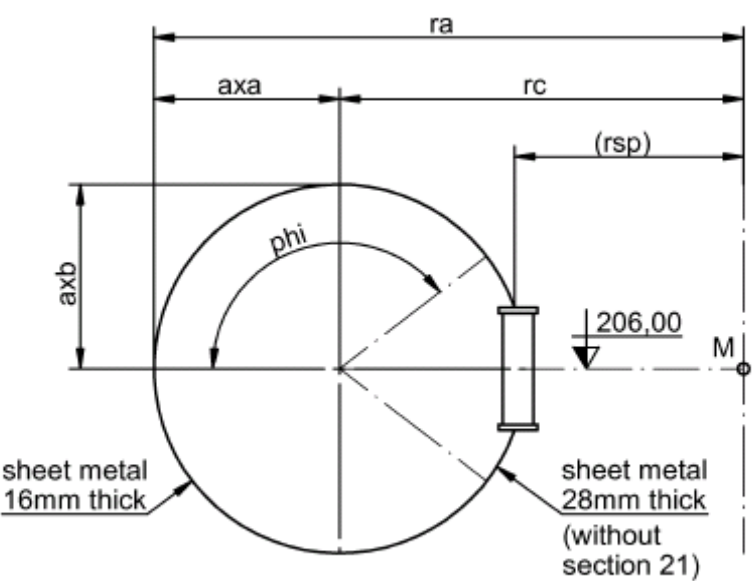
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1.4.7 Steel spiral case

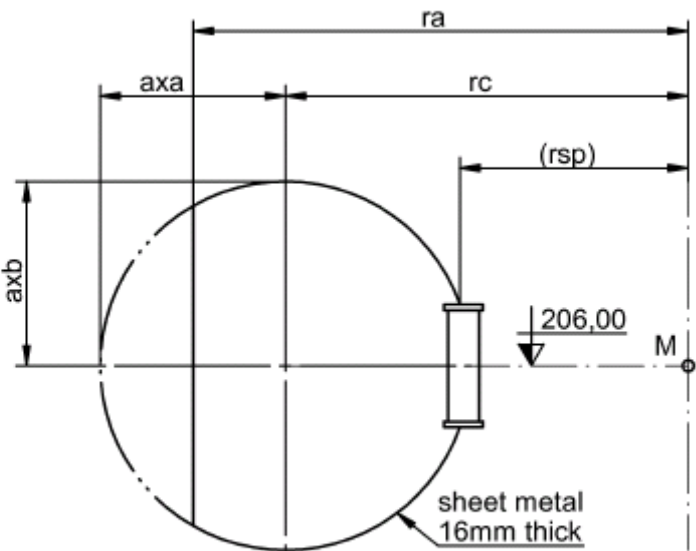


PLAN

	Machine bay design	Status :	Page : A1:37
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SECTION 1-21



SECTION 22-24

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Spiral Case Cross Sections							
Section	alpha	(rsp)	rc	ra	axa	axb	phi
[-]	[deg]	[mm]	[mm]	[mm]	[mm]	[mm]	[deg]
1	2.0	3997	7168	10517	3350	3350	140.0 / 141.6
2	17.0	3999	7110	10404	3293	3293	140.9 / 139.1
3	32.0	4001	7064	10313	3248	3248	138.4 / 142.0
4	47.0	4002	7031	10247	3216	3216	141.6 / 139.8
5	62.0	4003	7010	10206	3195	3195	139.5 / 143.1
6	77.0	4004	6986	10158	3172	3172	142.8 / 141.0
7	92.0	4005	6948	10083	3135	3135	140.4 / 144.1
8	107.0	4007	6901	9988	3088	3088	143.4 / 141.6
9	122.0	4010	6838	9866	3027	3027	140.7 / 144.5
10	137.0	4015	6747	9685	2938	2938	143.2 / 141.3
11	152.0	4020	6634	9462	2828	2828	139.5 / 143.6
12	167.0	4028	6508	9213	2705	2705	141.6 / 139.5
13	182.0	4037	6367	8936	2568	2568	136.9 / 141.5
14	197.0	4047	6222	8650	2428	2428	138.8 / 136.4
15	212.0	4059	6084	8378	2294	2294	133.3 / 138.5
16	227.0	4073	5938	8093	2155	2155	135.2 / 132.5
17	242.0	4090	5786	7797	2010	2010	130.5 / 134.3
18	257.0	4112	5627	7487	1860	1860	129.3 / 126.2
19	272.0	4118	5440	7147	1707	1707	122.3 / 127.2
20	287.0	4130	5240	6788	1548	1548	122.5 / 118.8
21	302.0	4142	5010	6395	1385	1385	111.9 / 0.0
22	317.0	4198	4780	5446	1226	1226	---
23	327.0	4206	4580	4888	1107	1107	---
24	337.0	4206	4316	4442	988	988	---

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2. STATICAL SYSTEM

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2.2	STATICAL SYSTEM	page 2:3-18
2.3	CROSSECTIONAL PROPERTIES	page 2:19-29
2.4	MATERIAL	page 2:30
2.5	BOUNDARY CONDITIONS	page 2:31-43
2.6	SEARCH AREA	page 2:44-46

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2.1 GENERAL

The structure considered is a steel spiral case surrounded by concrete and rock.

This report aims to analyse resistance of concrete structure.

The concrete surrounding the spiral case is modelled as *solid volume elements*.

The concrete wall carrying the upper bearings and lower bearings are modelled as *thick shell elements*. This with the objective of minimizing the size of the model.

The effect of steel spiral tube is neglected. This assumption is considered as on the safe side when studying stress in concrete structure. The effect of the steel stay ring and stay vanes are modelled using *thick shell elements*.

There are a total of 23 stay vanes distributed along the stay ring which are replaced with continuous shell elements. These shell elements have an equivalent thickness corresponding to the smeared cross section area of all stay vanes. Also this with the objective of minimizing the size of the model.

In order to verify results retrieved from the 3D-modell found in Appendix 1 several simplified 2D-modell analyses are performed in the radial direction.

The 2D-modells are taken from vertical sections in the radial direction of the spiral case.

Chapter A only contains the description of the 3D-modell.

Chapter E, F and G contains analysis of radiuses $R = 3.30 \text{ m}$, $R = 2.50 \text{ m}$ and $R = 3.10 \text{ m}$.

Each chapter contains a complete presentation of the 2D-modells.

Chapter H is used to verify results over the inspection shaft in the tangential direction.

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2.2 STATICAL MODELL

2.2.1 Geometry

In order to describe the structures geometry first *POINTS* have to be defined. The high order geometry is determined as seen below.

LINES are generated from *POINTS*.
SURFACES are generated from *LINES*.
VOLUMES are generated from *SURFACES*.

Shell elements are applied to *SURFACES*.

Volume elements are applied to *VOLUMES*.

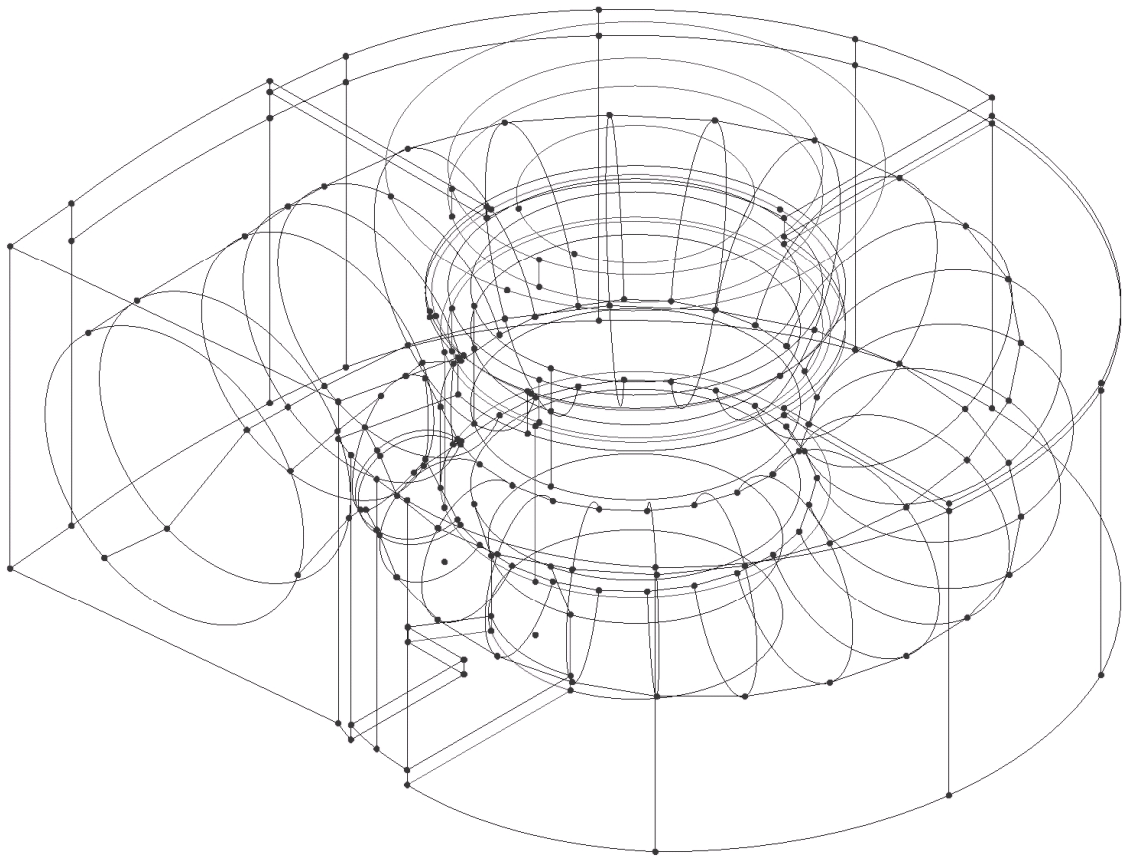
All coordinates defining *POINTS* are presented in Appendix 1.

All *LINES* used to define *SURFACES* are presented in Appendix 1.

All *SURFACES* used to define *VOLUMES* are presented in Appendix 1.

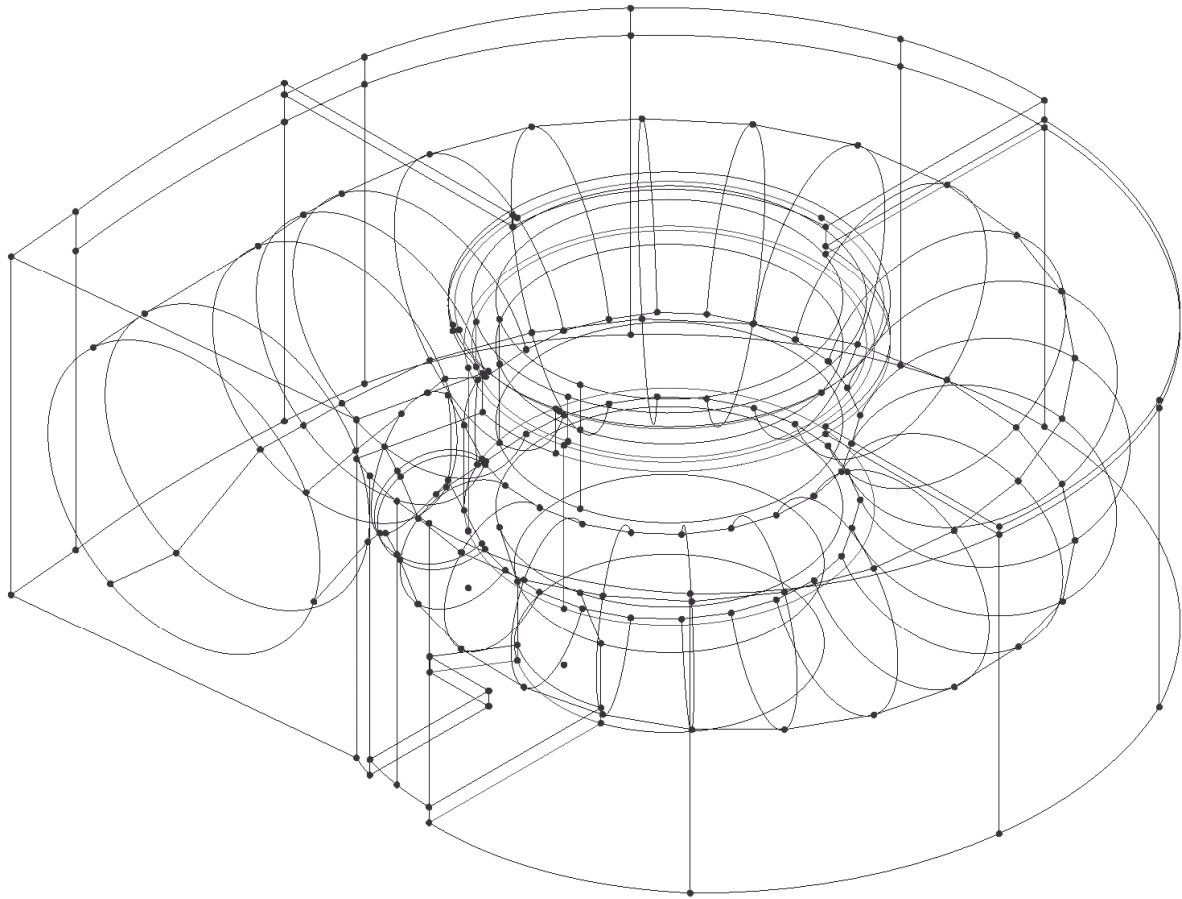
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Overview...:



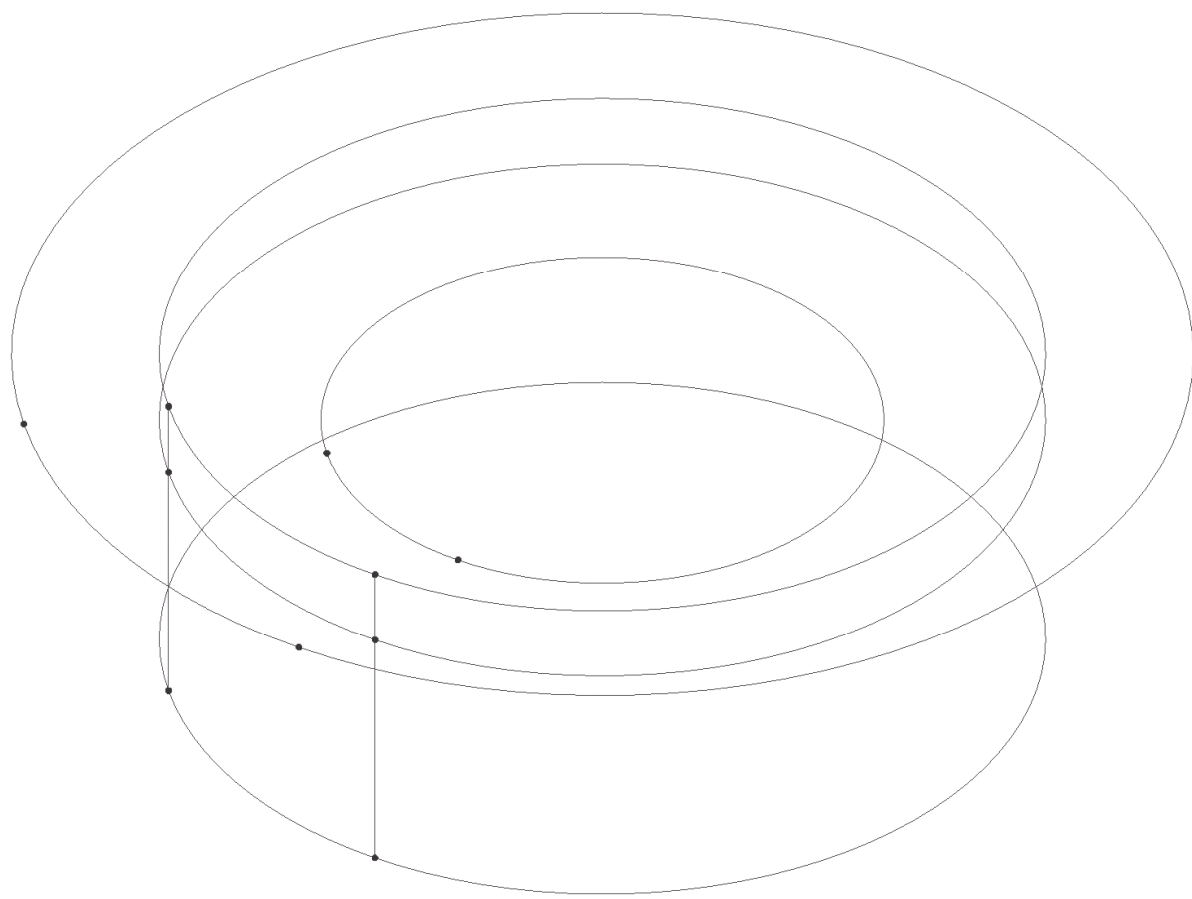
	Machine bay design	Status :	Page : A2:5
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View – Concrete surrounding spiral case :



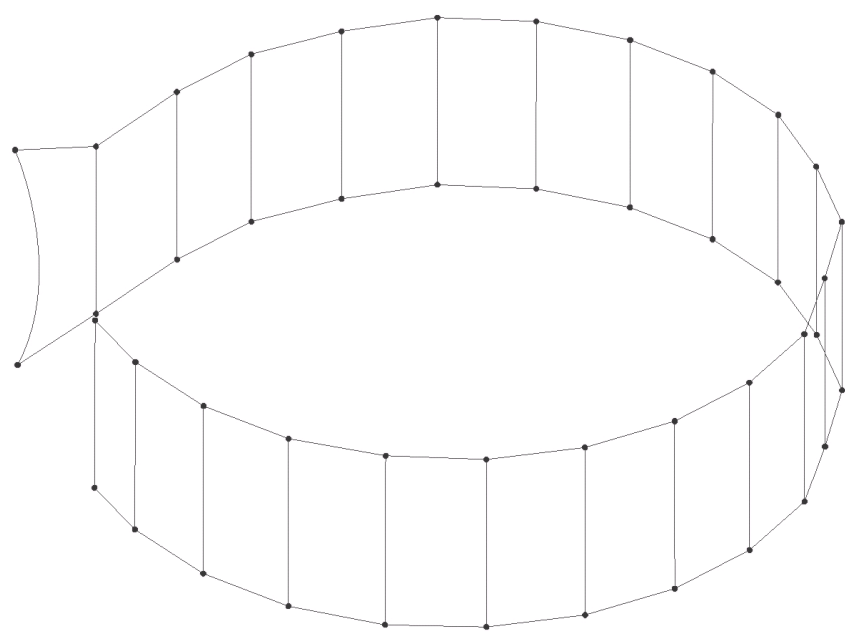
	Machine bay design	Status :	Page : A2:6
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View – Concrete structure carrying bearings :



	Machine bay design	Status :	Page : A2:7
		Date :	Created :

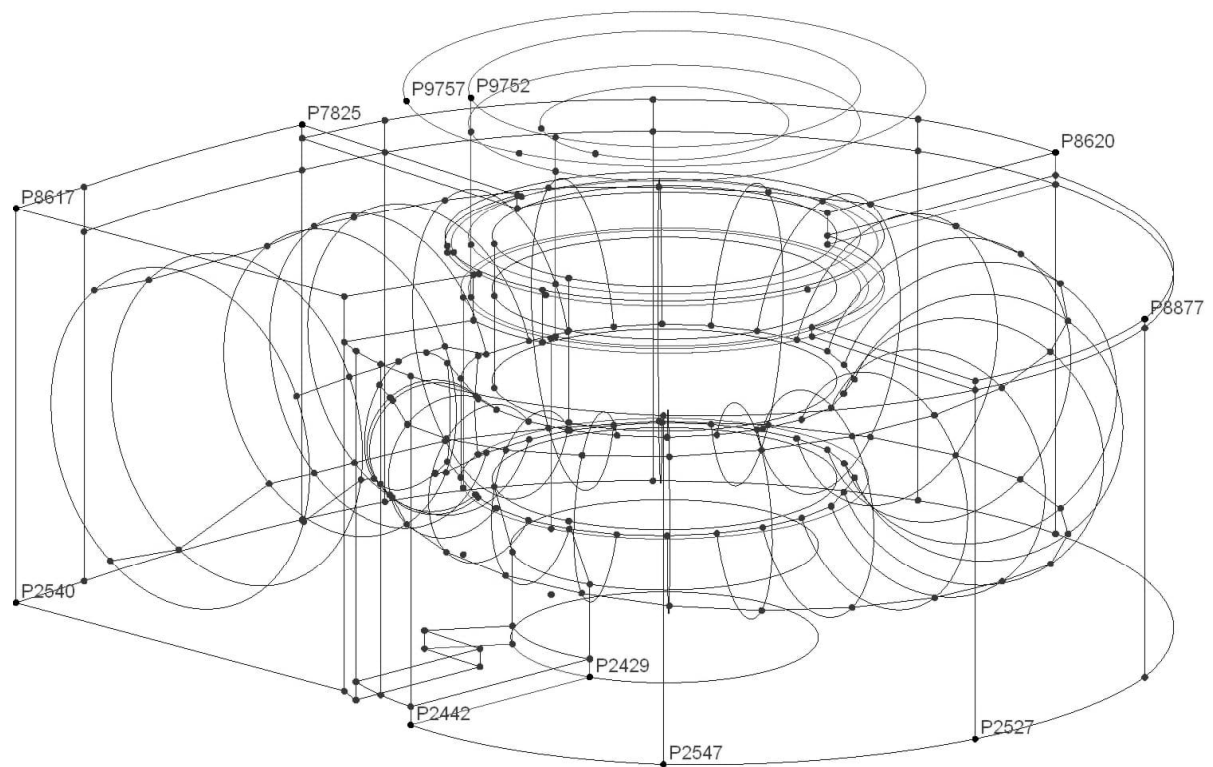
View – Equivalent stay vanes :



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2.2.1.1 Geometry : POINTS

Overview...:

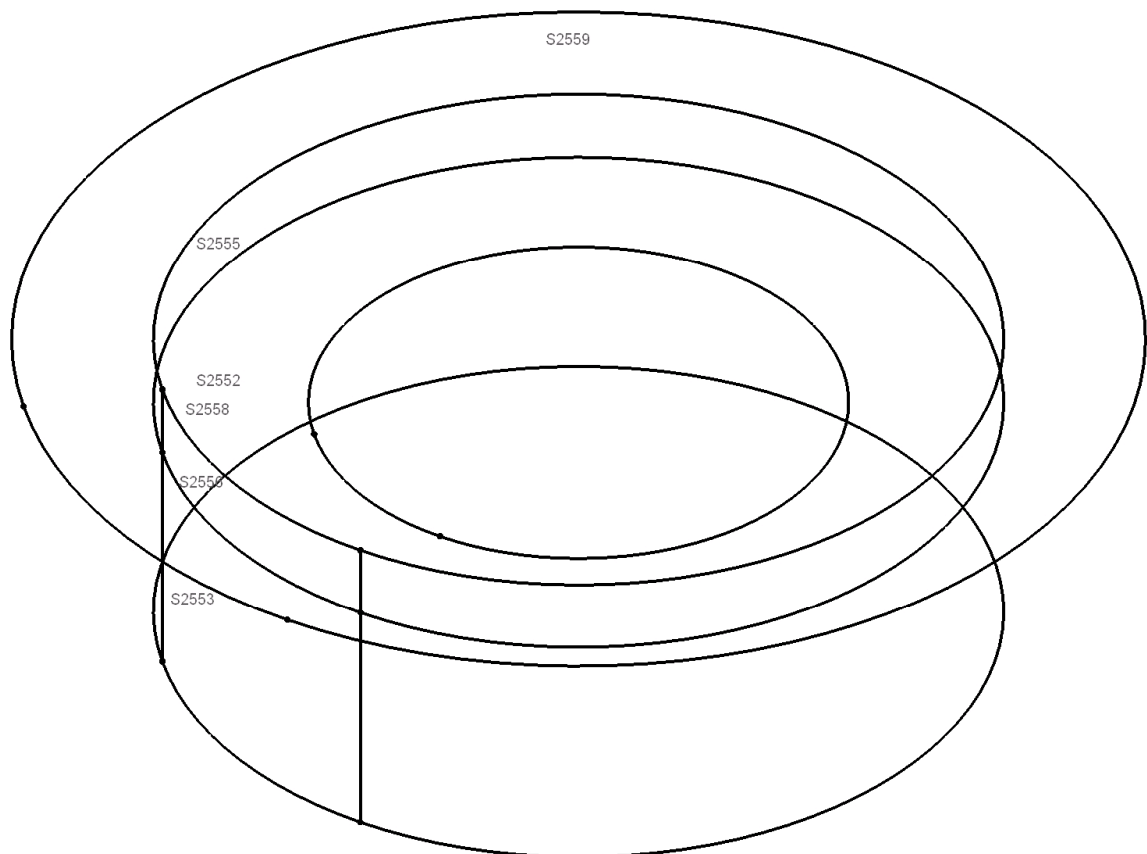


Remark A great number of points are required to model the entire structure. All these points are marked with dots on picture above. Due the large number of points only a selection of all these points are labeled. The entire coordinate list of all occurring points are found in Appendix 1.

	Machine bay design	Status :	Page : A2:9
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2.2.1.2 Geometry : SURFACES

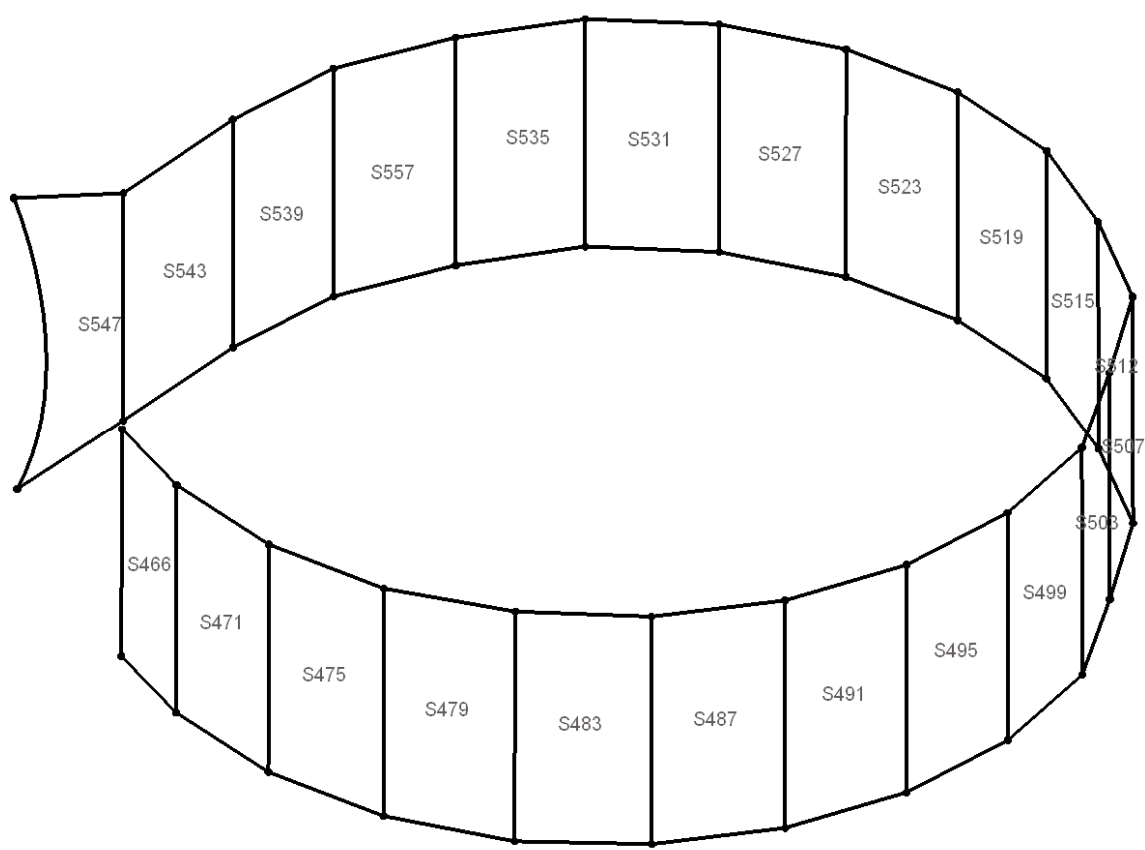
View – Concrete structure carrying bearings :



Remark The concrete structure is divided into four parts (Part I-IV).

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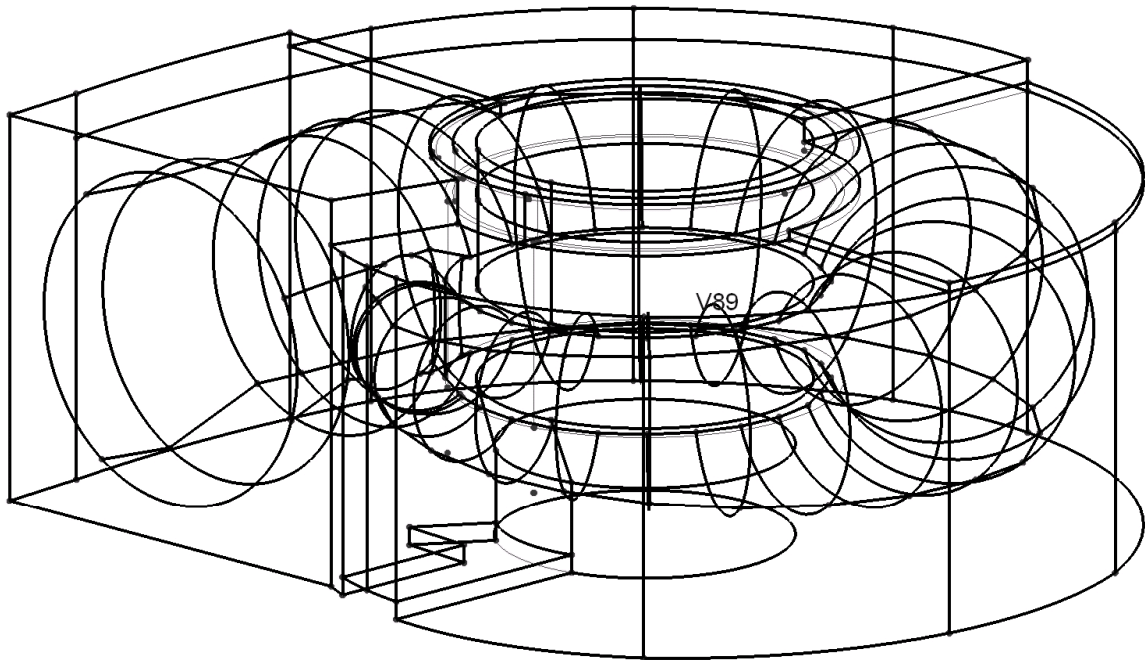
View – Equivalent stay vanes :



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		Date :	Created :

2.2.1.3 Geometry : VOLUMES

Concrete surrounding spiral case :



Remark The entire concrete structure surrounding the spiral case is modeled as one volume.
The volume is called V89 as seen in picture above.

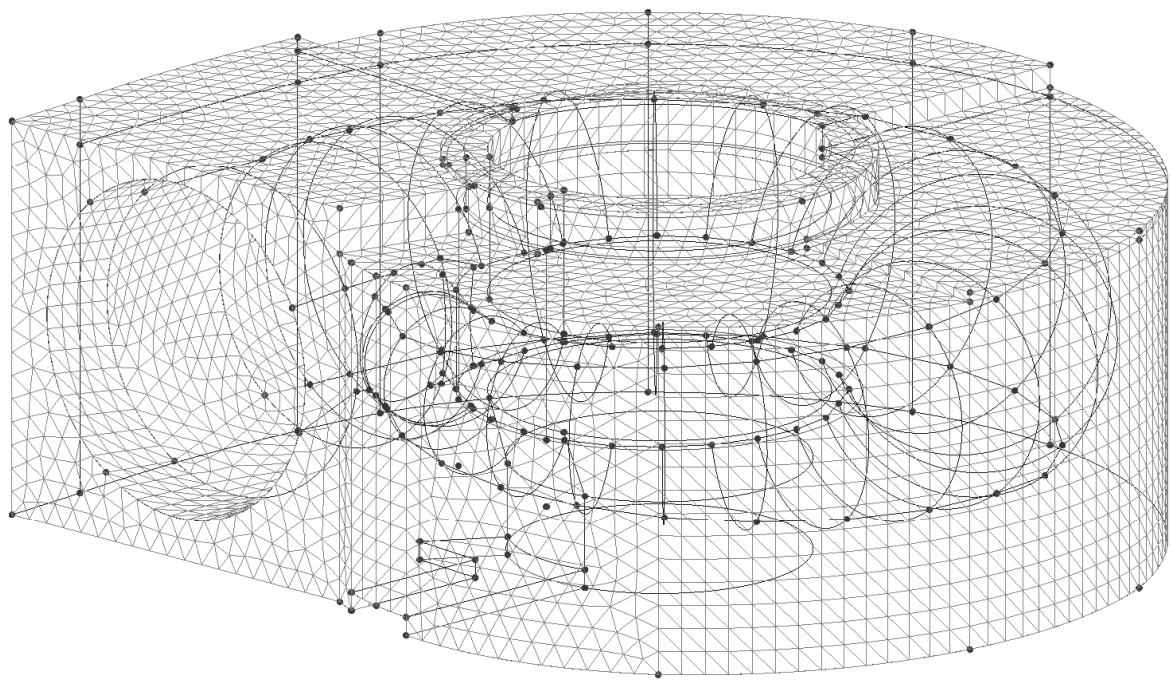
	Machine bay design	Status :	Page : A2:12
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2.2.2 MESH

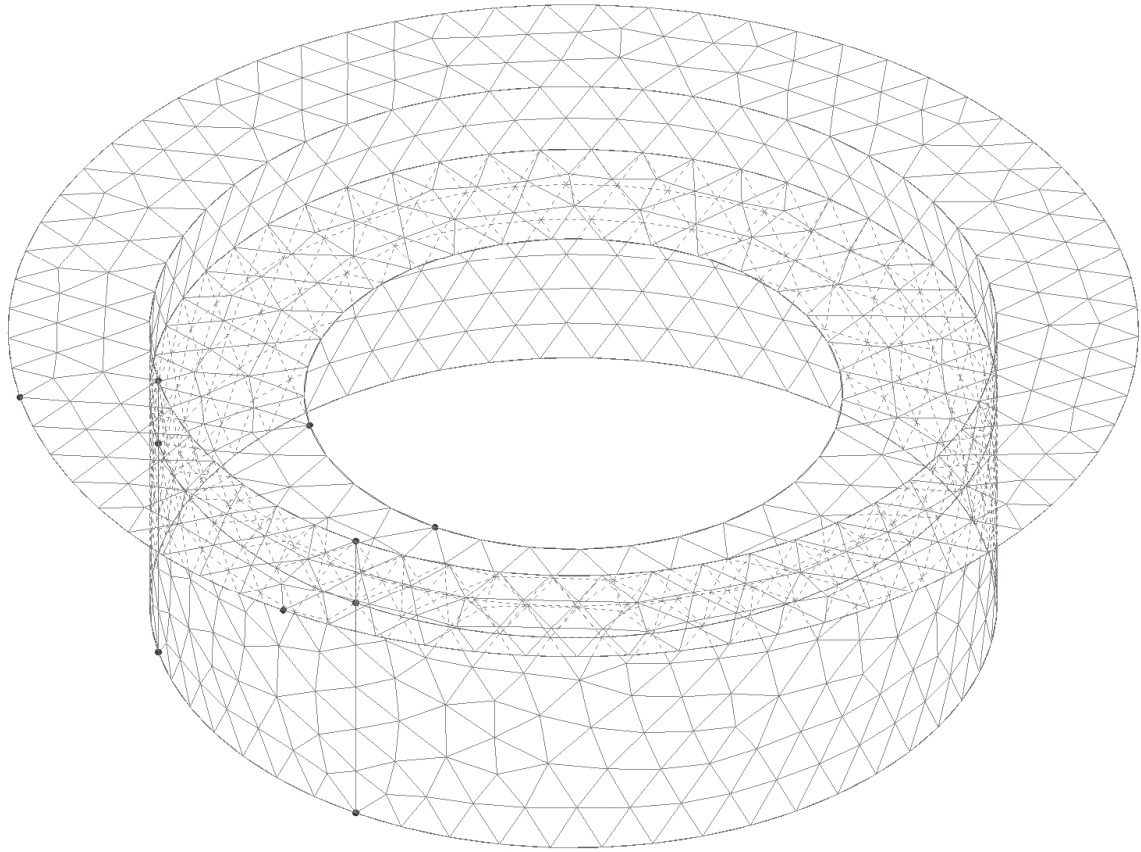
The previously defined *SURFACES* and *VOLUMES* are given attributes for generation of *MESH*.

During the generation of *MESH* the underlying *ELEMENTS* and *NODES* are created. They are found in appendix 1.

	Machine bay design	Status :	Page : A2:14
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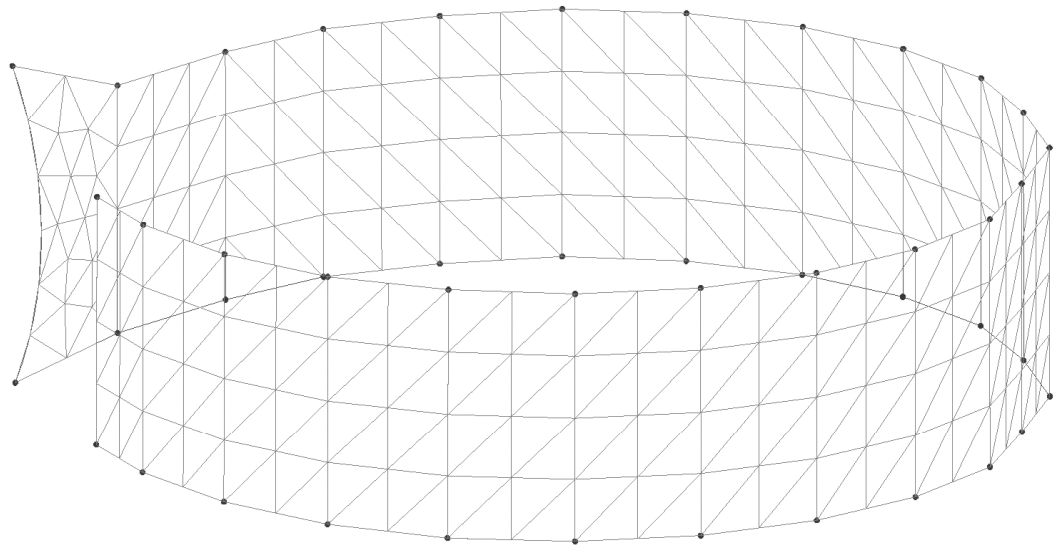


	Machine bay design	Status :	Page : A2:16
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Remark The concrete structure is divided into four parts (Part I-IV)

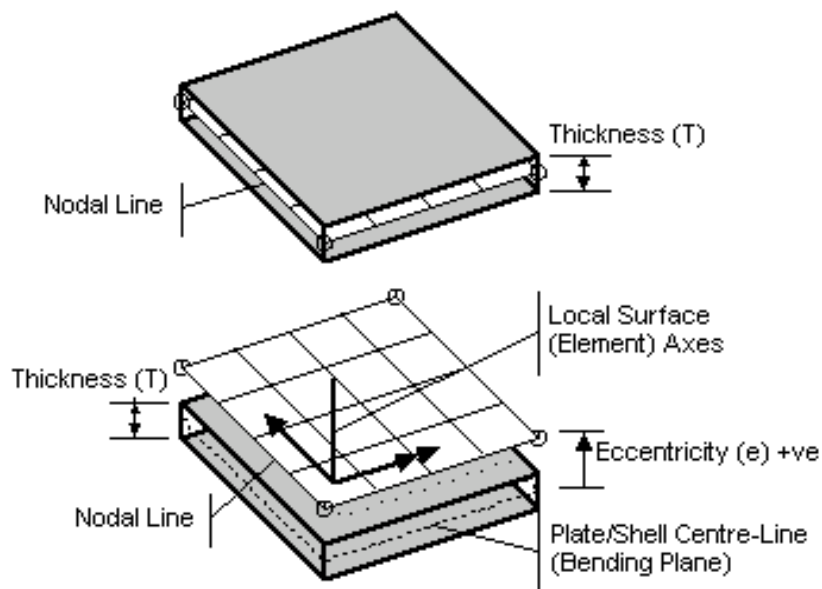
	Machine bay design	Status :	Page : A2:18
		Date :	Created :



	Machine bay design	Status :	Page : A2:19
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2.3 CROSS SECTION PROPERTIES

The structure is modeled using either shell elements ("Thick shell" / TTS3) or volume element elements ("solid element" / TH4). By definition volume elements need no additional cross section properties.



Remark Definition of shell elements see picture above.

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2.3.1 Steel shell elements ("Thick shell" / TTS3)

$DTa = 8320mm$: diameter of outer stay ring

$DTi = 7176mm$: diameter of inner stay ring

$\Rightarrow R = \frac{DTa + DTi}{2} \cdot \frac{1}{2} = 3874mm$: radius of stay vanes

$\phi = 15^\circ$: angle between stay vanes

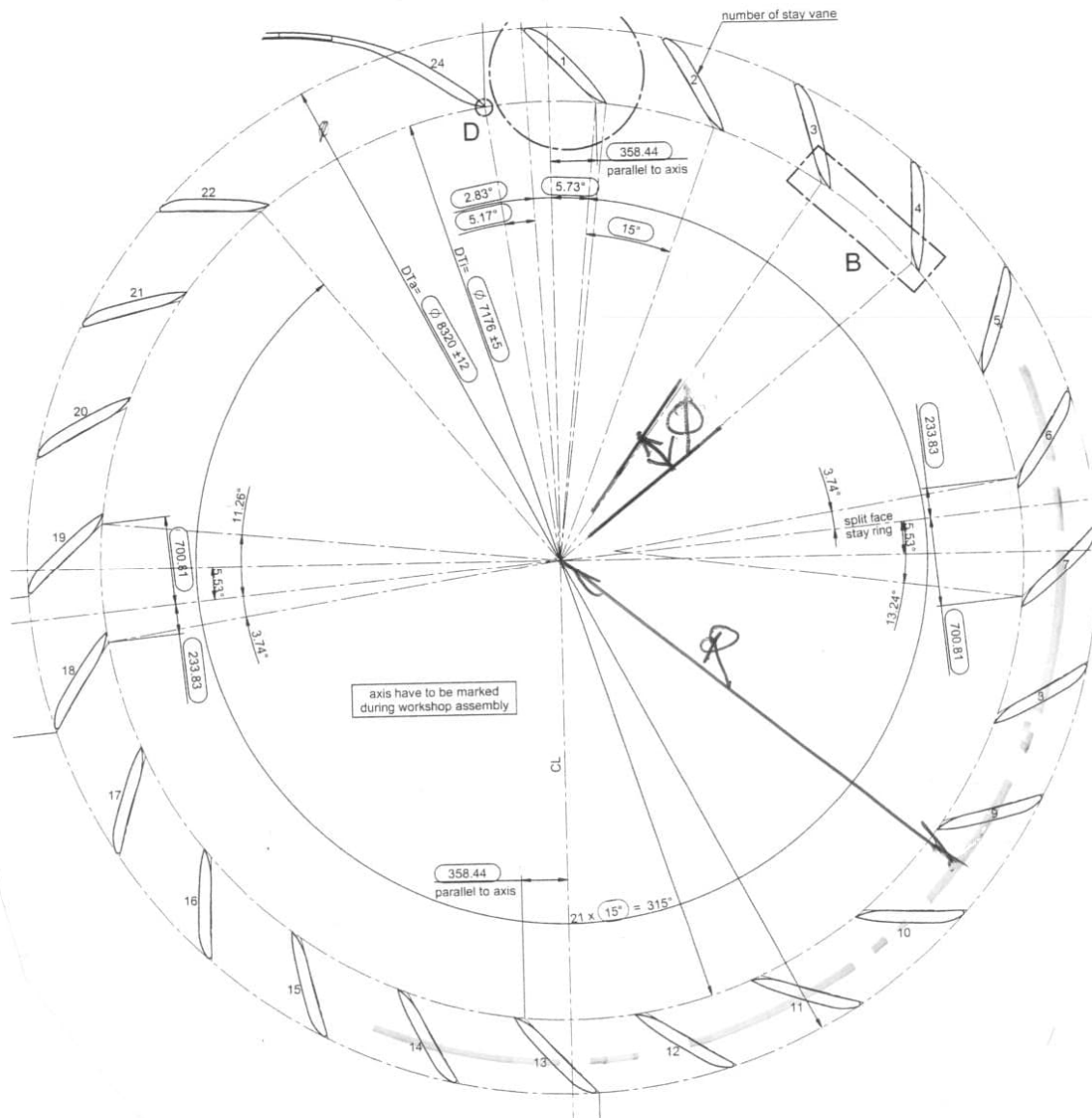
$$A_I = \frac{50mm + 90mm}{2} \cdot 190mm = 13300mm^2$$

$$A_{II} = 90mm \cdot 450mm = 40500mm^2$$

$$A_{III} = \frac{90mm \cdot 210mm}{2} = 9450mm^2$$

$A_{stayvane} = A_I + A_{II} + A_{III} = 72700mm^2 \therefore 86mm \cdot 850mm$: total area of one stay vane

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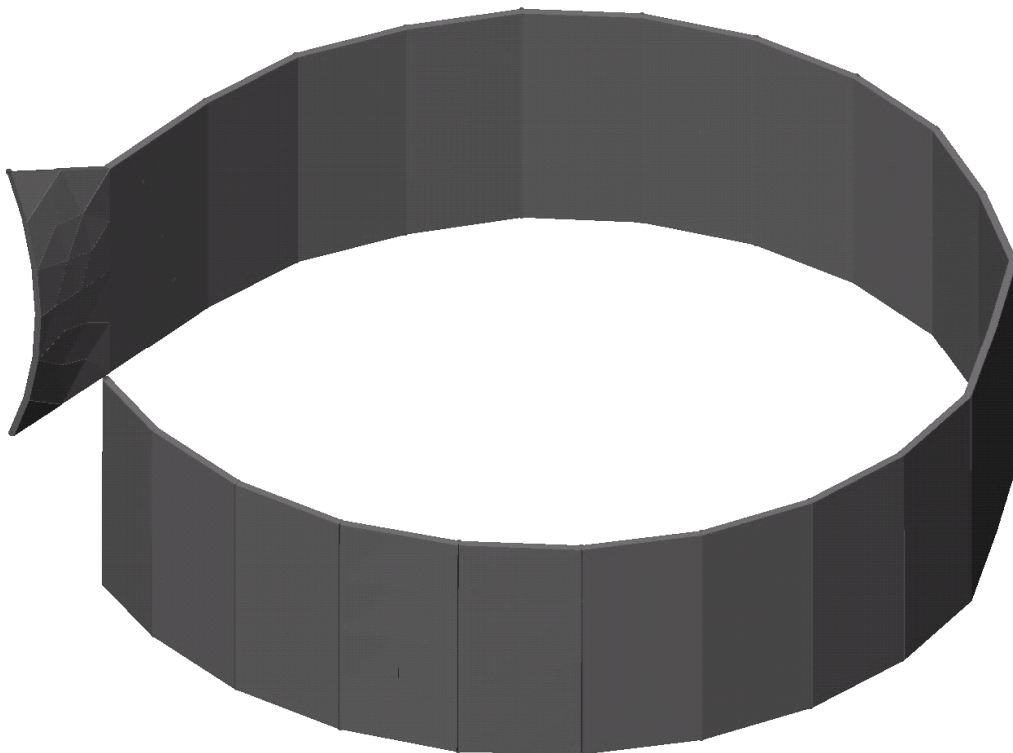
	Machine bay design	Status :	Page : A2:23
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$$2\pi \cdot R \cdot t_{equivalent} \equiv \frac{360^\circ}{\phi} \cdot A_{stayvane} \Rightarrow t_{equivalent} = \frac{360^\circ}{\phi} \cdot A_{stayvane} \cdot \frac{1}{2\pi \cdot R} = 70mm$$

Geometry	t	e _z	Material
t = 0.07 m	0.07	0	Steel
-	m	m	-

	Machine bay design	Status :	Page : A2:24
		Date :	Created :

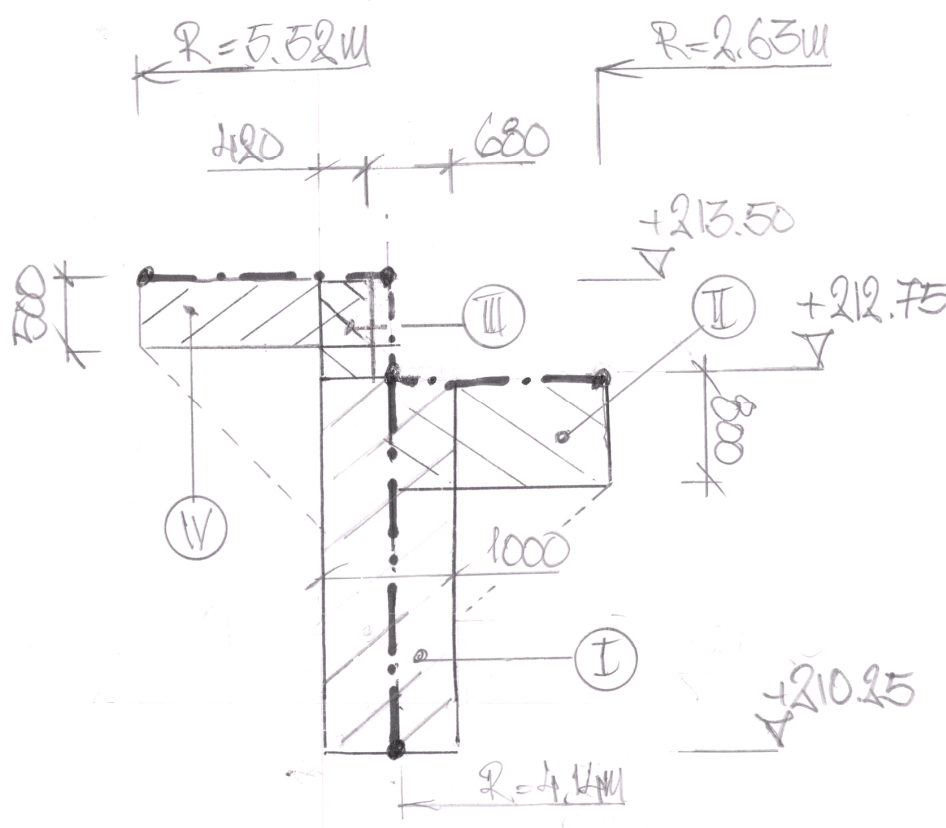
View – Equivalent stay vanes ($t = 0.07\text{ m}$) :



	Machine bay design	Status :	Page : A2:25
		Date :	Created :

2.3.2 Concrete shell elements ("Thick shell" / TTS3)

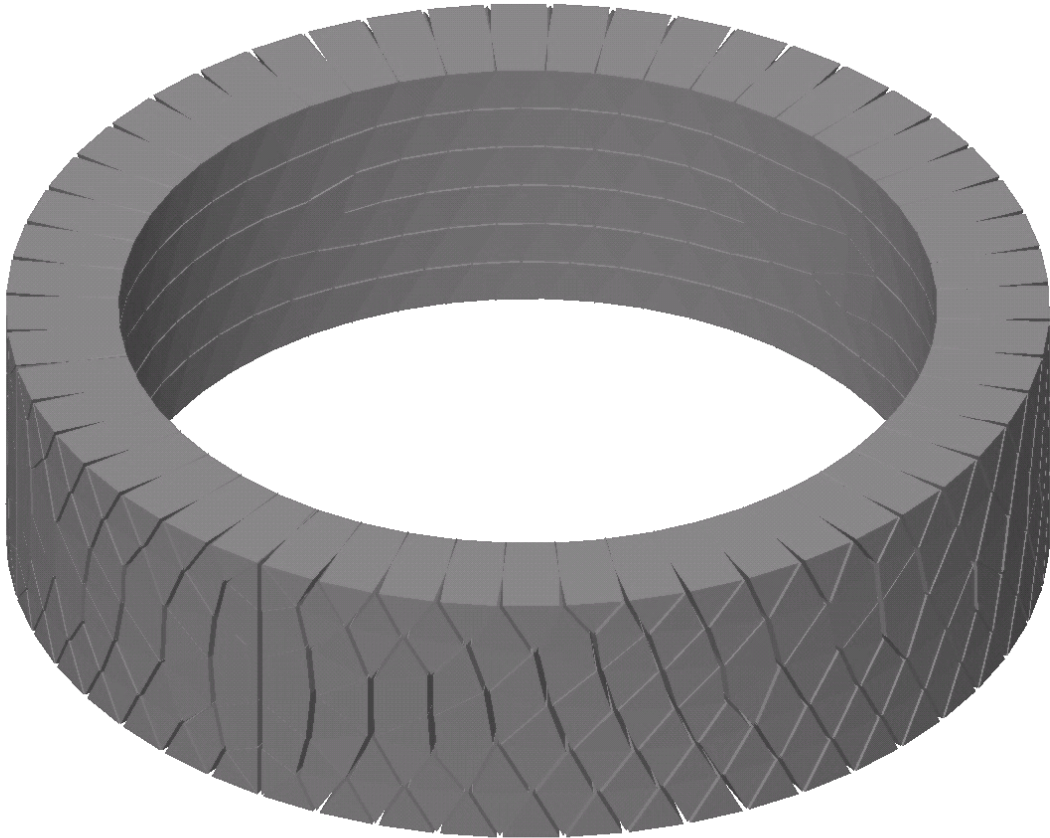
The concrete structure that supports the bearings is divided into four parts (Part I-IV) as seen below. The cross section properties are simplified using constant thickness. This assumption is negligible.



Geometry	t	e _z	Material	Remark
t = 1.00 m	1.00	0	Concrete	Part I
t = 0.80 m	0.80	0.40	Concrete	Part II
t = 0.42 m	0.42	-0.25	Concrete	Part III
t = 0.50 m	0.50	0.25	Concrete	Part IV
-	m	m	-	

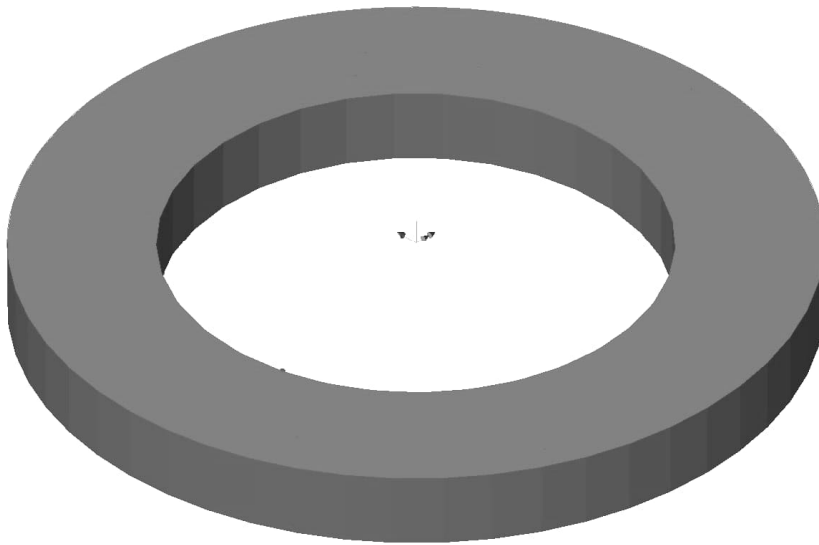
	Machine bay design	Status :	Page : A2:26
		Date :	Created :

View – Part I (t = 1.00 m)..:



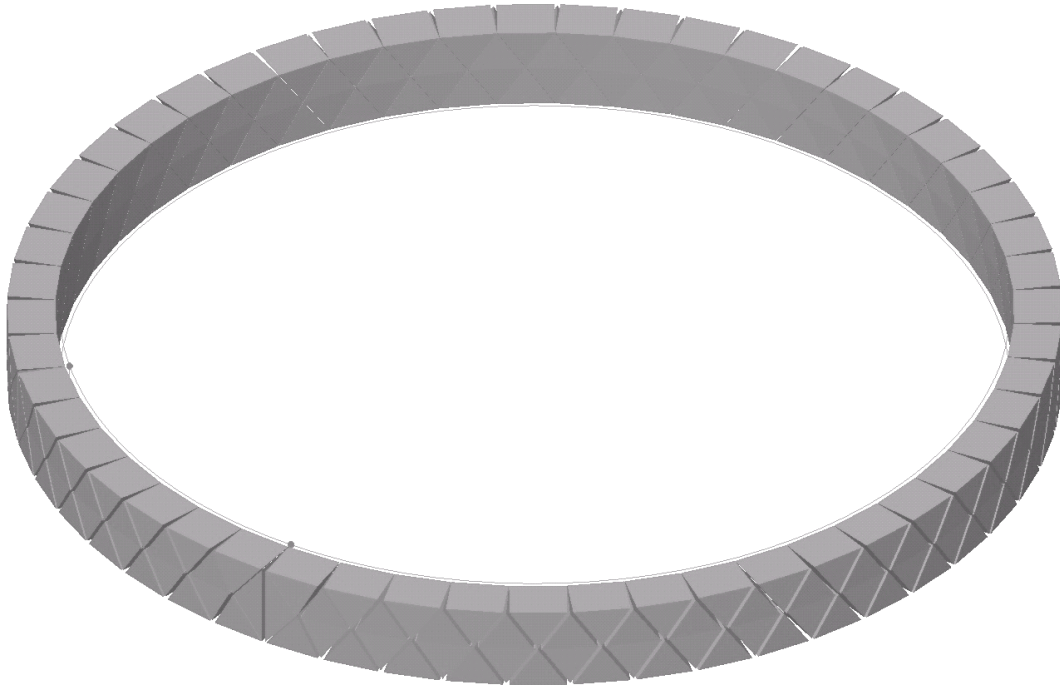
	Machine bay design	Status :	Page : A2:27
		Date :	Created :

View – Part II ($t = 0.80\ m$)..:



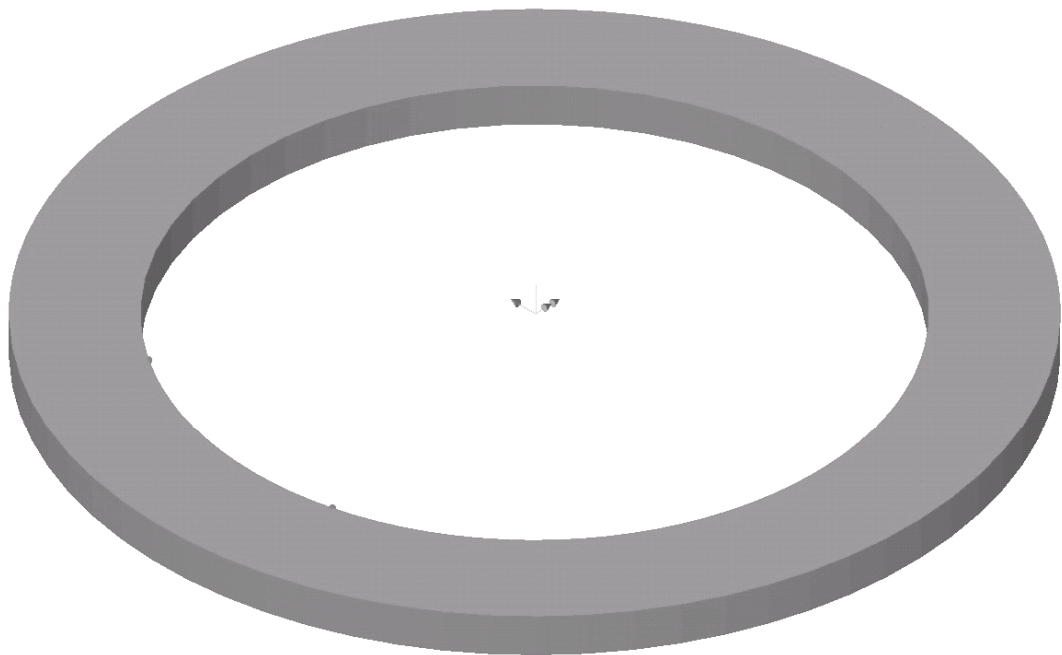
	Machine bay design	Status :	Page : A2:28
		Date :	Created :

View – Part III ($t = 0.42\text{ m}$):



	Machine bay design	Status :	Page : A2:29
		Date :	Created :

View – Part IV ($t = 0.50\text{ m}$) :



	Machine bay design	Status :	Page : A2:30
		Date :	Created :

2.4 MATERIAL

The structure has two types of materials (steel and concrete).

2.4.1 Steel : elastic

$$G_s = \frac{E_s}{2(1+\nu)} \rightarrow \nu = \frac{E_s}{2G_s} - 1 = \frac{210GPa}{2 \cdot 81GPa} - 1 = 0.3$$

Properties	Value
E_s	$210 \cdot 10^6 \text{ kPa}$
ν	0.3
ρ_s	7700 kg/m^3

2.4.2 Reinforced concrete : elastic

Properties	Value
E_c	$33 \cdot 10^6 \text{ kPa}$
ν	0.2
ρ_c	2500 kg/m^3

Remark Due to bending the concrete is considered cracked. Creep value at time t_2 is assumed critical.

	Machine bay design	Status :	Page : A2:31
		Date :	Created :

2.5 BOUNDARY CONDITIONS

The structure is modeled with 2 different boundary conditions. The shell structure uses a line support while the volume structure uses a surfaces support.

	Machine bay design	Status :	Page : A2:32
		Date :	Created :

2.5.1 Boundary condition : Surface FZ

All rock surfaces acting against the volume elements in the concrete structure are modeled with fixed supports. The supports act against translation normal to each surface.

		Free	Fixed	Spring stiffness	
Translation in	X	☒	☐	☐	
	Y	☒	☐	☐	
	Z	☐	☒	☐	
Rotation about	X	☒	☐	☐	
	Y	☒	☐	☐	
	Z	☒	☐	☐	
Hinge rotation		☒	☐	☐	
Pore pressure		☒	☐	☐	

Spring stiffness distribution

☒ Stiffness ☐ Stiffness/unit length ☐ Stiffness/unit area

Attribute

Surface FZ

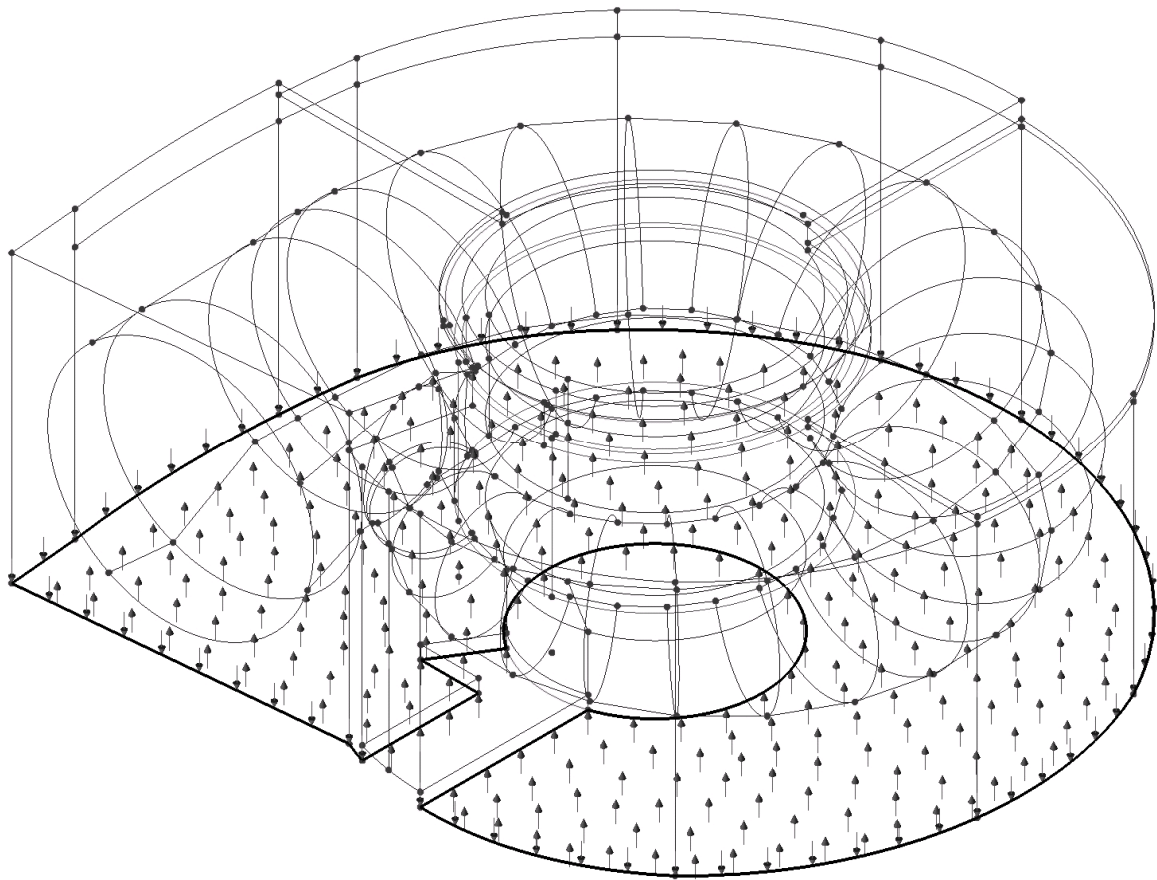
 (1)

Remark A local coordinate system of type “surface” is introduced to achieve this effect.

	Machine bay design	Status :	Page : A2:33
		Date :	Created :

2.5.1.1 Horizontal rock surfaces

Only one horizontal rock surface exists. This surface is found at level +201.40 as seen below.



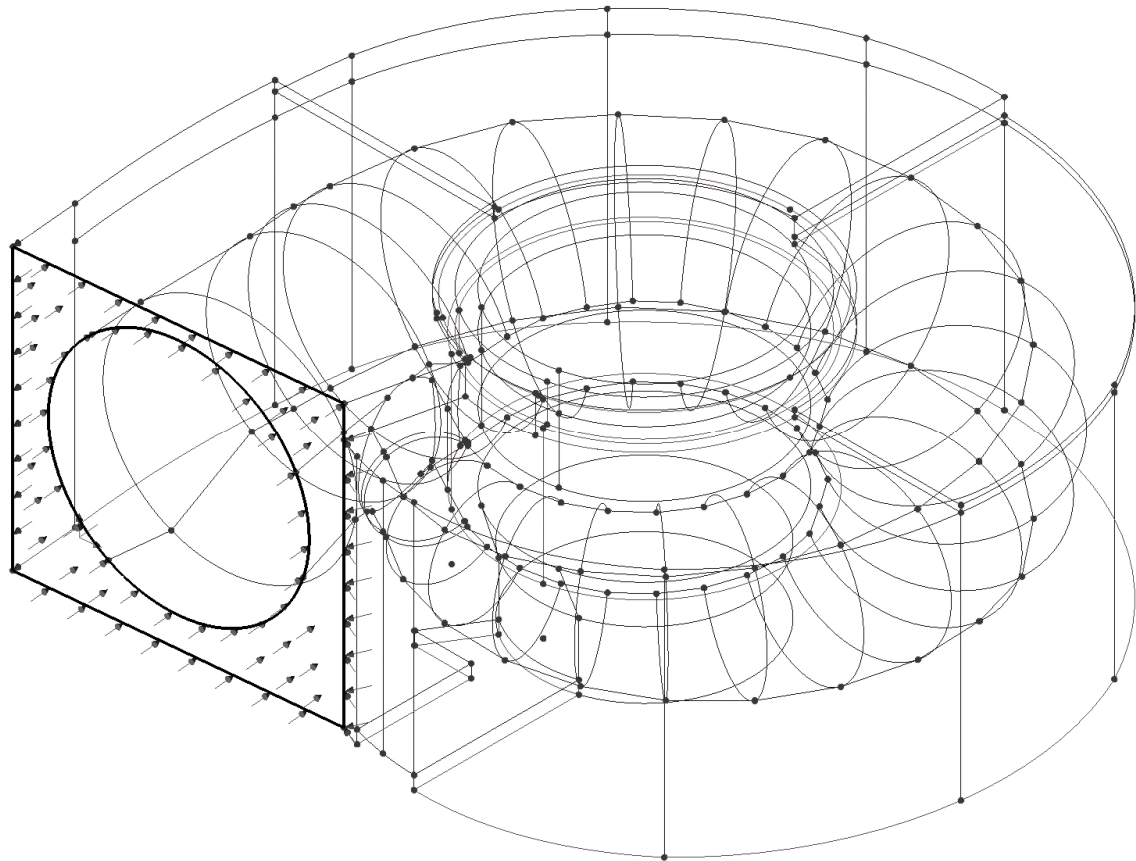
	Machine bay design	Status :	Page : A2:34
		Date :	Created :

2.5.1.2 Vertical rock surfaces

The vertical rock surfaces found between level +201.40 and 210.10 are divided into 7 rock surfaces as seen on the following pages.

	Machine bay design	Status :	Page : A2:35
		Date :	Created :

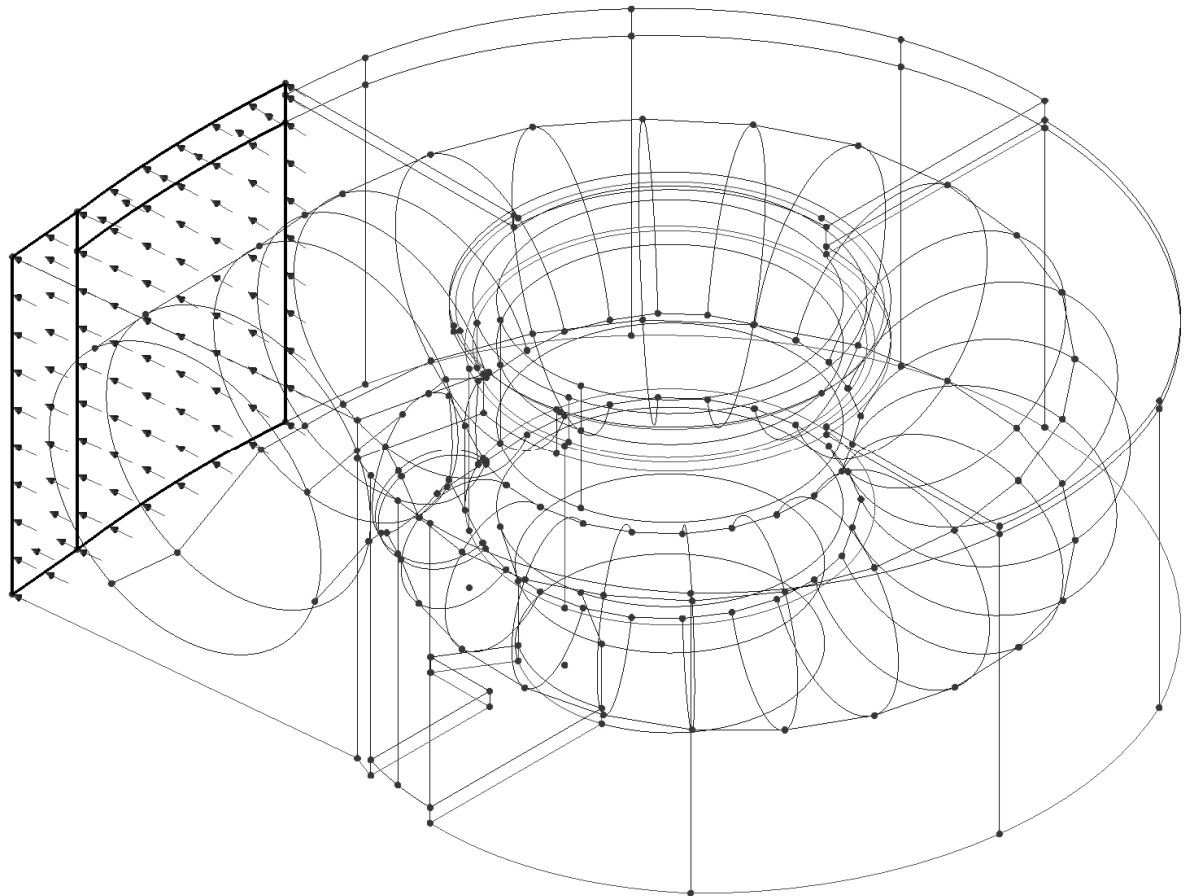
View - rock surface 1:



Remark Support acts between level +210.1 and +210.4

	Machine bay design	Status :	Page : A2:36
		Date :	Created :

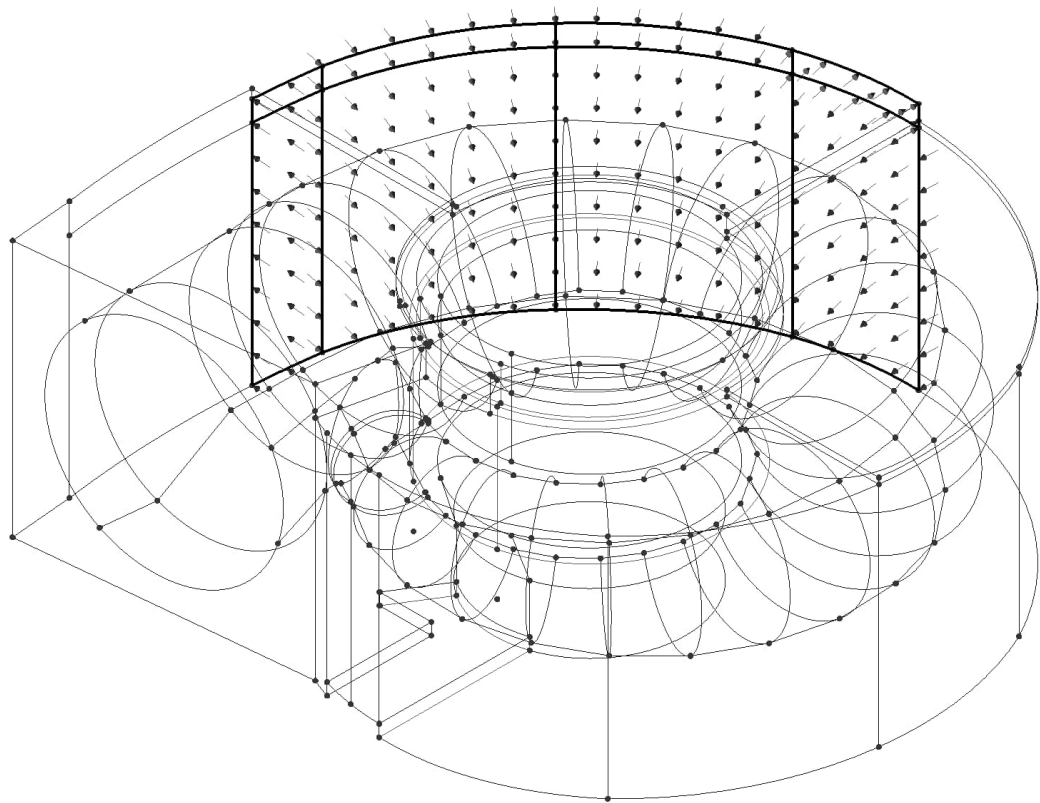
View - rock surface 2 :



Remark Support acts between level +210.1 and +210.4

	Machine bay design	Status :	Page : A2:37
		Date :	Created :

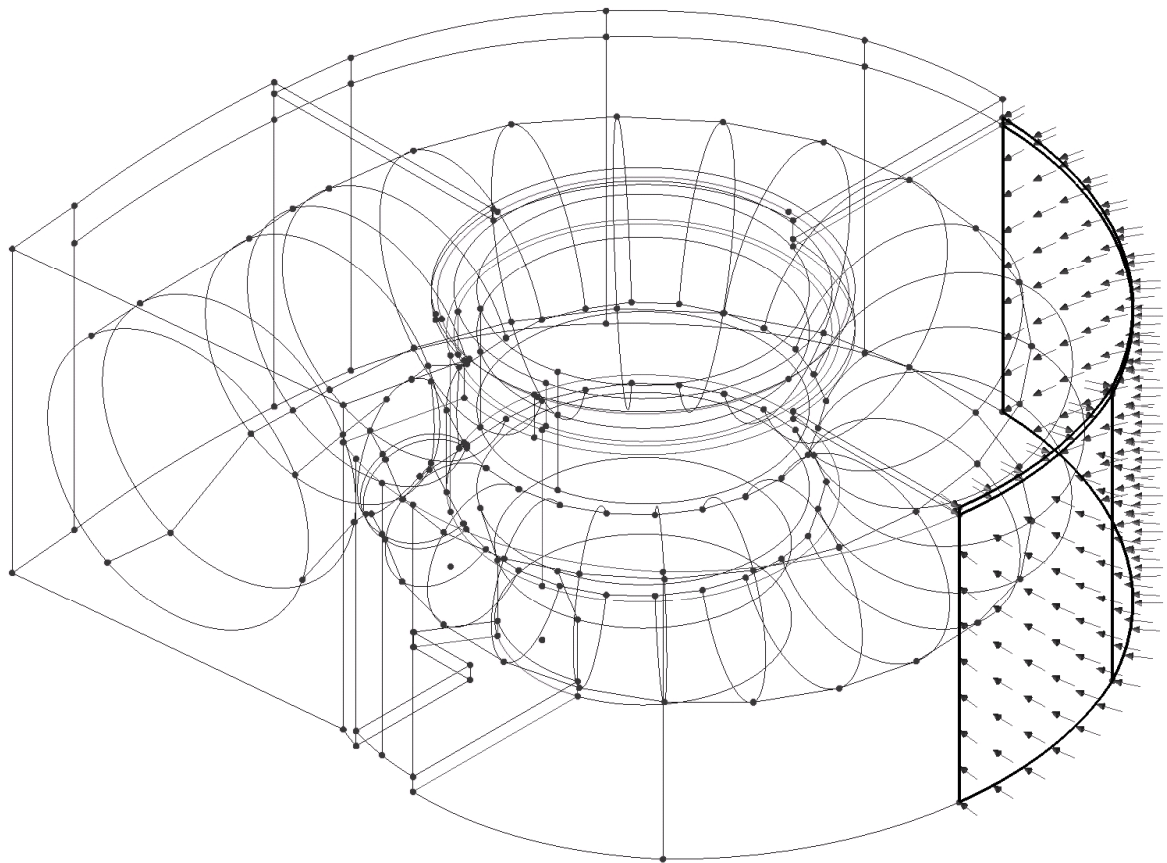
View - rock surface 3 :



Remark Support acts between level +210.1 and +209.8

	Machine bay design	Status :	Page : A2:38
		Date :	Created :

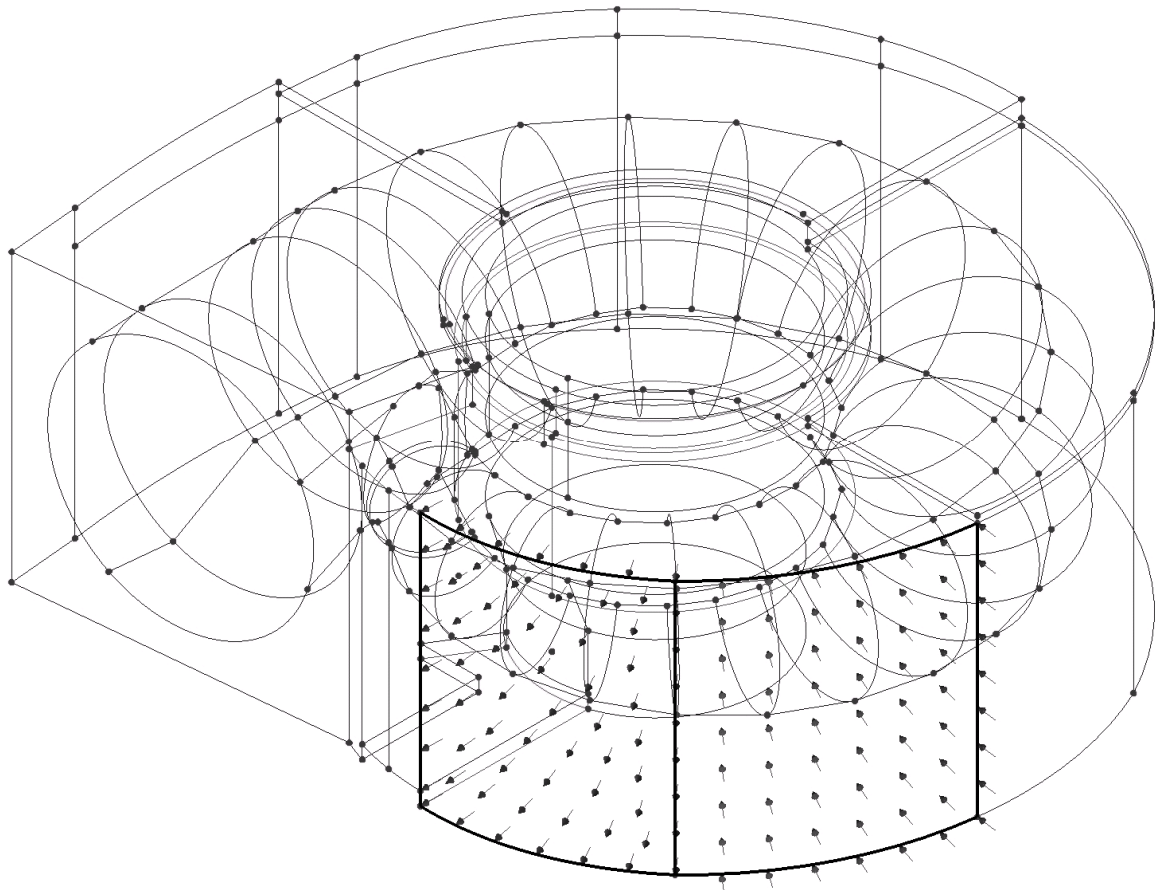
View - rock surface 4 :



Remark Support acts between level +210.1 and +209.3

	Machine bay design	Status :	Page : A2:39
		Date :	Created :

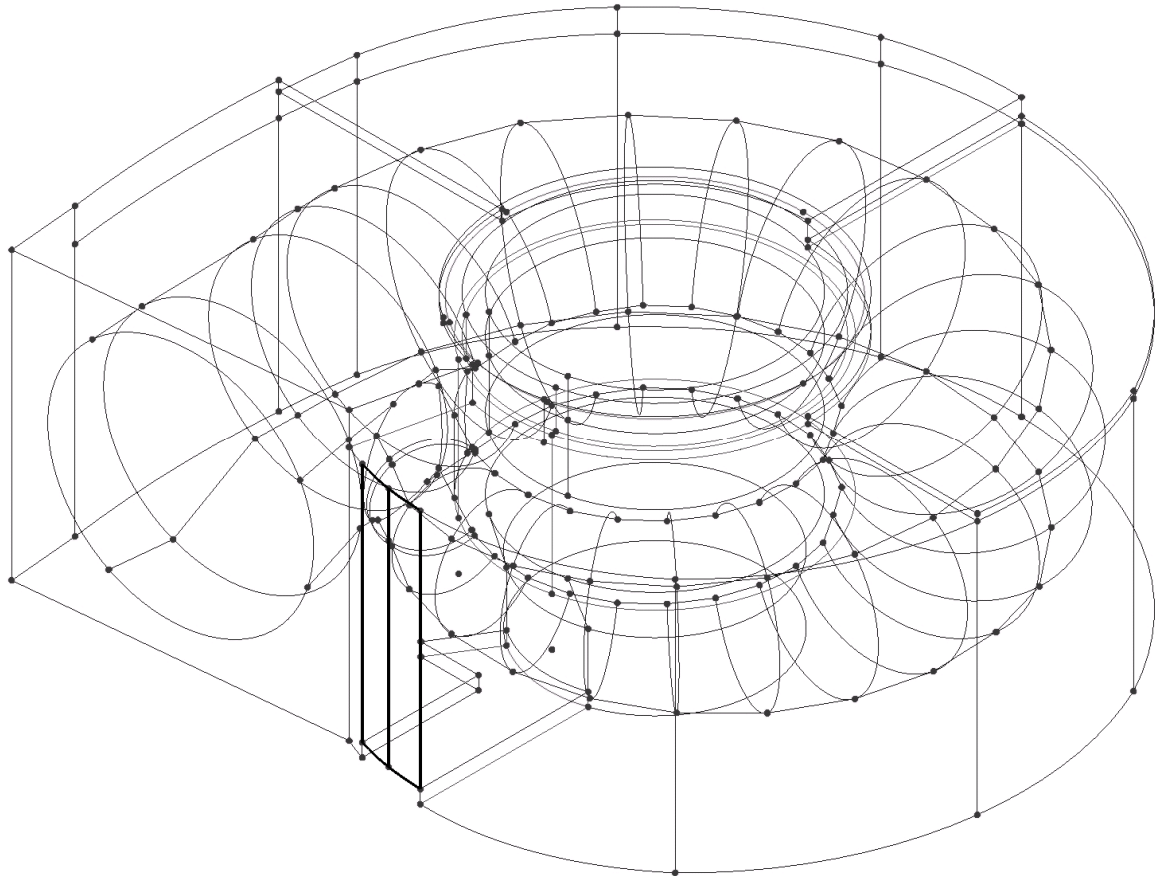
View - rock surface 5:



Remark Support acts between level +210.1 and +209.1.

	Machine bay design	Status :	Page : A2:40
		Date :	Created :

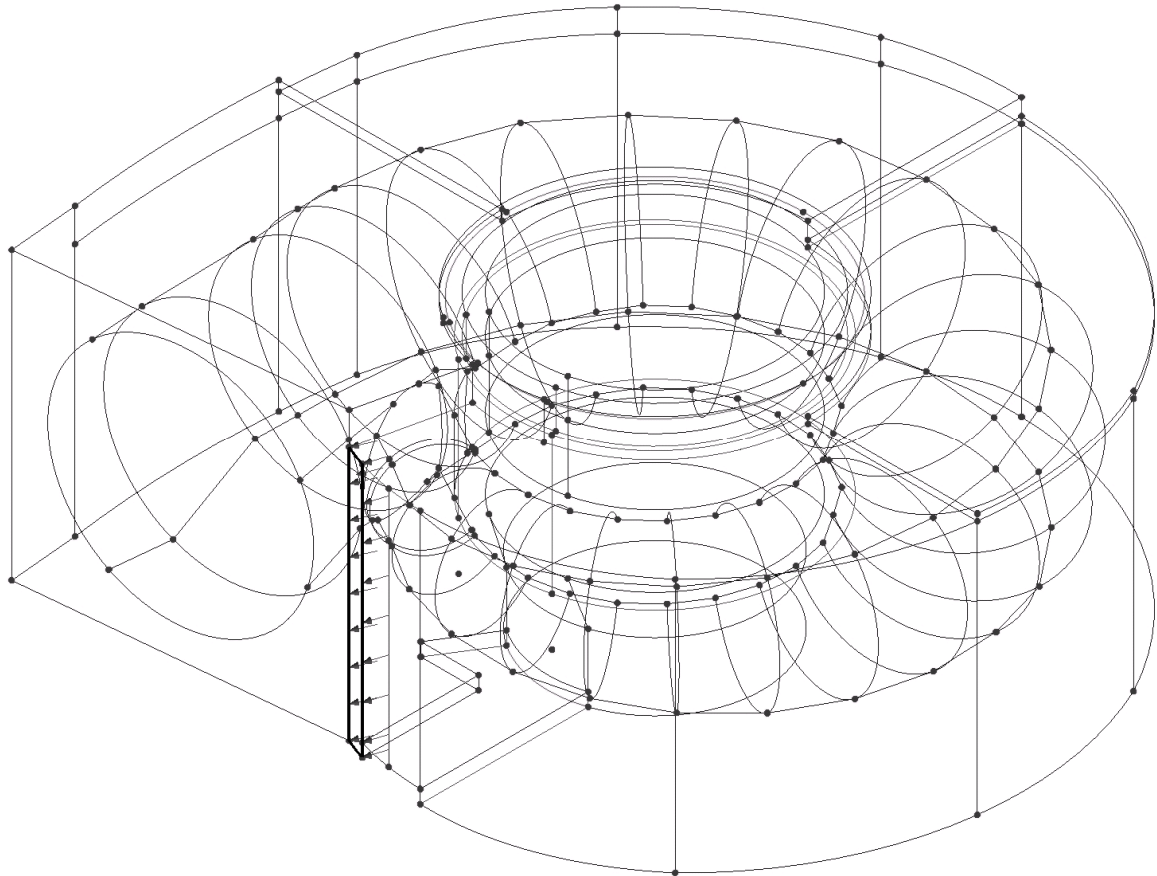
View - rock surface 6 :



Remark No support acts due to vertical passage acting along this surface.

	Machine bay design	Status :	Page : A2:41
		Date :	Created :

View - rock surface 7:



Remark Support acts between level +210.1 and +209.1.

	Machine bay design	Status :	Page : A2:42
		Date :	Created :

2.5.2 Boundary condition : Line FY

At level of upper bearing support ($\therefore$ +213.5) a line support is introduced. The support is fixed against translation in the radial direction as seen below.

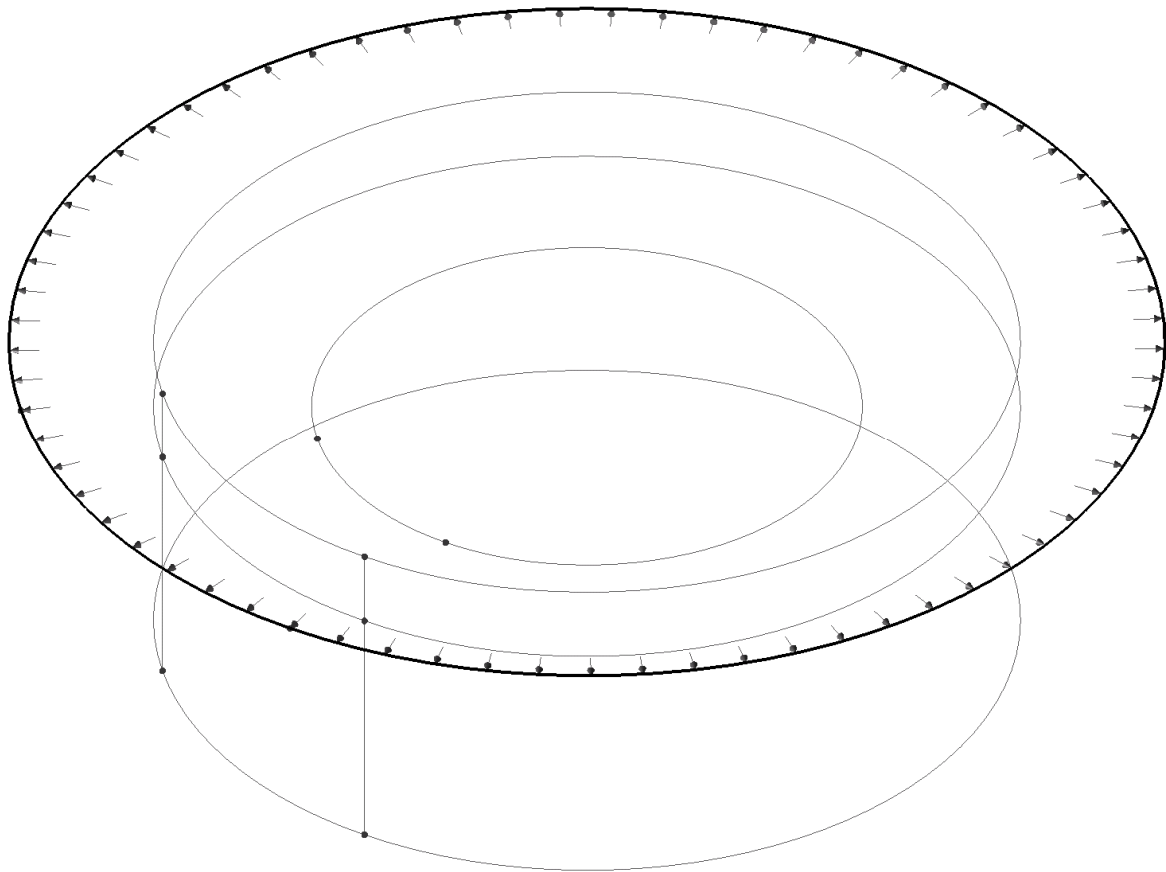
		Free	Fixed	Spring stiffness
Translation in	X	☐	☒	
	Y	☒	☐	
	Z	☒	☐	
Rotation about	X	☒	☐	
	Y	☒	☐	
	Z	☒	☐	
Hinge rotation		☒	☐	
Pore pressure		☒	☐	

Spring stiffness distribution
☒ Stiffness
 ☐ Stiffness/unit length
 ☐ Stiffness/unit area

Attribute Line FY (7)

Remark A local coordinate system of type “cylindrical” is introduced to achieve this effect.

	Machine bay design	Status :	Page : A2:43
		Date :	Created :



	Machine bay design	Status :	Page : A2:44
		Date :	Created :

2.6 SEARCH AREA

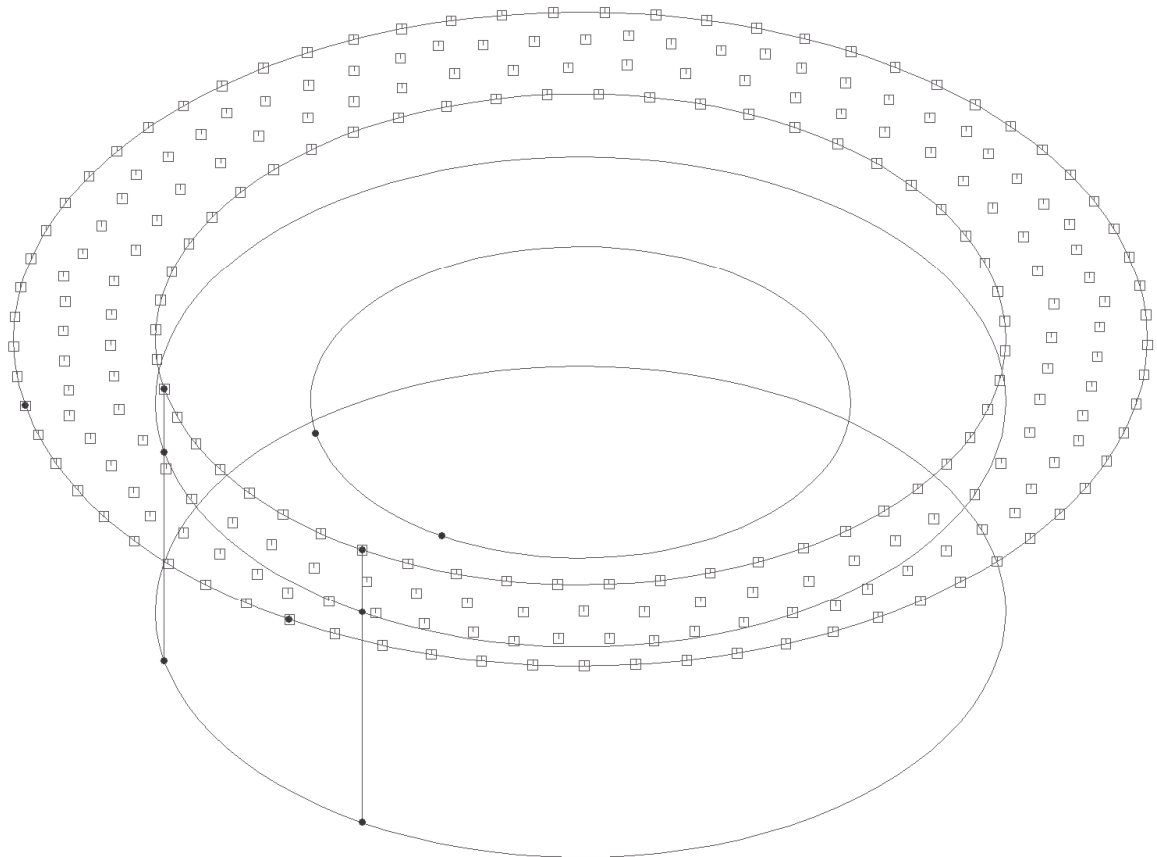
Discrete loads are applied to various load areas. These are termed *Search Area* in *LUSAS*.

For the analysis two *Search Area*'s are defined.

	Machine bay design	Status :	Page : A2:45
		Date :	Created :

2.6.1 Search area : Upper cantilever

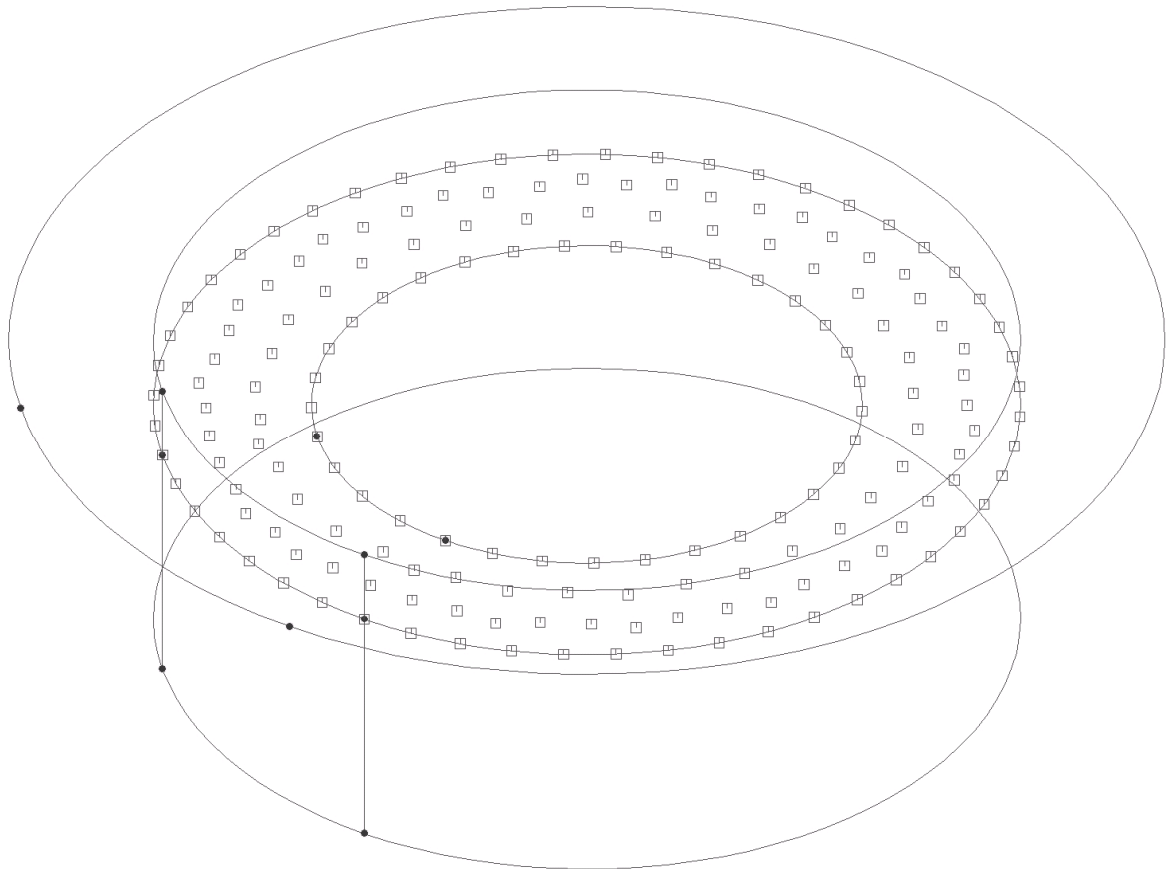
Structural elements : Part IV



	Machine bay design	Status :	Page : A2:46
		Date :	Created :

2.6.2 Search area : Lower cantilever

Structural elements : Part II



	Machine bay design	Status :	Page : A3:1
		Date :	Created :

3. LOADS

3.1	DEAD WEIGHT	page 3:2-3
3.2	WATER LOAD	page 3:4-5
3.3	HEADCOVER	page 3:6-8
3.4	STATOR : UPPER CANTILEVER	page 3:9-25
3.5	LOWER BRACKET : LOWER CANITILEVER	page 3:26-35
3.6	LOAD COMBINATIONS	page 3:36-37

	Machine bay design	Status :	Page : A3:2
		Date :	Created :

3.1 DEAD WEIGHT

Only the load from the concrete structure is considered. The effect of the steel material in spiral case, stay vanes and stay ring is negligible when studying stress in concrete structure.

3.1.1 Reinforced concrete

$$\gamma_c = 25 \frac{kN}{m^3}$$

Loadcase : Concrete

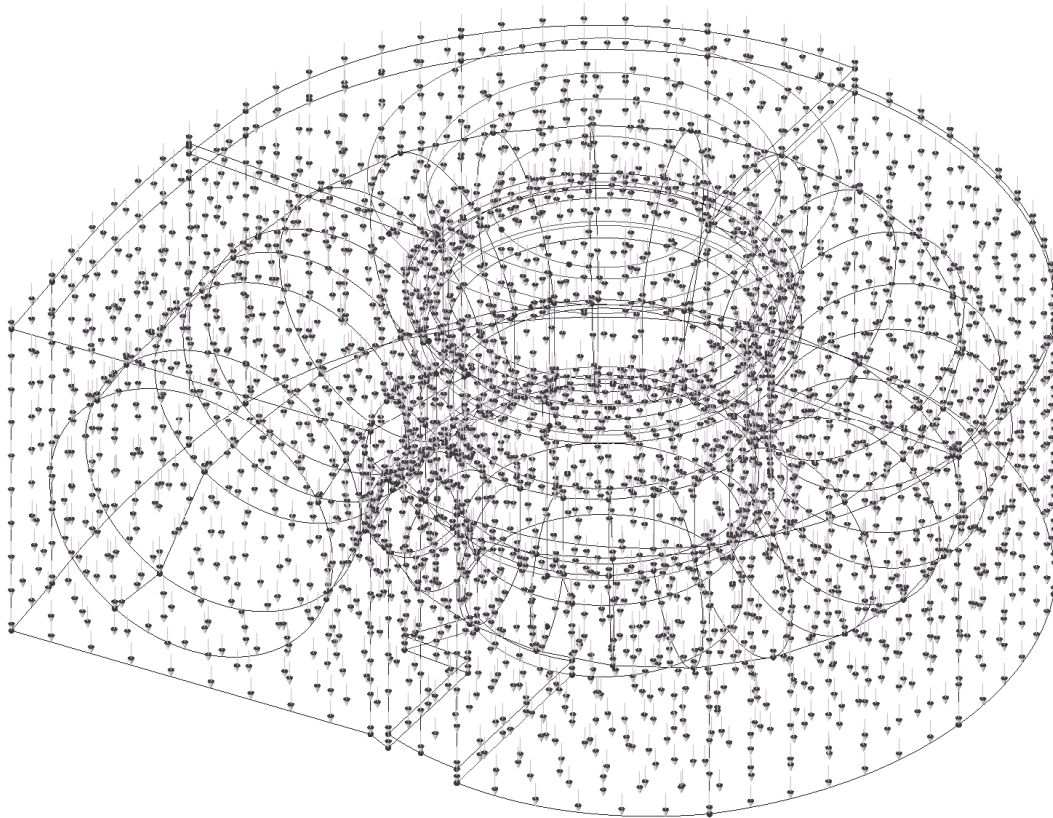
Structural loading : Body force

Acceleration in z direction (a_z) : $-10 \frac{m}{s^2}$

Component	Value
Linear acceleration in X	0,0
Linear acceleration in Y	0,0
Linear acceleration in Z	-10,0
Angular velocity about X axis	0,0
Angular velocity about Y axis	0,0
Angular velocity about Z axis	0,0
Angular acceleration about X axis	0,0
Angular acceleration about Y axis	0,0
Angular acceleration about Z axis	0,0

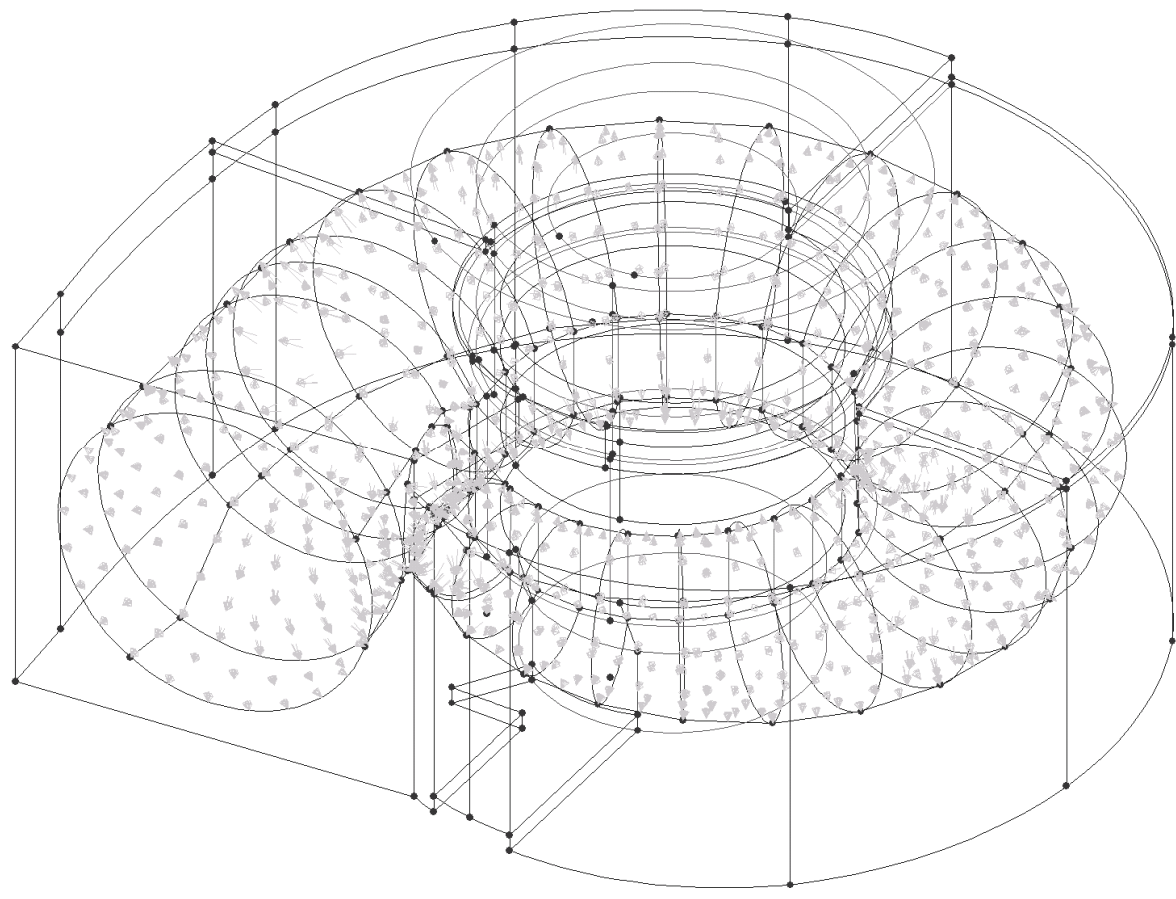
Attribute
(1)

	Machine bay design	Status :	Page : A3:3
		Date :	Created :



Remark Load intensity is determined by applying the acceleration a_z to the density of the concrete structure.

	Machine bay design	Status :	Page : A3:5
		Date :	Created :



	Machine bay design	Status :	Page : A3:6
		Date :	Created :

3.3 HEAD COVER

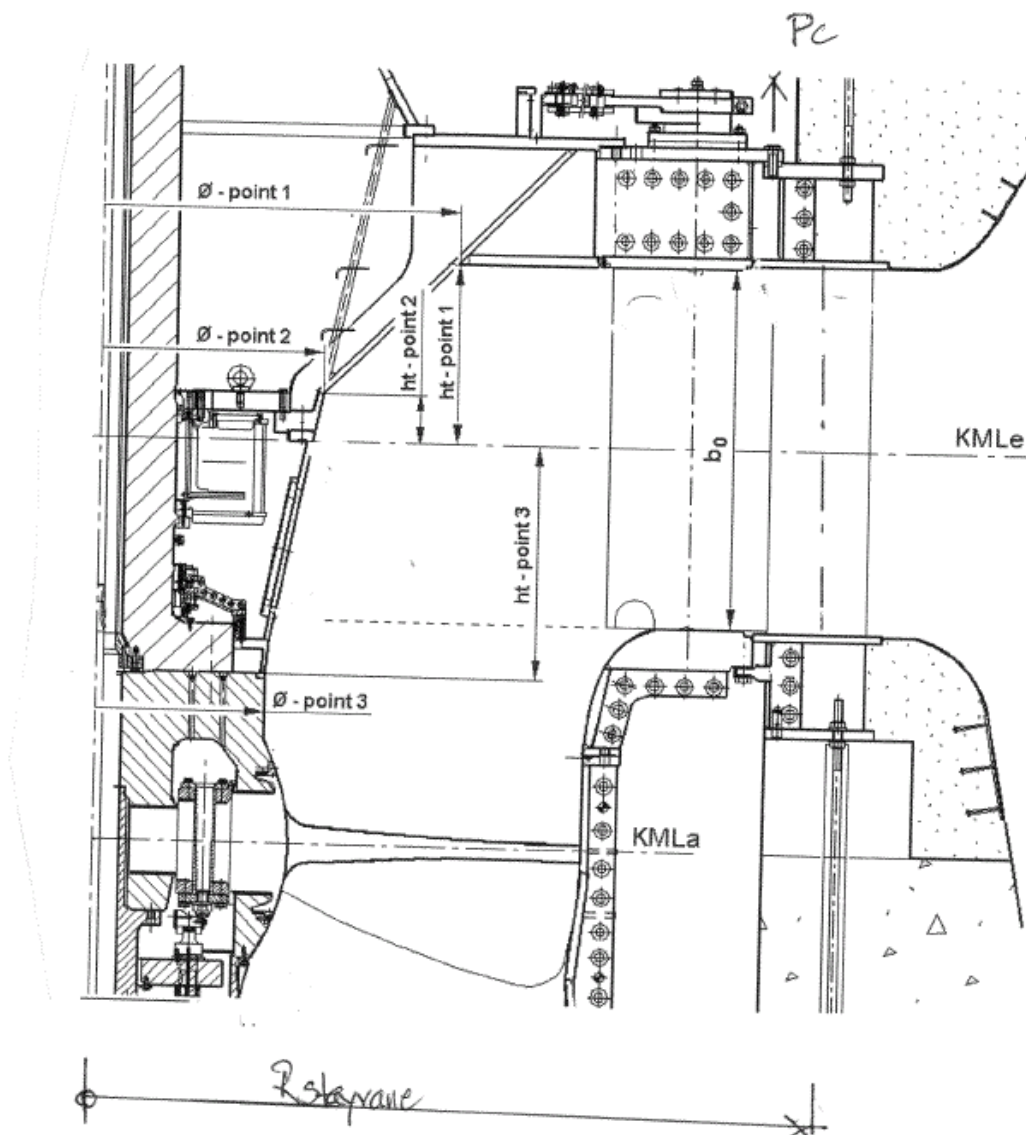
The weight of the head cover including upward acting water pressure is introduced as a circular load line load. The total load is termed P_C .

$$P_C = 16466kN$$

$$R_{stayvane} = 4.1m \quad : \text{radius of the equivalent stay vane}$$

$$l = 2\pi \cdot R_{stayvane} = 25.7m \quad : \text{equivalent load length}$$

$$p_C = \frac{P_C}{l} = \frac{16466kN}{25.7m} = 640 \frac{kN}{m} \quad : \text{equivalent load introduced into structure}$$



	Machine bay design	Status :	Page : A3:7
		Date :	Created :

Loadcase : pc

Structural loading : Structural

Force type : Line load

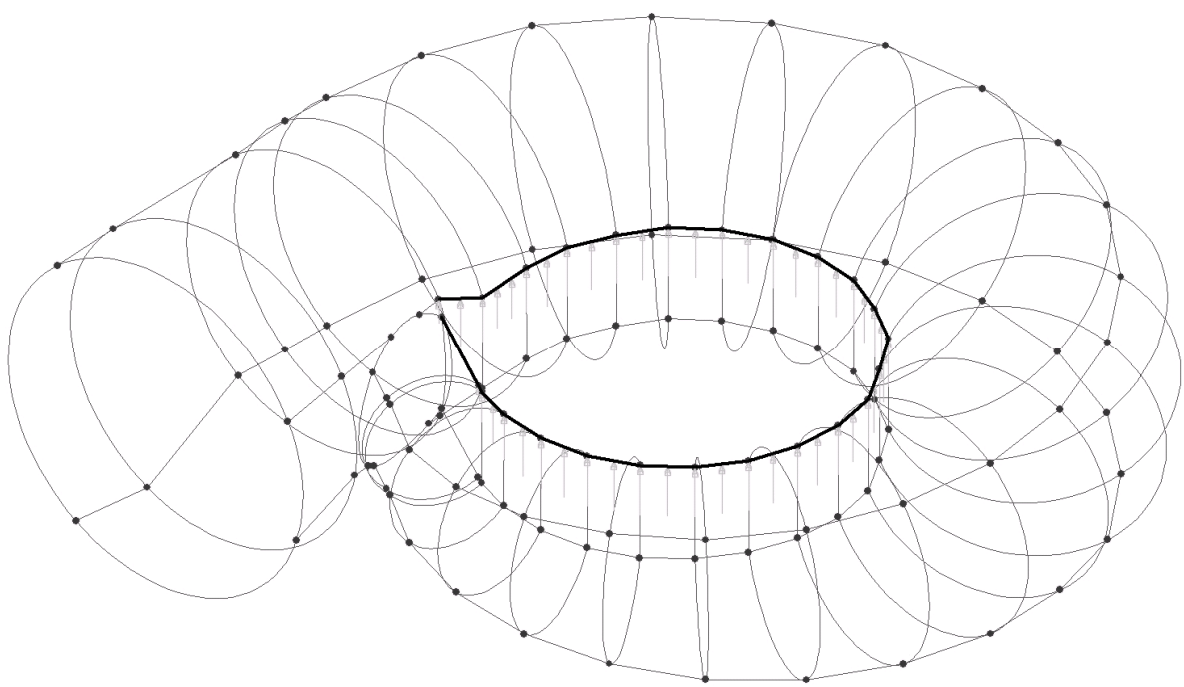
Component z direction : 640 kN/m

☐ Total
☒ Per unit length
☐ Per unit area

Component	Value
X Direction	0,0
Y Direction	0,0
Z Direction	640,0
Moment about X axis	0,0
Moment about Y axis	0,0
Moment about Z axis	0,0
Moment about hinge nodes	0,0

Attribute (5)

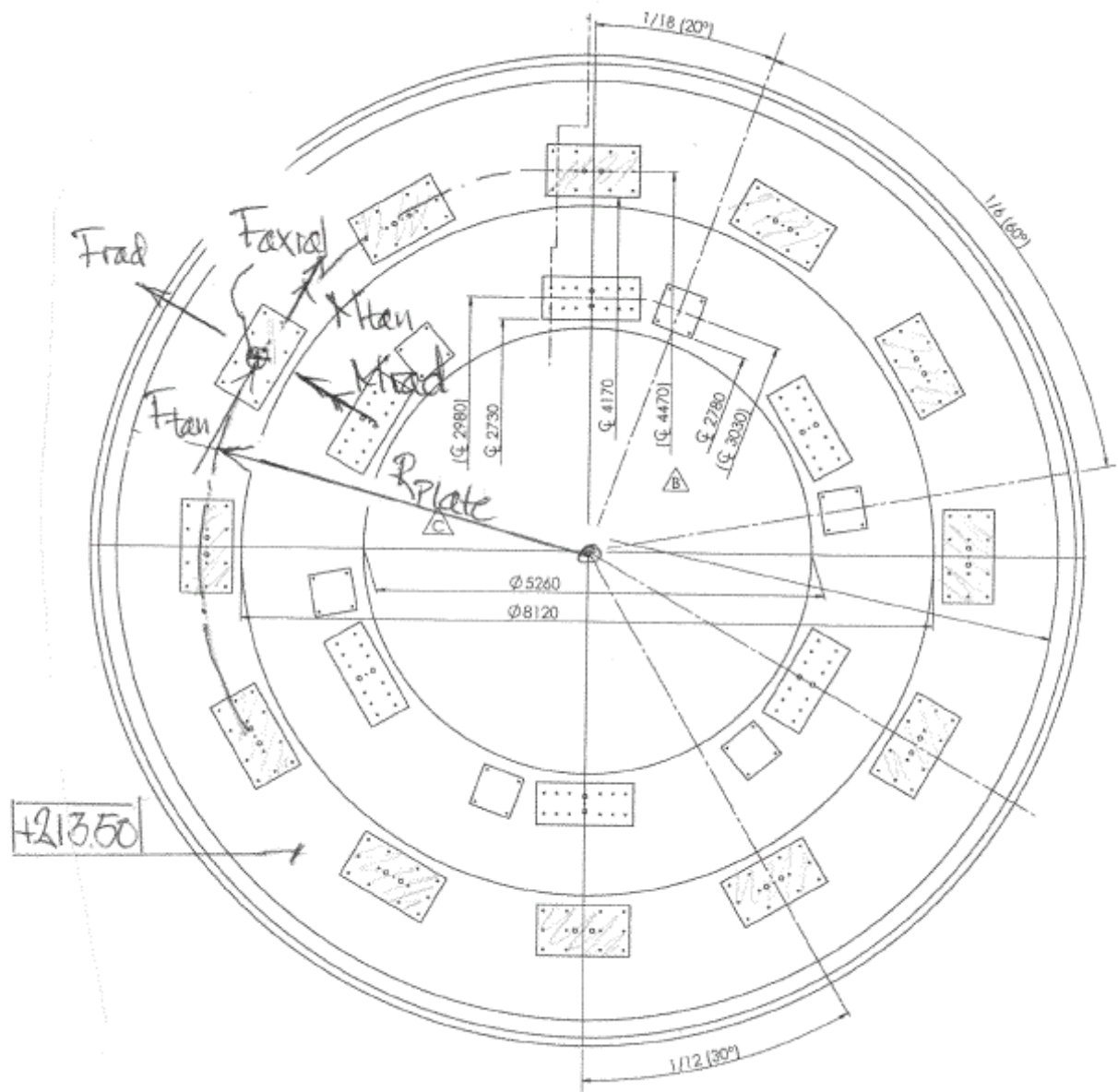
	Machine bay design	Status :	Page : A3:8
		Date :	Created :



	Machine bay design	Status :	Page : A3:9
		Date :	Created :

3.4 STATOR : UPPER CANTILIVER

At level +213.50 the stator applies load through twelve base plates. The reaction forces are as seen below.



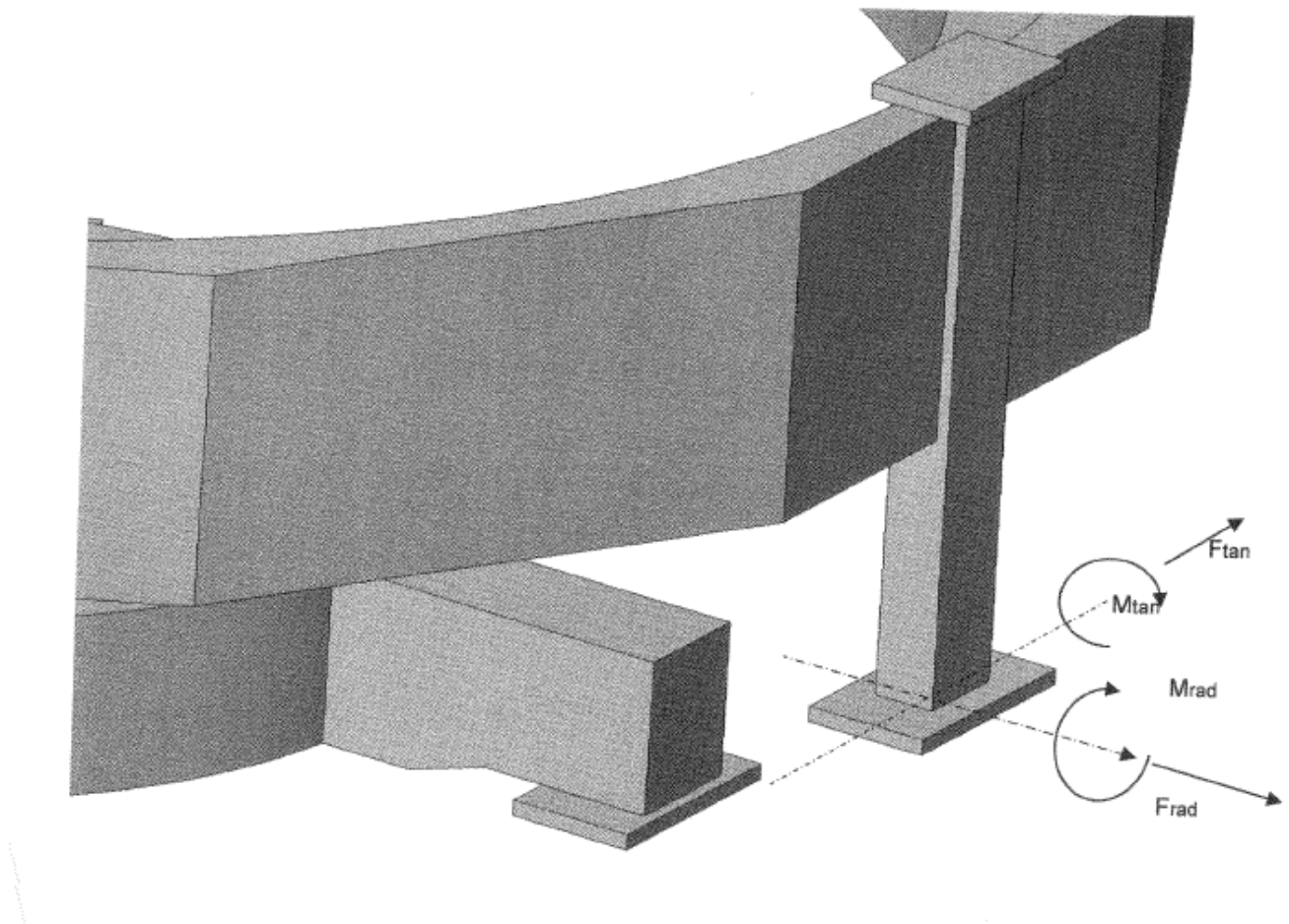
	Machine bay design	Status :	Page : A3:10
		Date :	Created :

$F_{rad}^{Temp} = \pm 152kN$: radial reaction force due to temperature expansion
 $M_{tan}^{Temp} = \pm 91kNm$: tangential reaction moment due to temperature expansion

$F_{rad}^{Twist} = \pm 68kN$: radial reaction force due to operational twisting
 $F_{tan}^{Twist} = \pm 86kN$: tangential reaction force due to operational twisting
 $M_{rad}^{Twist} = \pm 52kNm$: radial reaction moment due to operational twisting

$F_{tan}^{Short} = \pm 482kN$: tangential reaction force due to electric short circuit
 $M_{rad}^{Short} = \pm 291kNm$: radial reaction moment due to electric short circuit "

$F_{axial} = 143kN$: vertical reaction force from stator and upper bracket



	Machine bay design	Status :	Page : A3:11
		Date :	Created :

3.4.1 Vertical reaction load

The vertical load is modelled as twelve discrete point loads.

Each load corresponds to $F_{axial} = 143kN$.

Loadcase : Upper cantilever – Pz :

Load type : Discrete

Search area : Upper cantilever

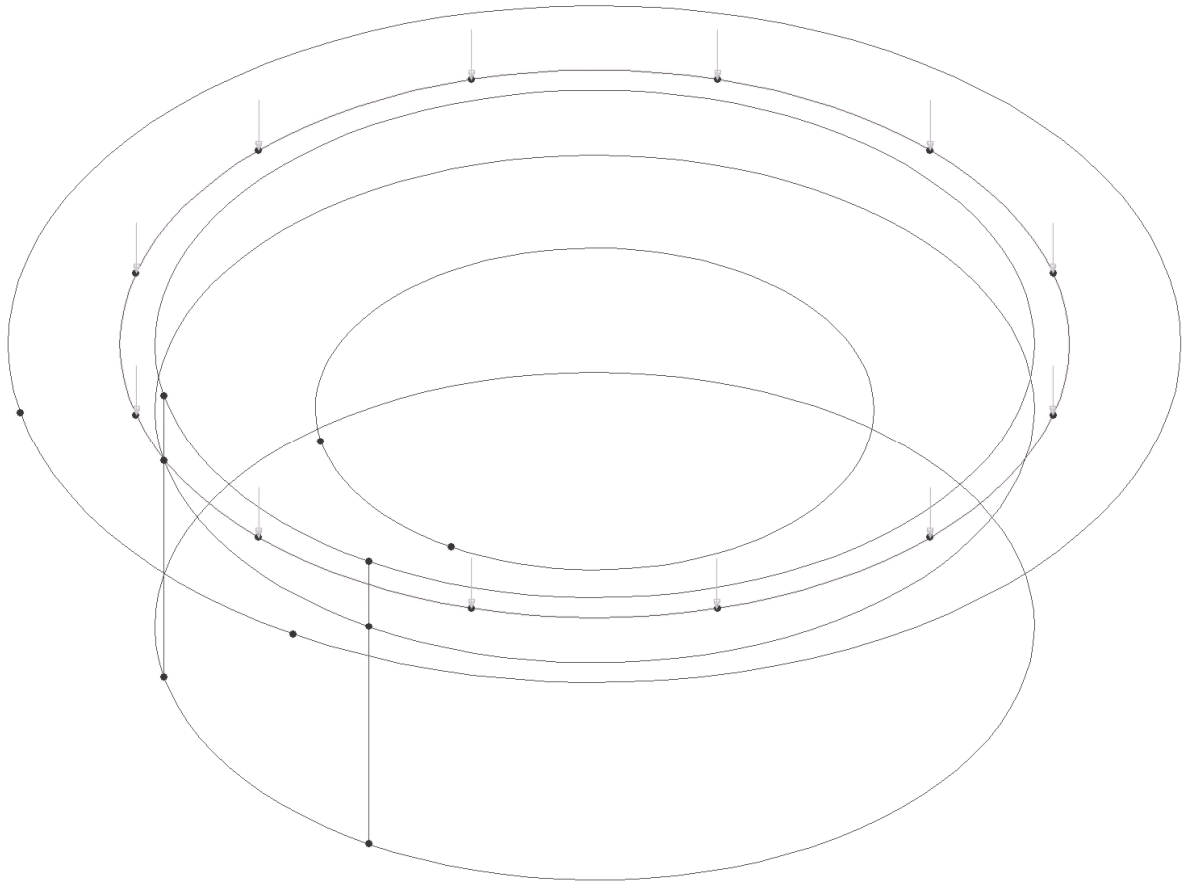
Discrete point load : UC – Pz

Options for load outside search area : Exclude All loads

	Machine bay design	Status :	Page : A3:12
		Date :	Created :

☒ Arbitrary ☐ Grid x 0 y 0		Untransformed load direction ☐ X ☒ Z ☐ Y ☐ Surface normal		Projection vector ☒ Project in load direction X component 0.0 Y component 0.0 Z component 1.0	
	X Coordinate	Y Coordinate	Z Coordinate	Load	
1	-4,47	0,0	213,5	-143,0	
2	-3,87	-2,23	213,5	-143,0	
3	-2,24	-3,87	213,5	-143,0	
4	0,0	-4,47	213,5	-143,0	
5	2,23	-3,87	213,5	-143,0	
6	3,871	-2,23	213,5	-143,0	
7	4,47	0,0	213,5	-143,0	
8	3,87	2,23	213,5	-143,0	
9	2,23	3,87	213,5	-143,0	
10	-3,87	2,23	213,5	-143,0	
11	-2,23	3,87	213,5	-143,0	
12	0,0	4,47	213,5	-143,0	
Attribute UC - Pz ÷ (18)					

	Machine bay design	Status :	Page : A3:13
		Date :	Created :



3.4.2 Radial reaction load

	Machine bay design	Status :	Page : A3:14
		Date :	Created :

There are twelve radial reaction loads acting on twelve base plates. The loads arise due to temperature expansion and operational twist. On the safe side they are considered to act simultaneously.

$$F_{rad}^{Temp} = \pm 152kN \quad : \text{radial reaction force due to temperature expansion}$$

$$F_{rad}^{Twist} = \pm 68kN \quad : \text{radial reaction force due to operational twisting}$$

$$\Rightarrow F_{rad} = F_{rad}^{Temp} + F_{rad}^{Twist} \pm 220kN \quad : \text{total radial reaction force on each base plate}$$

At level +213.50 the total radial reaction force $12F_{rad} = \pm 2640kN$ is distributed as a structural line load as seen below. The simplified as assumption is considered negligible.

$$R_{Load} = 5.52m \quad : \text{radius of the load line}$$

$$l = 2\pi \cdot R_{Load} = 34.7m \quad : \text{load length}$$

$$p_x^{UC} = \frac{12F_{rad}}{l} = \frac{2640kN}{34.7m} = 76 \frac{kN}{m} \quad : \text{load introduced into structure}$$

	Machine bay design	Status :	Page : A3:15
		Date :	Created :

Loadcase : Upper cantilever – Px :

Load type : Structural / global distributed

Line load : UC – px

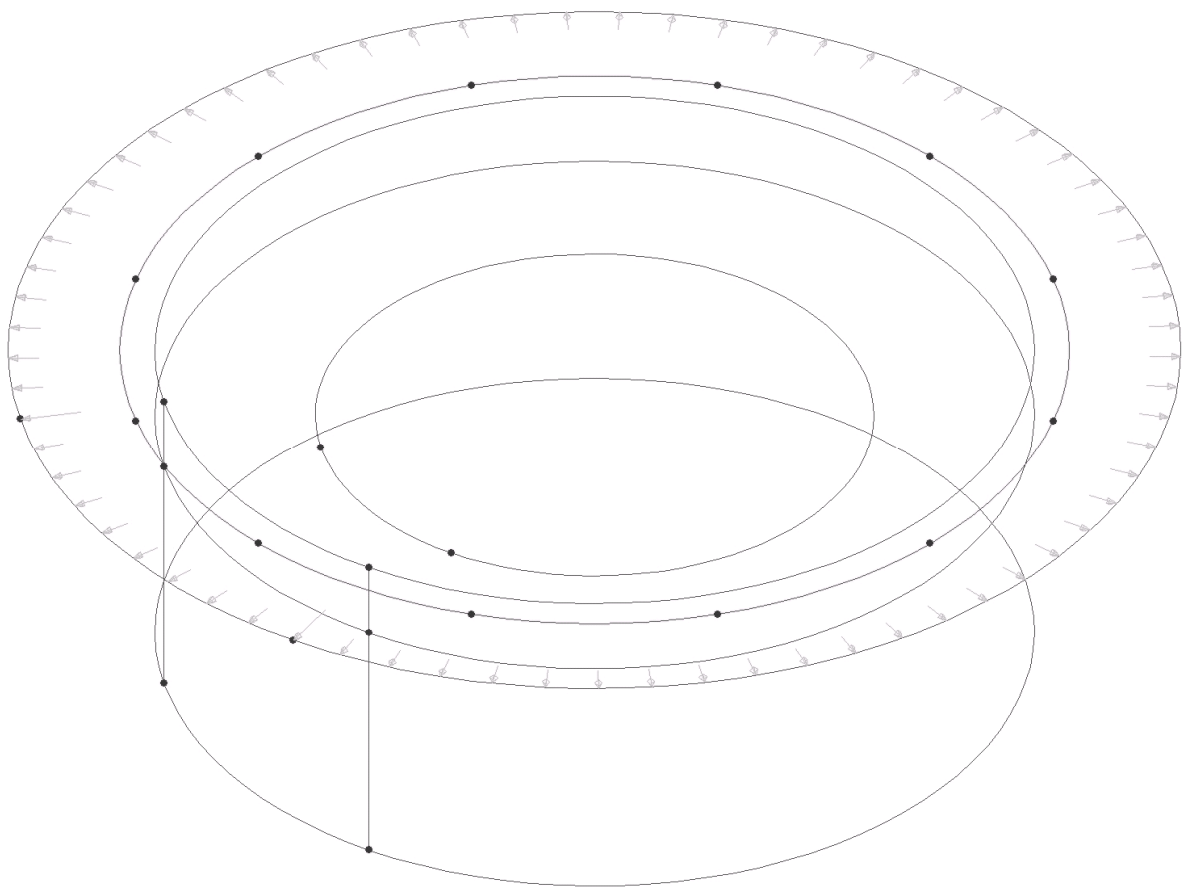
Component in local x direction : 76 kN/m

☐ Total
 ☒ Per unit length
 ☐ Per unit area

Component	Value
X Direction	76,0
Y Direction	0,0
Z Direction	0,0
Moment about X axis	0,0
Moment about Y axis	0,0
Moment about Z axis	0,0
Moment about hinge nodes	0,0

Attribute UC - px (11)

	Machine bay design	Status :	Page : A3:16
		Date :	Created :



	Machine bay design	Status :	Page : A3:17
		Date :	Created :

3.4.3 Tangential reaction load

There are twelve tangential reaction loads acting on twelve base plates. The loads arise due to operational twisting and electric short circuiting. They are not considered to act simultaneously.

$$F_{\tan}^{Twist} = \pm 86kN \quad : \text{tangential reaction force due to operational twisting}$$

$$F_{\tan}^{Short} = \pm 482kN \quad : \text{tangential reaction force due to electric short circuit}$$

$$\Rightarrow F_{\tan} = \left\{ F_{\tan}^{Twist}; F_{\tan}^{Short} \right\}^{\max} = \pm 482kN : \text{maximum tangential reaction force on each base plate}$$

At level +213.50 the total radial reaction force $12F_{\tan} = \pm 5784kN$ is distributed as a structural line load as seen below. The simplified as assumption is considered negligible.

$$R_{Load} = 5.52m \quad : \text{radius of the load line}$$

$$R_{Plate} = 4.47m \quad : \text{radius to centre of base plate}$$

$$l = 2\pi \cdot R_{Load} = 34.7m \quad : \text{load length}$$

$$(p_y^{UC} \cdot l) \cdot R_{load} \equiv 12F_{\tan} \cdot R_{Plate} \Rightarrow p_y^{UC} = \frac{12F_{\tan} \cdot R_{Plate}}{l \cdot R_{Load}} = \pm \frac{5784kN \cdot 4.47m}{34.7m \cdot 5.52m} = \pm 135 \frac{kN}{m}$$

	Machine bay design	Status :	Page : A3:18
		Date :	Created :

Loadcase : Upper cantilever – Py :

Load type : Structural / global distributed

Line load : UC – py

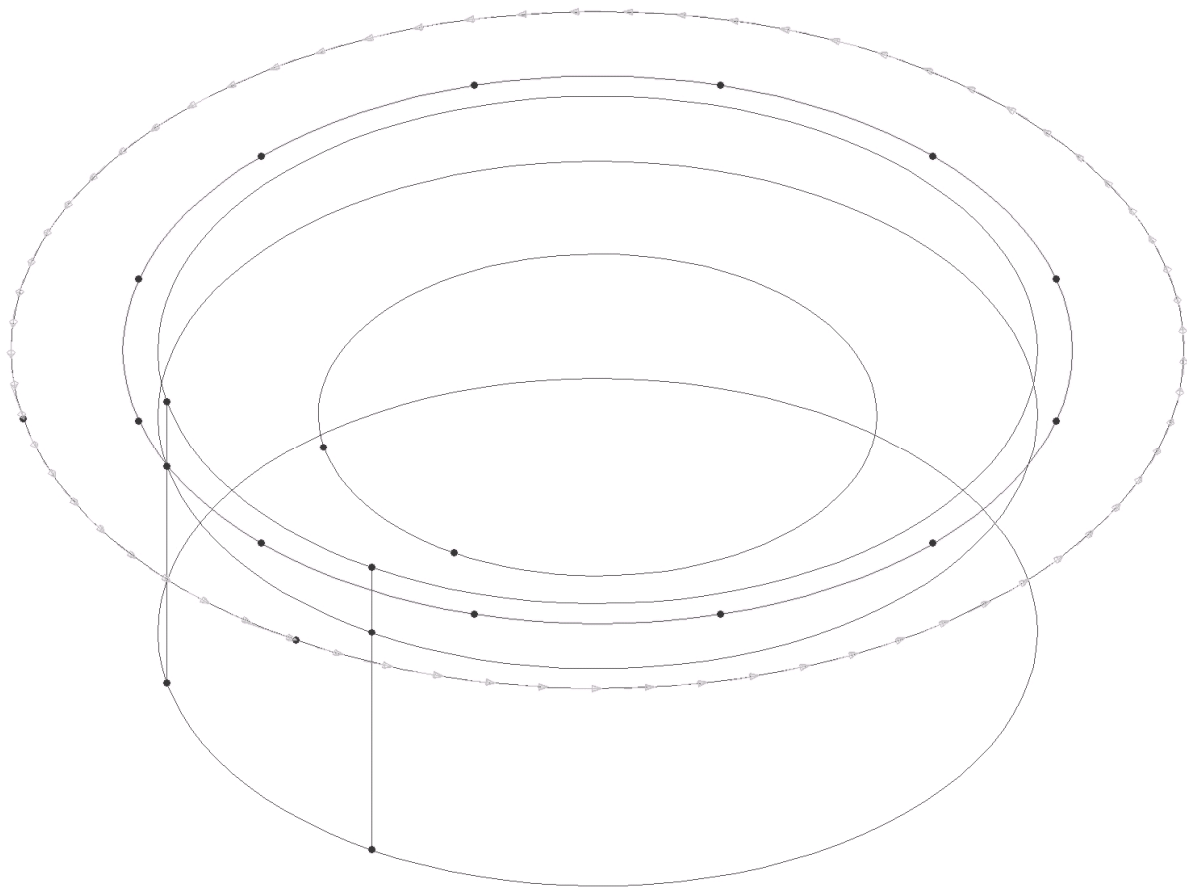
Component in local y direction : 135 kN/m

☐ Total
☒ Per unit length
☐ Per unit area

Component	Value
X Direction	0,0
Y Direction	135,0
Z Direction	0,0
Moment about X axis	0,0
Moment about Y axis	0,0
Moment about Z axis	0,0
Moment about hinge nodes	0,0

Attribute
(12)

	Machine bay design	Status :	Page : A3:19
		Date :	Created :



	Machine bay design	Status :	Page : A3:20
		Date :	Created :

3.4.4 Tangential moment load

There are twelve tangential reaction moments acting on twelve base plates. The loads arise due to temperature expansion.

$M_{\tan}^{Temp} = \pm 91 kNm$: tangential reaction moment due to temperature expansion

At level +213.50 the total tangential reaction moment $12M_{\tan}^{Temp} = \pm 1092 kNm$ is distributed as a structural line load as seen below. The simplified as assumption is considered negligible.

$R_{Load} = 4.14m$: radius of the load line

$l = 2\pi \cdot R_{Load} = 26.0m$: load length

$m_y^{UC} = \frac{12M_{\tan}^{Temp}}{l} = \frac{1092 kNm}{26.0m} = 42 \frac{kNm}{m}$: load introduced into structure

	Machine bay design	Status :	Page : A3:21
		Date :	Created :

Loadcase : Upper cantilever – My :

Load type : Structural / global distributed

Line load : UC – my

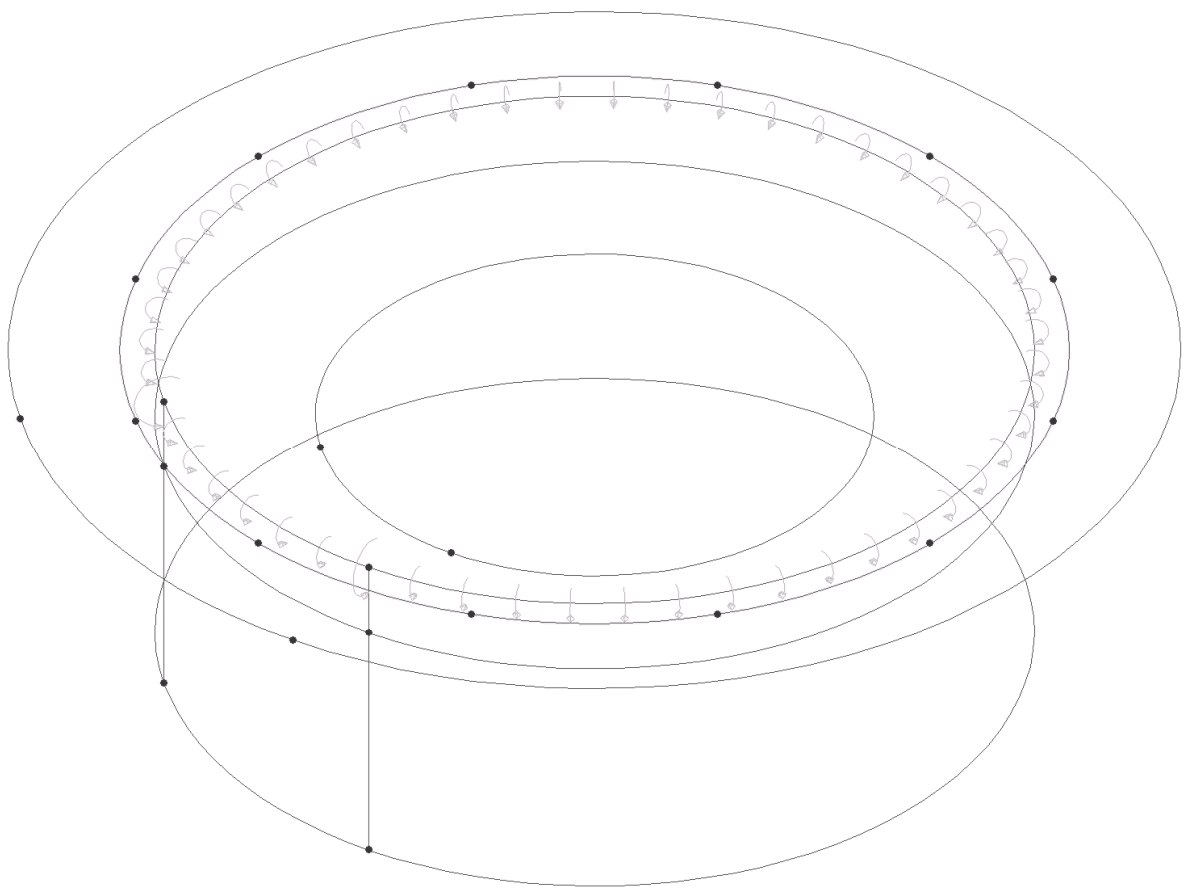
Component around local y direction : 42 kNm/m

☐ Total
☒ Per unit length
☐ Per unit area

Component	Value
X Direction	0,0
Y Direction	0,0
Z Direction	0,0
Moment about X axis	0,0
Moment about Y axis	42,0
Moment about Z axis	0,0
Moment about hinge nodes	0,0

Attribute
(2)

	Machine bay design	Status :	Page : A3:22
		Date :	Created :



	Machine bay design	Status :	Page : A3:23
		Date :	Created :

3.4.5 Radial moment load

There are twelve radial reaction moments acting on twelve base plates. The loads arise due to temperature expansion.

$$M_{\tan}^{Temp} = \pm 91 kNm \quad : \text{tangential reaction moment due to temperature expansion}$$

. The loads arise due to operational twisting and electric short circuiting. They are not considered to act simultaneously.

$$M_{rad}^{Twist} = \pm 52 kNm \quad : \text{radial reaction moment due to operational twisting}$$

$$M_{rad}^{Short} = \pm 291 kNm \quad : \text{radial reaction moment due to electric short circuit ''}$$

$$\Rightarrow M_{rad} = \{ M_{rad}^{Twist}; M_{rad}^{Short} \}^{\max} = \pm 291 kNm \quad : \text{maximum tangential reaction force on each base plate}$$

At level +213.50 the total tangential reaction moment $12M_{rad} = \pm 3492 kNm$ is distributed as a structural line load as seen below. The simplified as assumption is considered negligible.

$$R_{Load} = 4.14 m \quad : \text{radius of the load line}$$

$$l = 2\pi \cdot R_{Load} = 26.0 m \quad : \text{load length}$$

$$m_x^{UC} = \frac{12M_{rad}}{l} = \frac{3492 Nm}{26.0 m} = 134 \frac{kNm}{m} \quad : \text{load introduced into structure}$$

	Machine bay design	Status :	Page : A3:24
		Date :	Created :

Loadcase : Upper cantilever – Mx :

Load type : Structural / global distributed

Line load : UC – mx

Component around local x direction : 134 kNm/m

☐ Total
 ☒ Per unit length
 ☐ Per unit area

Component	Value
X Direction	0,0
Y Direction	0,0
Z Direction	0,0
Moment about X axis	134,0
Moment about Y axis	0,0
Moment about Z axis	0,0
Moment about hinge nodes	0,0

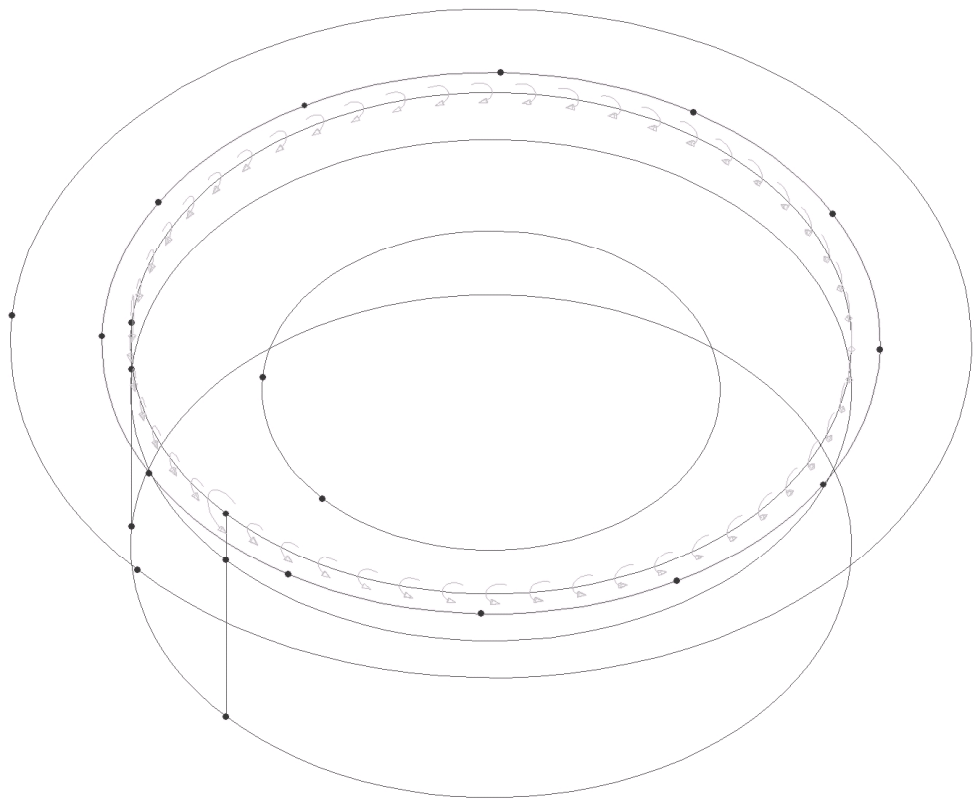
Attribute UC - mx

▼

▲

(3)

	Machine bay design	Status :	Page : A3:25
		Date :	Created :



	Machine bay design	Status :	Page : A3:26
		Date :	Created :

3.4.6 Load combination : Upper cantilever

On the safe side all loads except UC-Pz is considered to act independently and with alternating direction.

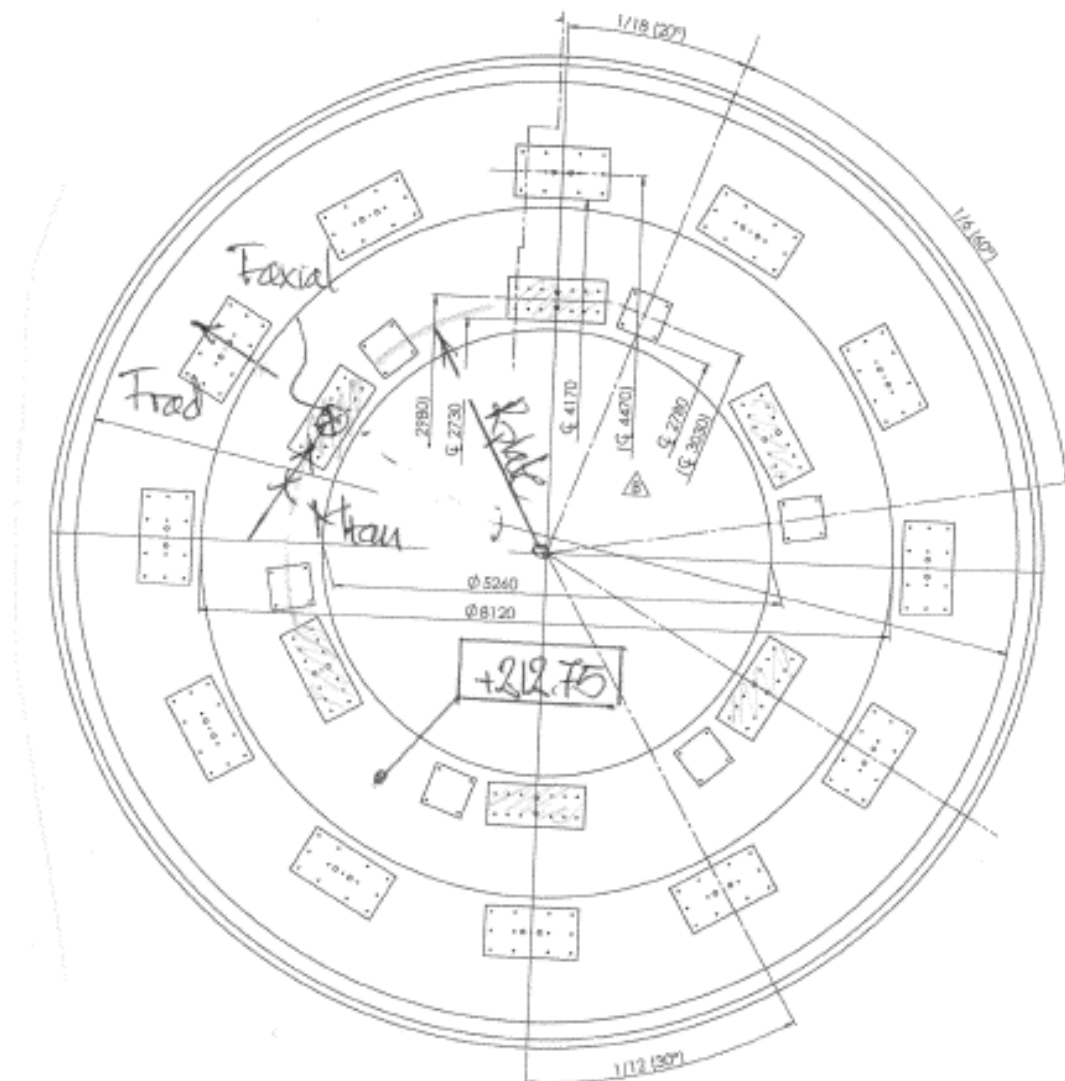
Smart load combination : Upper cantilever

Load case	Permanent factor	Variable factor
Upper cantilever – Pz	0	1
Upper cantilever - Px	0	1
Upper cantilever - Px	0	-1
Upper cantilever – Py	0	1
Upper cantilever - Py	0	-1
Upper cantilever – Mx	0	1
Upper cantilever - Mx	0	-1
Upper cantilever – My	0	1
Upper cantilever – My	0	-1

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3.5 LOWER BRACKET : LOWER CANTILIVER

At level +212.75 there are six base plates. The reaction forces are as seen below.



$F_{rad}^{Temp} = \pm 1420 kN$: radial reaction force due to temperature expansion

$M_{tan}^{Temp} = \pm 140 kNm$: tangential reaction moment due to temperature expansion

$F_{axial} = 2031 kN$: vertical reaction force from rotating part, lower bracket and water load

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3.5.1 Vertical reaction load

The vertical load is modelled as six discrete point loads.

Each load corresponds to $F_{axial} = 2031kN$.

Loadcase : Lower cantilever – Pz :

Load type : Discrete

Search area : Lower cantilever

Discrete point load : LC – Pz

Options for load outside search area : Exclude All loads

☒ Arbitrary

☐ Grid
 x
y

Untransformed load direction

☐ X
 ☒ Z
 ☐ Y
 ☐ Surface normal

Projection vector

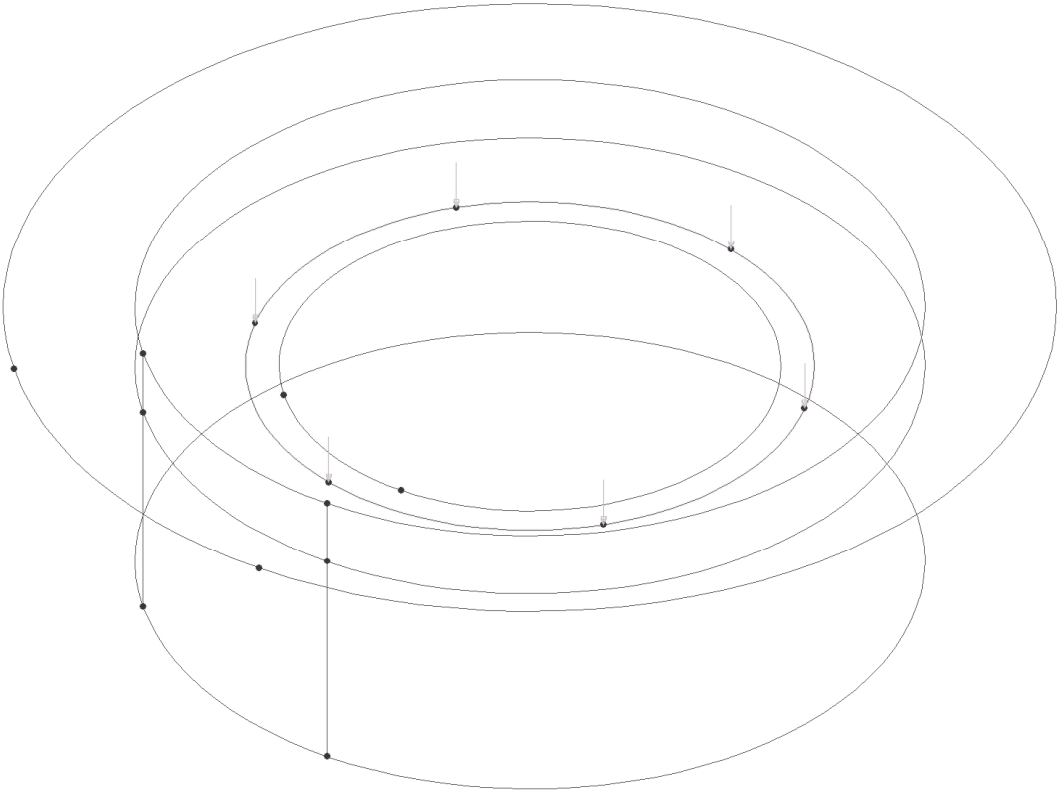
☒ Project in load direction

X component
 Y component
 Z component

	X Coordinate	Y Coordinate	Z Coordinate	Load
1	-2,98	0,0	212,75	-2,031E3
2	-1,49	-2,58	212,75	-2,031E3
3	1,49	-2,58	212,75	-2,031E3
4	2,98	0,0	212,75	-2,031E3
5	1,49	2,58	212,75	-2,031E3
6	-1,49	2,58	212,75	-2,031E3
7				

Attribute (8)

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3.5.2 Radial reaction load

There are six radial reaction loads acting on six base plates. The loads arise due to temperature expansion.

$$F_{rad}^{Temp} = \pm 1420kN \quad : \text{radial reaction force due to temperature expansion}$$

At level +212.75 the total radial reaction force $6F_{rad}^{temp} = \pm 8520kN$ is distributed as a structural line load as seen below. The simplified as assumption is considered negligible.

$$R_{Load} = 2.63m \quad : \text{radius of the load line}$$

$$l = 2\pi \cdot R_{Load} = 16.5m \quad : \text{load length}$$

$$p_x^{LC} = \frac{12F_{rad}}{l} = \frac{8520kN}{16.5m} = 516 \frac{kN}{m} \quad : \text{load introduced into structure}$$

	Machine bay design	Status :	Page : A3:31
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Loadcase : Lower cantilever – Px :

Load type : Structural / global distributed

Line load : LC – px

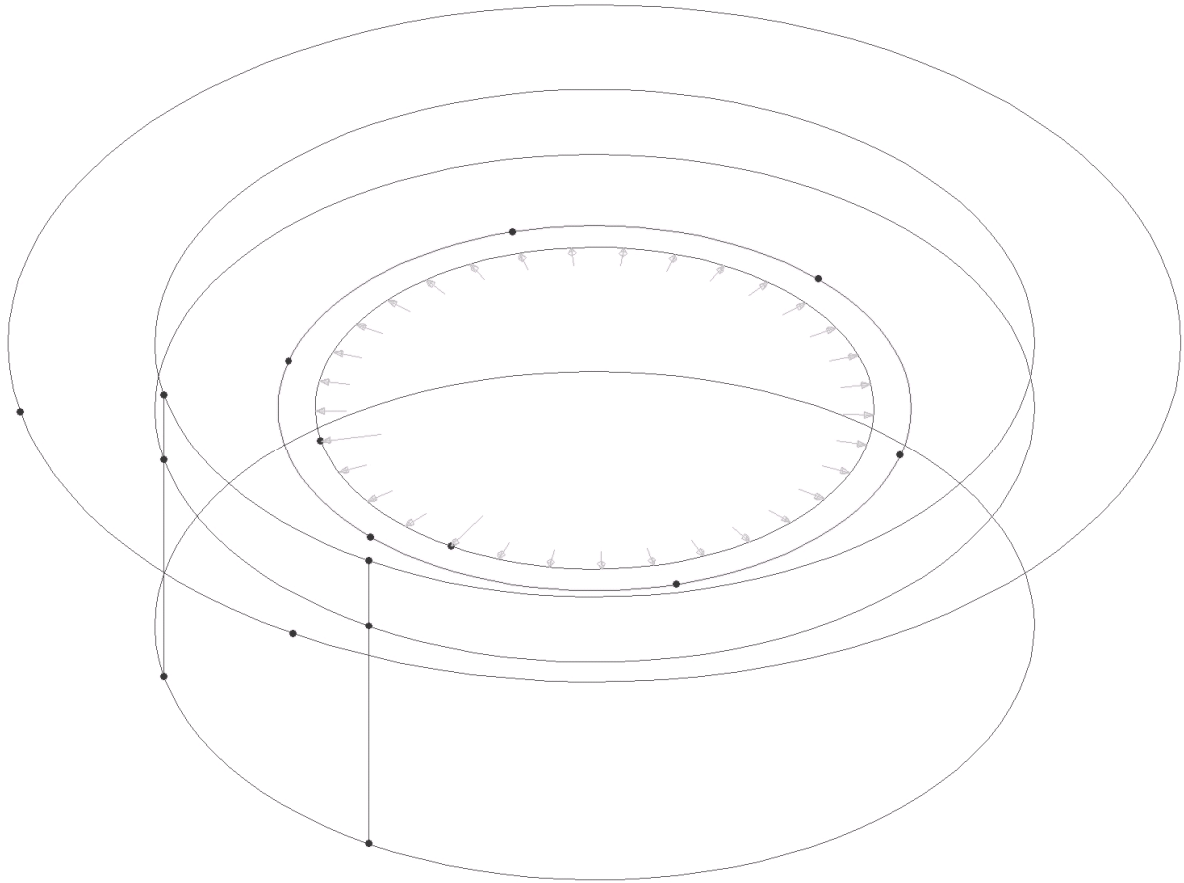
Component in local x direction : 516 kN/m

☐ Total
☒ Per unit length
☐ Per unit area

Component	Value
X Direction	516,0
Y Direction	0,0
Z Direction	0,0
Moment about X axis	0,0
Moment about Y axis	0,0
Moment about Z axis	0,0
Moment about hinge nodes	0,0

Attribute
(6)

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	Machine bay design	Status :	Page : A3:33
		Date :	Created :

3.5.3 Tangential moment load

There are six tangential reaction moments acting on six base plates. The loads arise due to temperature expansion.

$$M_{\tan}^{Temp} = \pm 140 kNm \quad : \text{tangential reaction moment due to temperature expansion}$$

At level +212.75 the total tangential reaction moment $6M_{\tan}^{Temp} = \pm 840 kNm$ is distributed as a structural line load as seen below. The simplified as assumption is considered negligible.

$$R_{Load} = 2.63m \quad : \text{radius of the load line}$$

$$l = 2\pi \cdot R_{Load} = 16.5m \quad : \text{load length}$$

$$m_y^{LC} = \frac{6M_{\tan}^{Temp}}{l} = \frac{840 kNm}{16.5m} = 51 \frac{kNm}{m} \quad : \text{load introduced into structure}$$

	Machine bay design	Status :	Page : A3:34
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Loadcase : Lower cantilever – My :

Load type : Structural / global distributed

Line load : LC – my

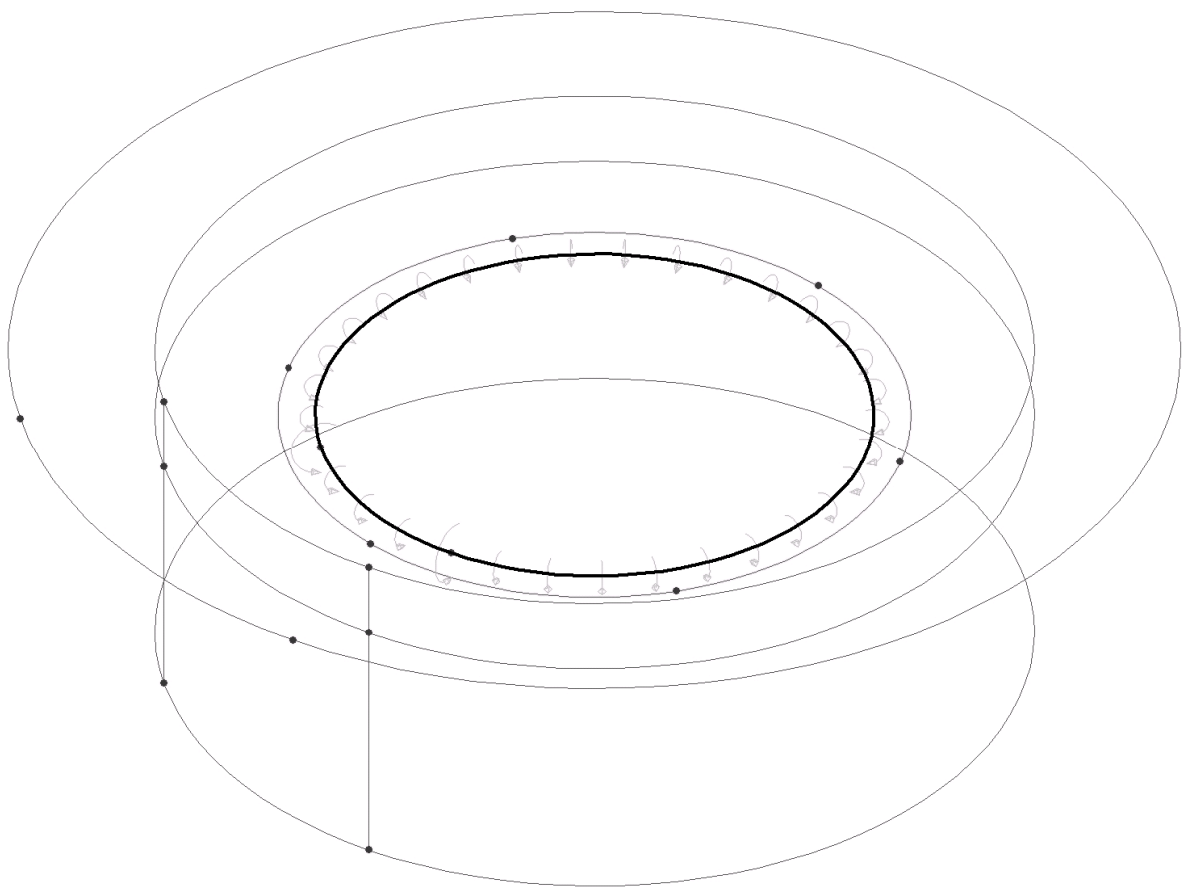
Component around local y direction : 51 kNm/m

☐ Total
☒ Per unit length
☐ Per unit area

Component	Value
X Direction	0,0
Y Direction	0,0
Z Direction	0,0
Moment about X axis	0,0
Moment about Y axis	51,0
Moment about Z axis	0,0
Moment about hinge nodes	0,0

Attribute (7)

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3.5.4 Load combination : Lower cantilever

On the safe side all loads except LC-Pz is considered to act independently and with alternating direction.

Smart load combination : Lower cantilever

Load case	Permanent factor	Variable factor
Lower cantilever – Pz	0	1
Lower cantilever - Px	0	1
Lower cantilever - Px	0	-1
Lower cantilever – My	0	1
Lower cantilever – My	0	-1

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3.6 LOAD COMBINATIONS

Both basic and smart load combinations are used.

The basic load combinations are used for volume element in order to retrieve equivalent design forces by integrating stresses

The smart load combinations are used to retrieve stress in foundation and retrieve design forces from shell structures.

3.6.1 Basic load combinations

Basic load combination : Ultimate 1

Loadcase	Factor
Deadweight	1.1
Water pressure qw	0
Head cover pc	0
Upper cantilever -Pz	1.3
Upper cantilever – Px	0
Upper cantilever – Py	0
Upper cantilever –Mx	0
Upper cantilever – My	0
Lower cantilever – Pz	1.3
Lower cantilever –Px	0
Lower cantilever – My	0

Basic load combination : Ultimate 2

Loadcase	Factor
Deadweight	0.9
Water pressure qw	1.1
Head cover pc	1.1
Upper cantilever -Pz	0.9
Upper cantilever – Px	0
Upper cantilever – Py	0
Upper cantilever –Mx	0
Upper cantilever – My	0
Lower cantilever – Pz	0.9
Lower cantilever –Px	0
Lower cantilever – My	0

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3.6.2 Smart load combinations

Smart load combination : Upper cantilever

Loadcase	Permanent factor	Variable factor
Upper cantilever - Pz	1.0	0
Upper cantilever – Px	0	-1.0
Upper cantilever – Px	0	+1.0
Upper cantilever – Py	0	-1.0
Upper cantilever – Py	0	+1.0
Upper cantilever – Mx	0	-1.0
Upper cantilever – Mx	0	+1.0
Upper cantilever – My	0	-1.0
Upper cantilever - My	0	+1.0

Smart load combination : Lower cantilever

Loadcase	Permanent factor	Variable factor
Lower cantilever - Pz	1.0	0
Lower cantilever – Px	0	-1.0
Lower cantilever – Px	0	+1.0
Lower cantilever – My	0	-1.0
Lower cantilever - My	0	+1.0

Smart load combination : Ultimate state

Loadcase	Permanent factor	Variable factor
Deadweight	0.90	0.20
Water pressure qw	0	1.10
Head cover pc	0	1.10
Upper cantilever	0	1.30
Lower cantilever	0	1.30